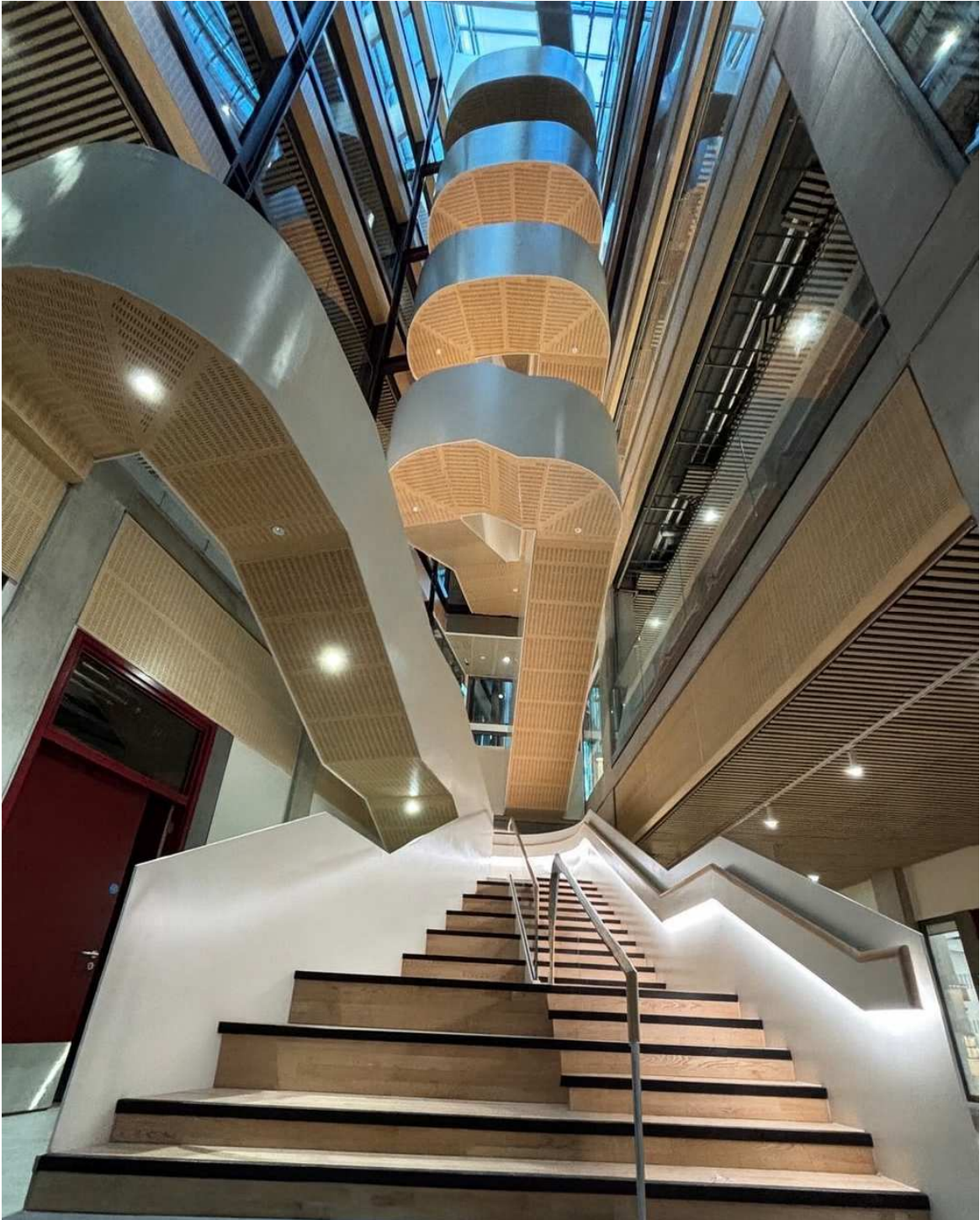




TECHNOLOGIES DAC

# Newsletter

December 2025



Architectural Metalwork

Electropolishing & Passivation

Cleanroom Furniture

# OMC Technologies Newsletter 2025

**Welcome to the 2025 Edition of the OMC Technologies DAC Company newsletter.**

As 2025 comes to a close, OMC thankfully have had another successful year where most of our products and services across company divisions remain in high demand with our valued clients. Whilst Q1 and Q2 of 2025 left off where 2024 closed out as being extremely busy, Q3 and Q4 has brought new challenges.

In a time of significant geopolitical changes taking place and a strategic influencing pull on Multinational organisations, to return to their founding regions for production and manufacturing, OMC continue to provide Tier 1 products and services to those mentioned both domestically and further afield. We in OMC are actively pursuing projects at home and abroad, to not alone sustain, but to grow our organisation particularly in Europe.

Our Thurles production facility saw a large influx of new OSM (Off Site Manufacturing) scope which has significantly broadened our service offerings and has opened the door to new customers and projects, something that will aid the company across every sector in time. Areas such as Data Centres, Life Sciences, Semi-Conductors and Construction industries in particular, will depend upon this facility for these services over the coming years. Likewise, our Limerick HQ facility will remain at the forefront of our operations. There continues to be investment in our facility in Limerick, with plans submitted to Limerick County council to give our front of house reception and lobby a much-warranted face lift to make it an inviting and inspiring building for both clients and staff alike to come to and admire. The front of house renovation will be a showpiece to demonstrate more of our expert manufacturing capabilities through some feature OMC produced works.

In this year's newsletter, we have amassed images with brief descriptions of projects either fully completed or are works in progress, demonstrating the high quality of design, manufacturing and engineering excellence, bespoke specialist cleaning and expertly installed services, that is unique to our company. The newsletter is a snapshot representation of the immense hard work and dedication of all our OMC staff, both across craft and office, our supply chain and our suppliers alike. Our people and teams in OMC should take great pride in what they have delivered in 2025, and what we will continue to deliver into 2026 and beyond.

2026 brings plenty of promise from a work perspective with significant milestone projects approaching, either already secured or currently being tendered for by OMC. I remain positive on the 2026 outlook and I look forward to the year ahead, working together to deliver existing and new contracts for our valued customers with a major focus on workplace safety, our most central value.

On a closing note, I would like to thank you and your families for your efforts in 2025, I would like to wish you all a very happy & peaceful Christmas and new year holiday period. And best wishes for a healthy and promising 2026.

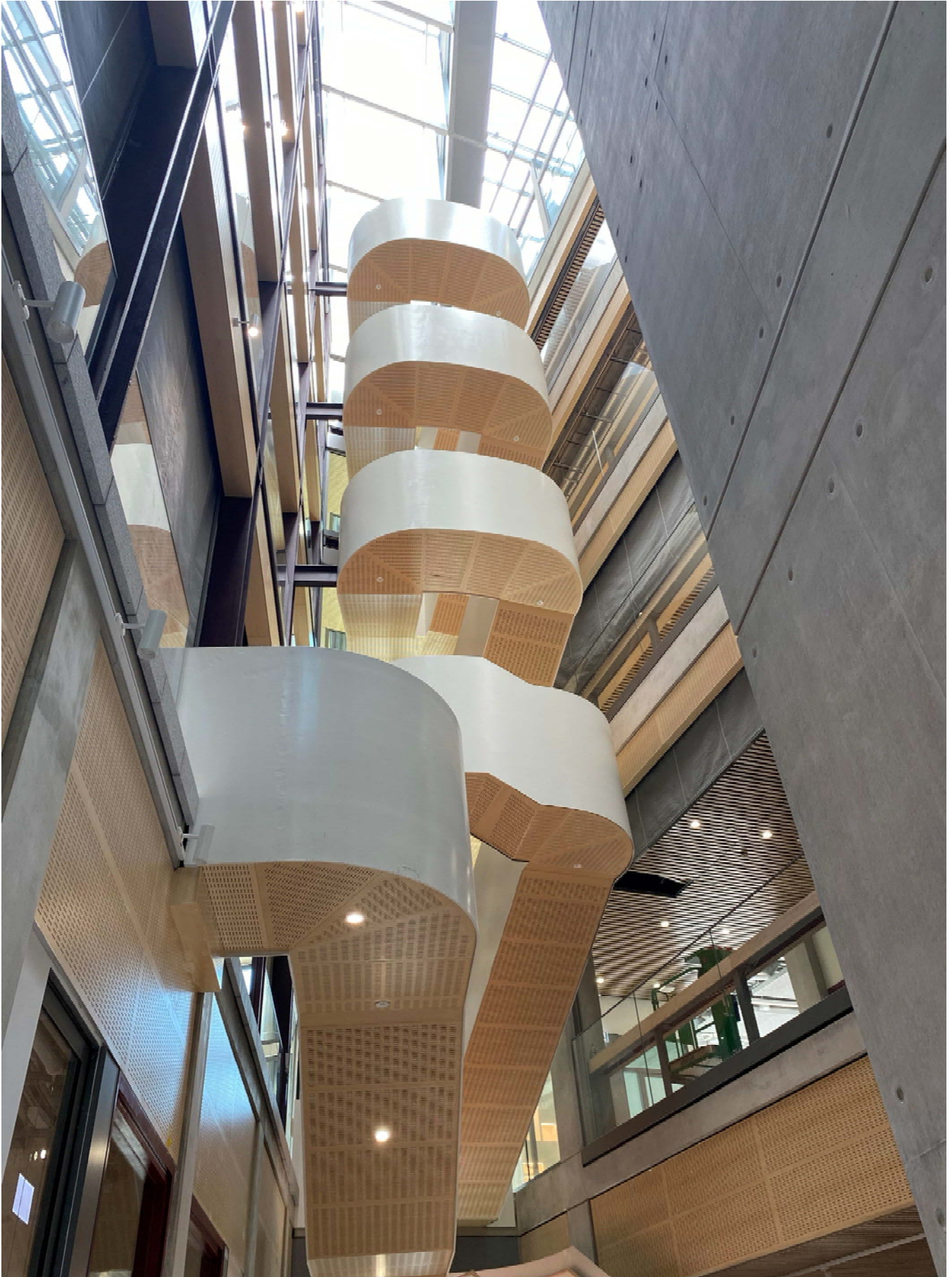


*Paudie Comerford*

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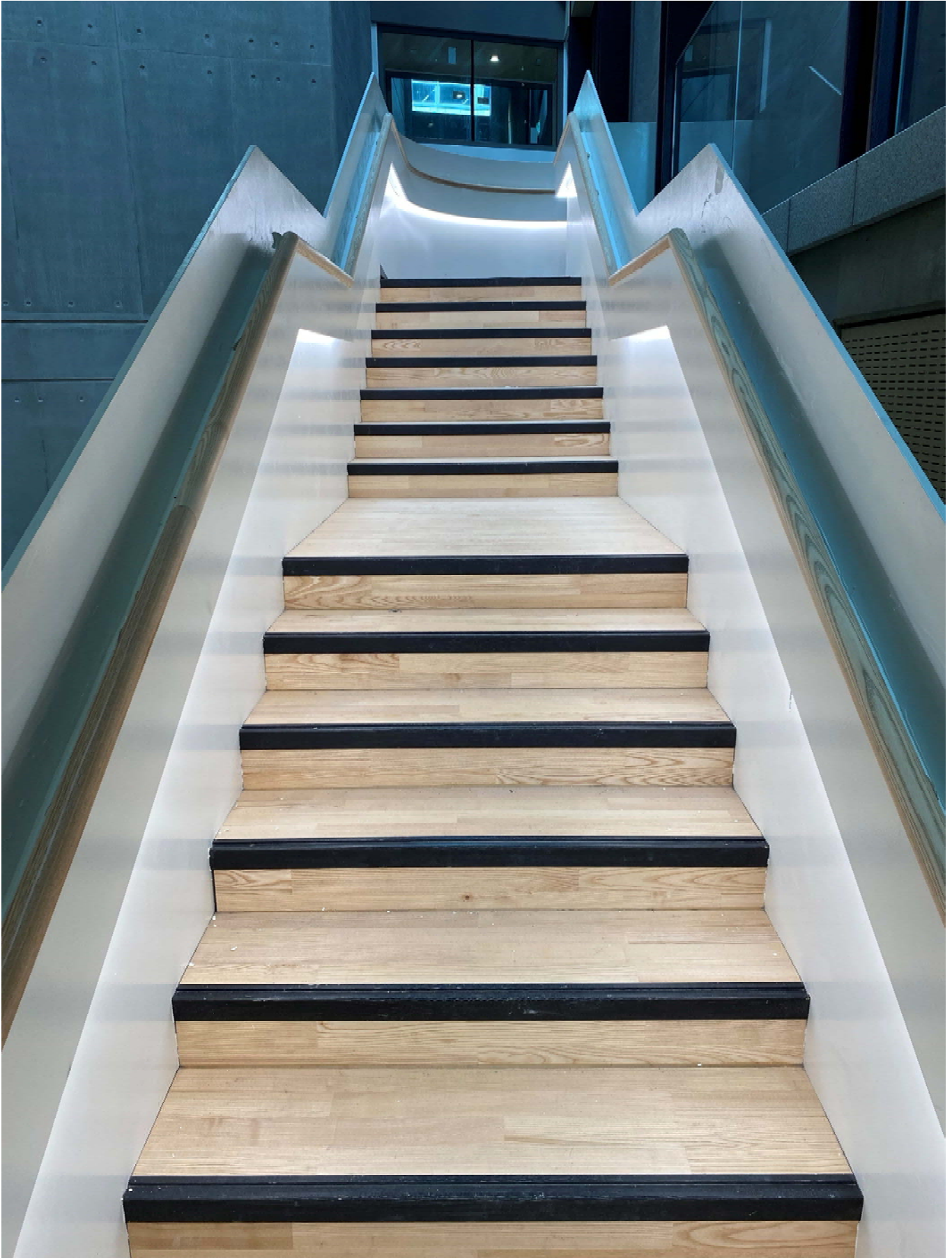
Managing Director

**Project:** Trinity College **Contractor:** JJ Rhatigan

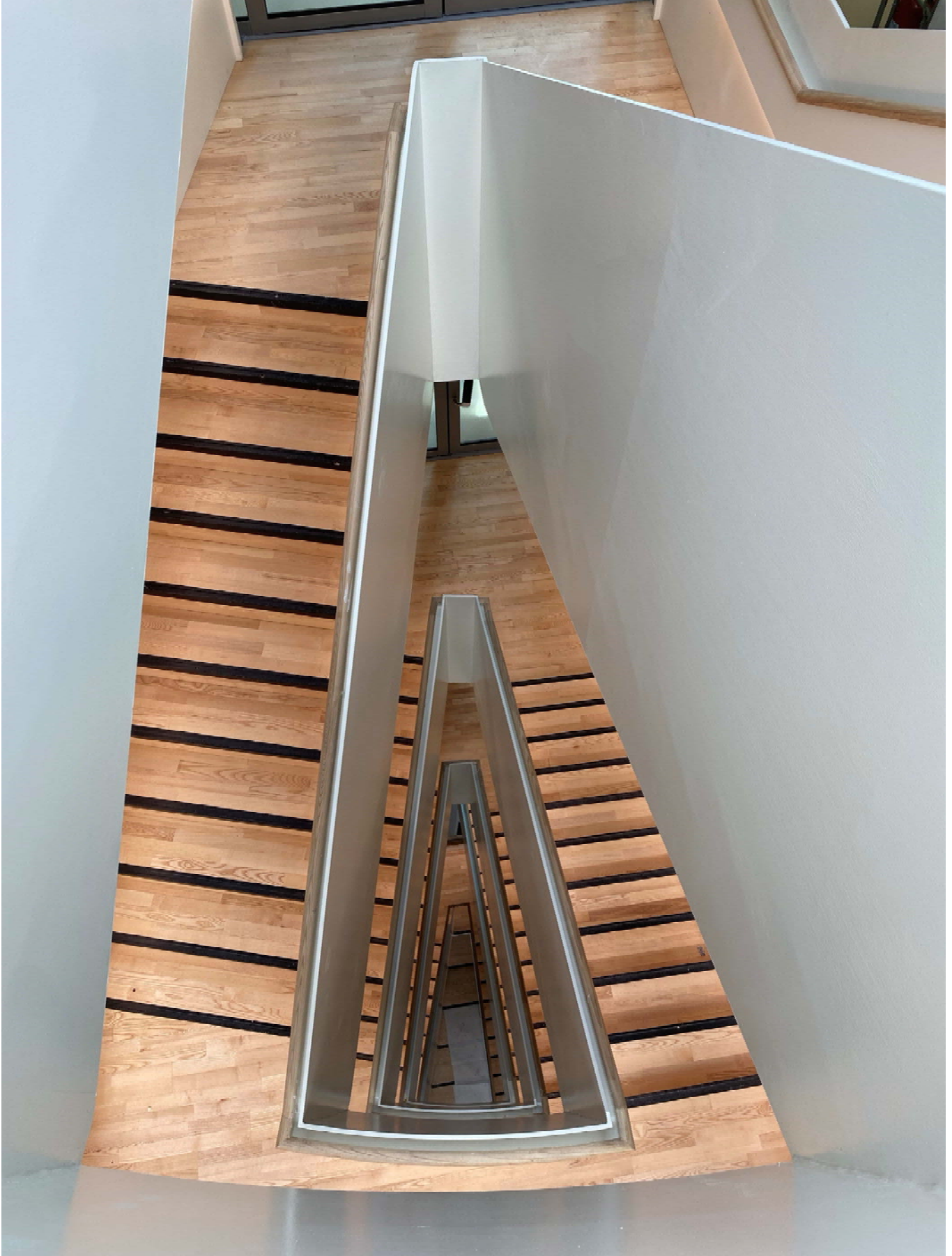


Atrium Feature Stairs—view from underside showing the timber acoustic panels fixed to the soffit and landings. No visible fixings anywhere on this stairs.

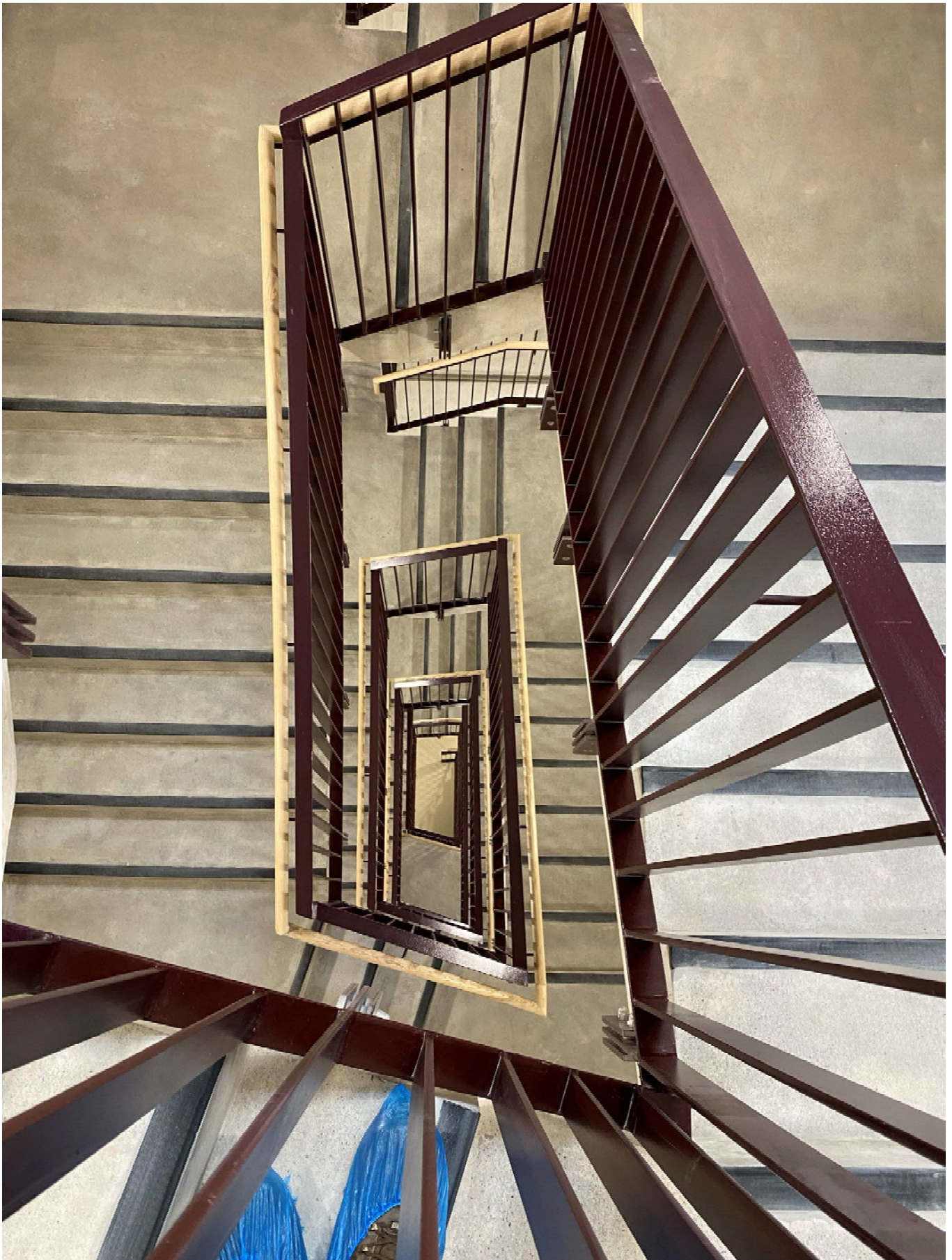
**Project:** Trinity College **Contractor:** JJ Rhatigan



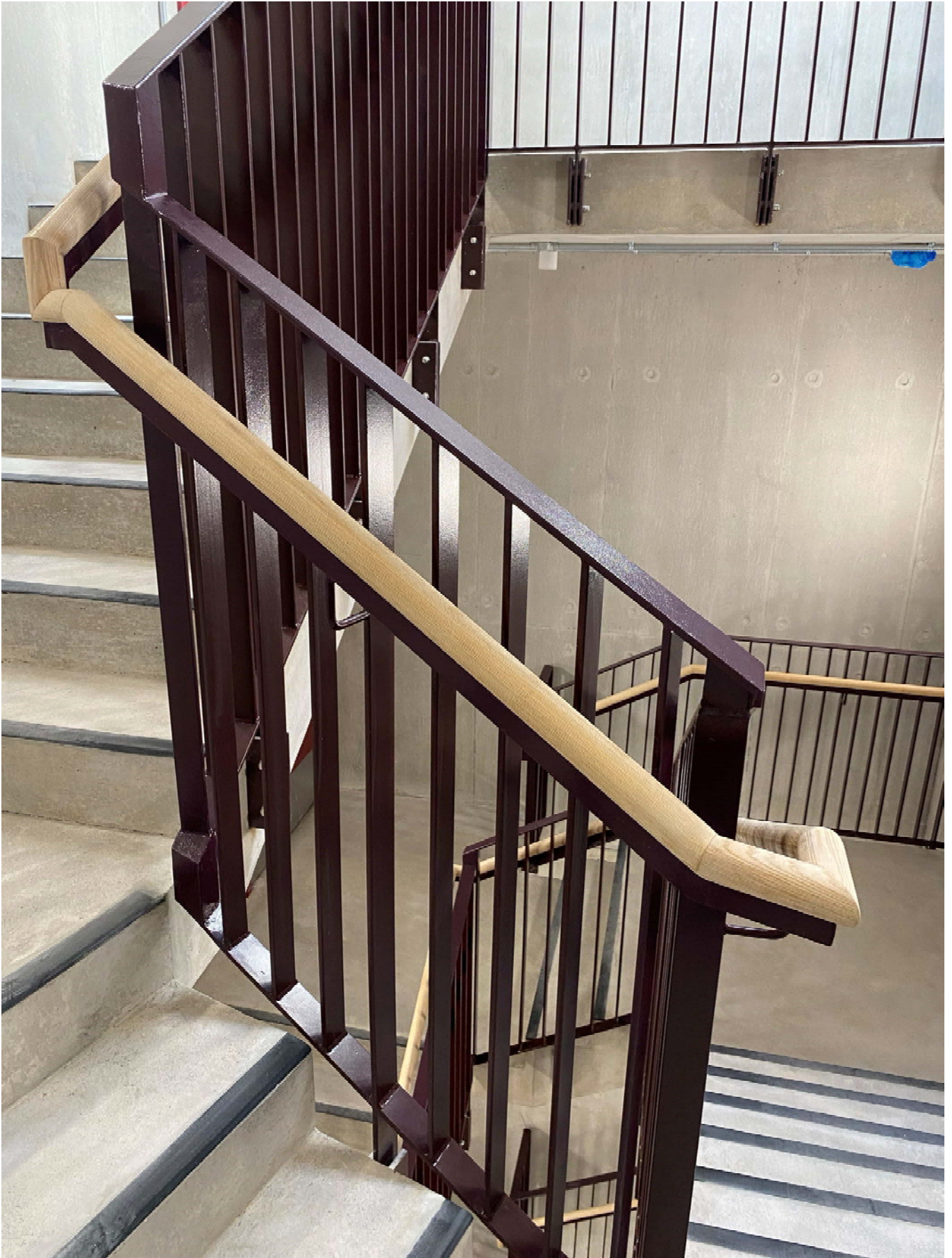
Atrium Feature Stairs with timber treads, recessed LED lighting, and 12mm plate, full height balustrade.

**Project: Trinity College Contractor: Rhatigan**

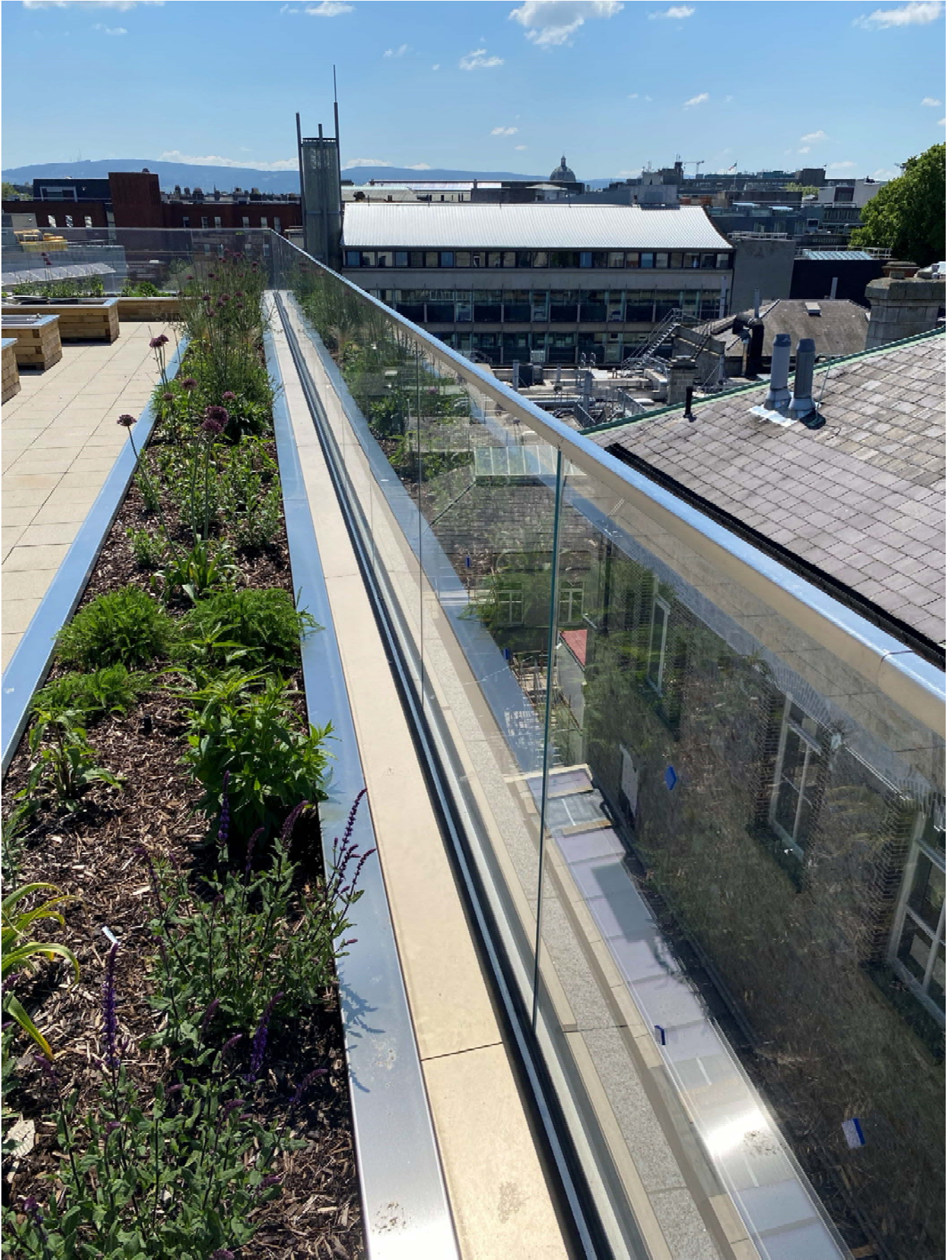
View from the top landing of this magnificent feature stairs that spans over 7 storeys. Manufactured from steel plate stringers and steps with timber treads and recessed handrail .

**Project: Trinity College Contractor: Rhatigan**

Escape stair balustrade manufactured from flat bar with a timber handrail fixed to the side. Balustrade painted to Ral 3008.

**Project: Trinity College Contractor: JJ Rhatigan**

Escape stair balustrade manufactured from flat bar with a timber handrail fixed to the side. Balustrade painted to Ral 3008.

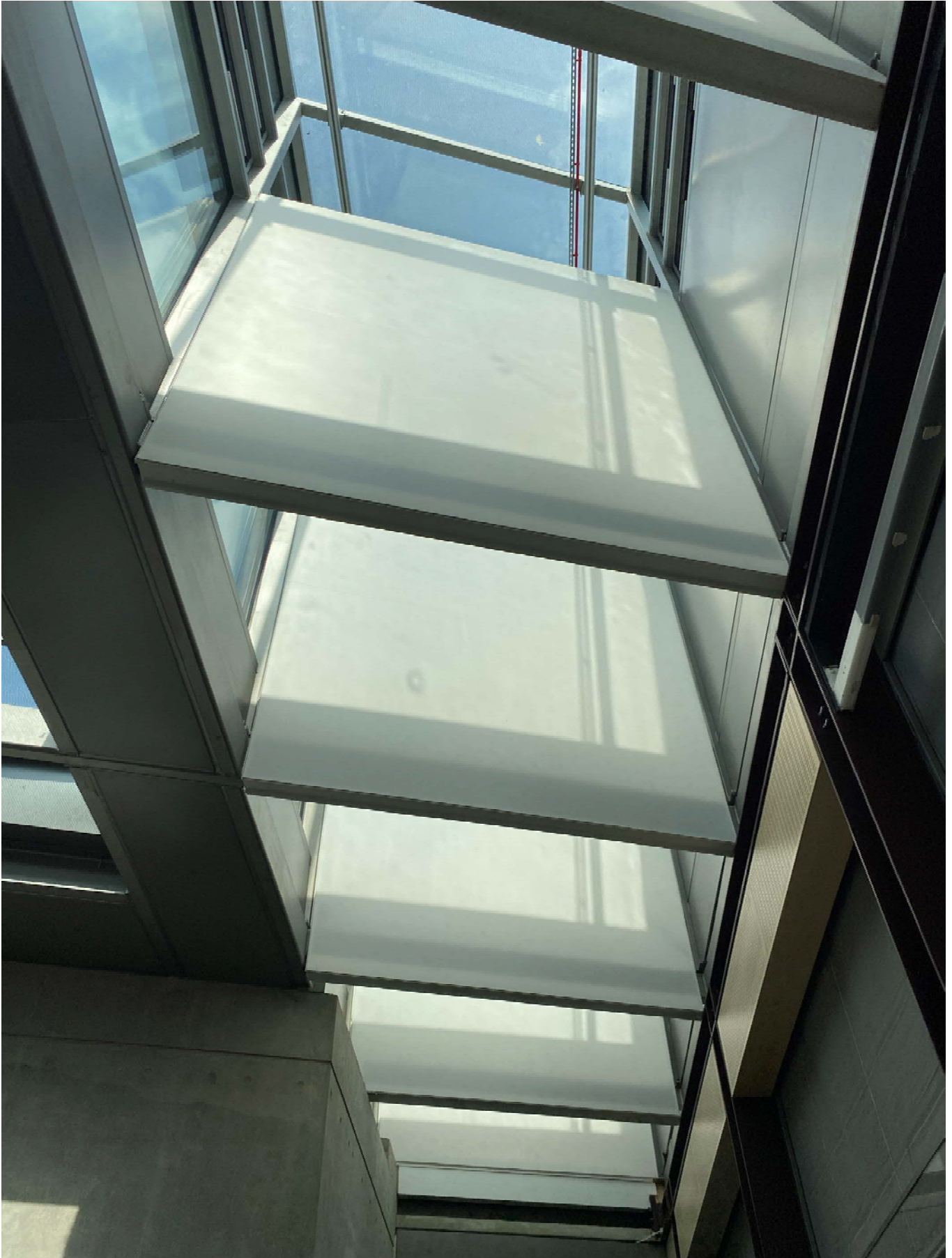
**Project: Trinity College Contractor: JJ Rhatigan**

Level 4 terrace balustrade. Steel structure installed to hold the glass base shoe and façade stone. Glass panels installed and finished with an Aluminium capping.

**Project: Trinity College Contractor: JJ Rhatigan**

OMC manufactured special RHS steel for this project. The steelwork was used to support the glazing for the lantern glass panels to the roof and sides.

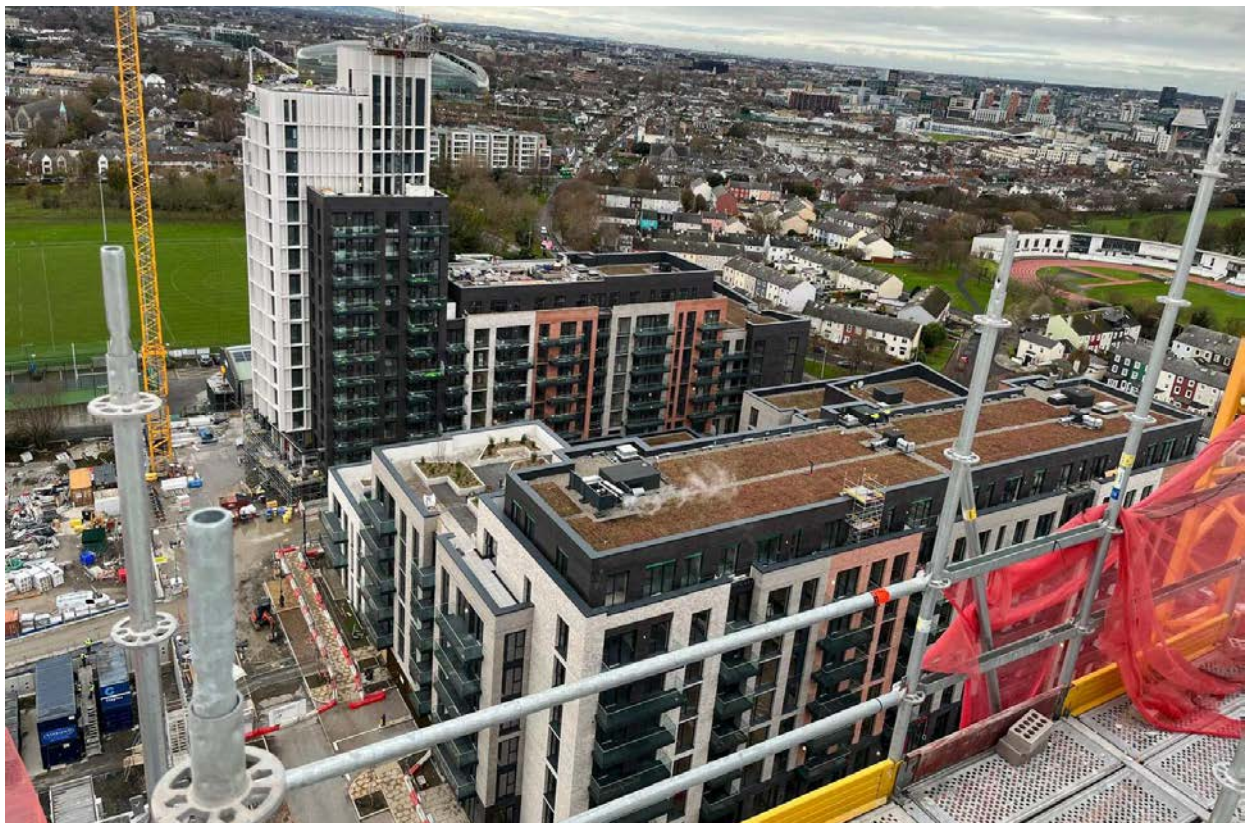
**Project: Trinity College Contractor: JJ Rhatigan**



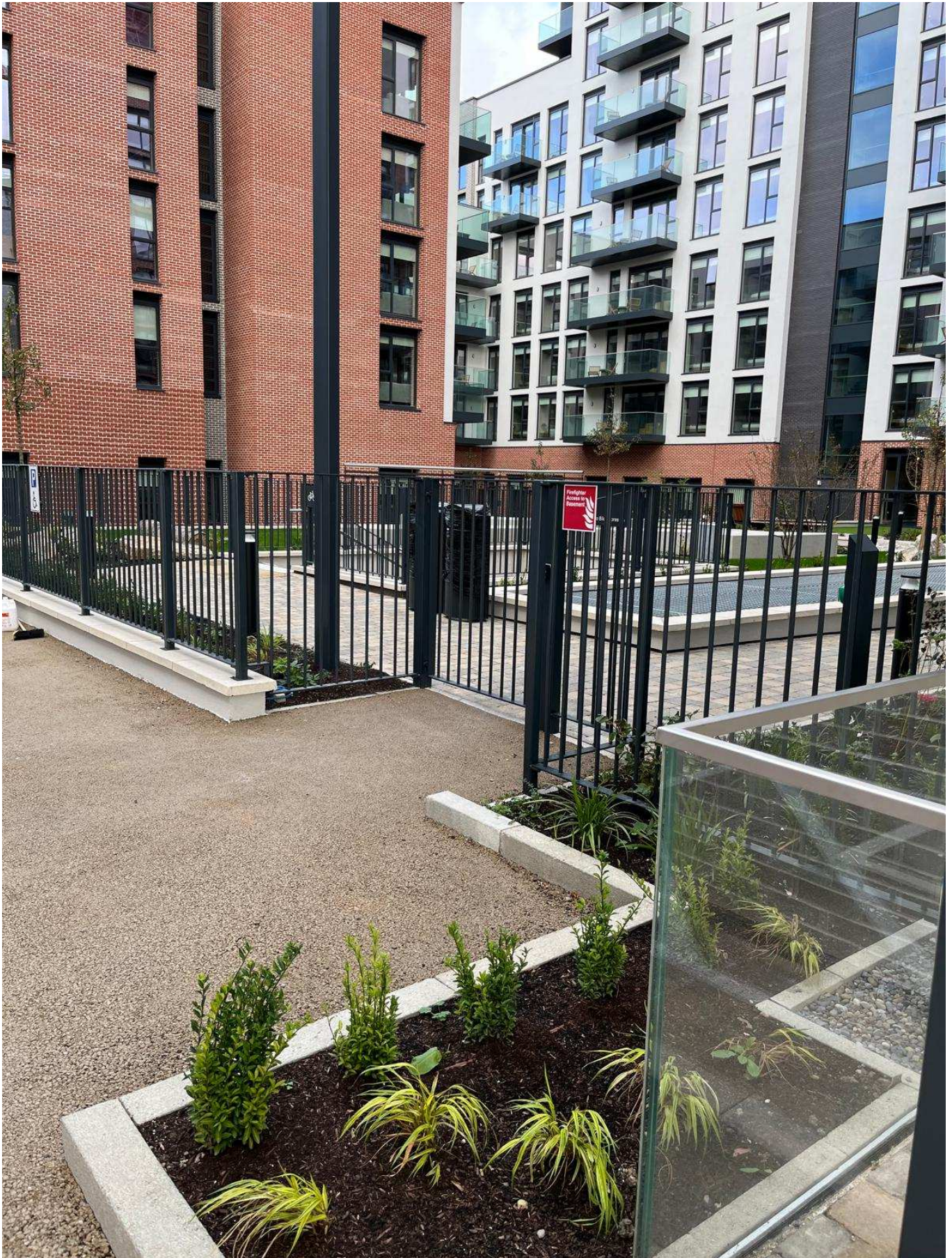
Lantern steelwork from underside showing the fire curtains, structural steelwork and tracks for cleaning rails fixed to the underside of the roof.

**Project: Trinity College Contractor: JJ Rhatigan**

OMC installed glass balustrading, glazing support steelwork, fire curtain steelwork, and architectural metal pressings to the atrium voids and bridges on all 6 levels.

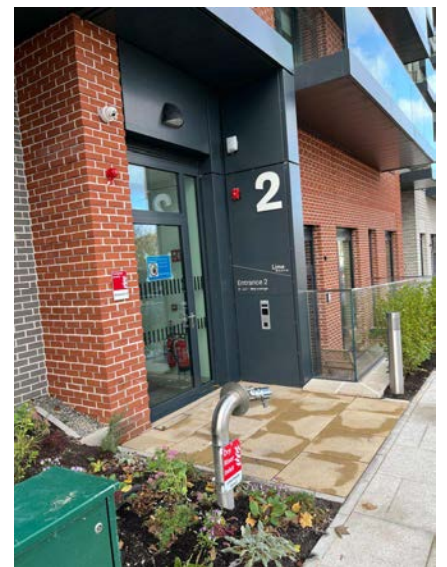
**Project: Glass Bottle Contractor: SISK**

Various Architectural metalwork elements installed in Phase 1 of the Glass bottle site in Ringsend Dublin. Gates, railings, glass balustrade, roof capping's, and façade works.

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**Project: Glass Bottle Contractor: SISK**

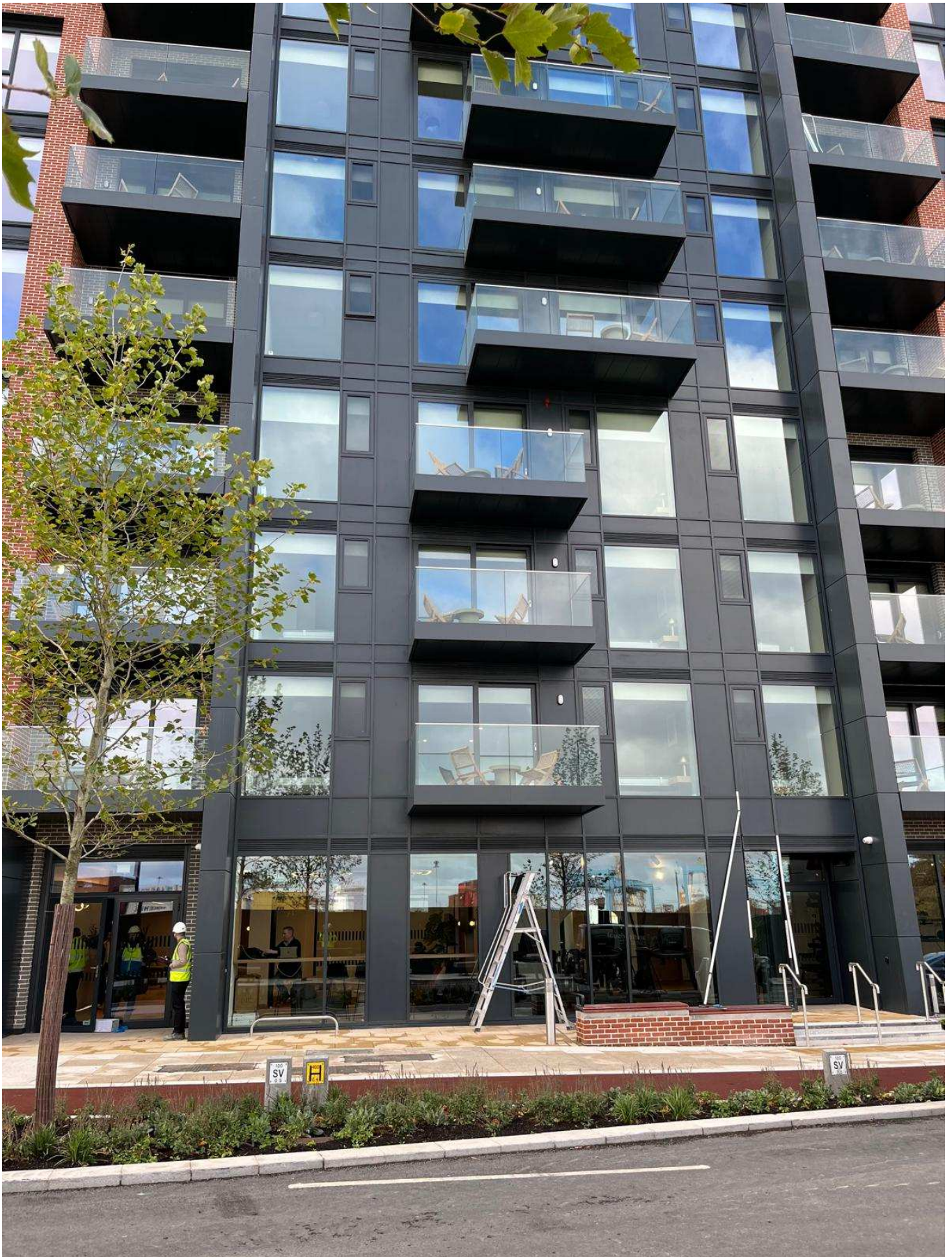


Various balustrading, façade panels, gates, glass to ground floor apartments and stainless steel handrails fitted in the glass bottle site.

**Project: Glass Bottle Contractor: SISK**

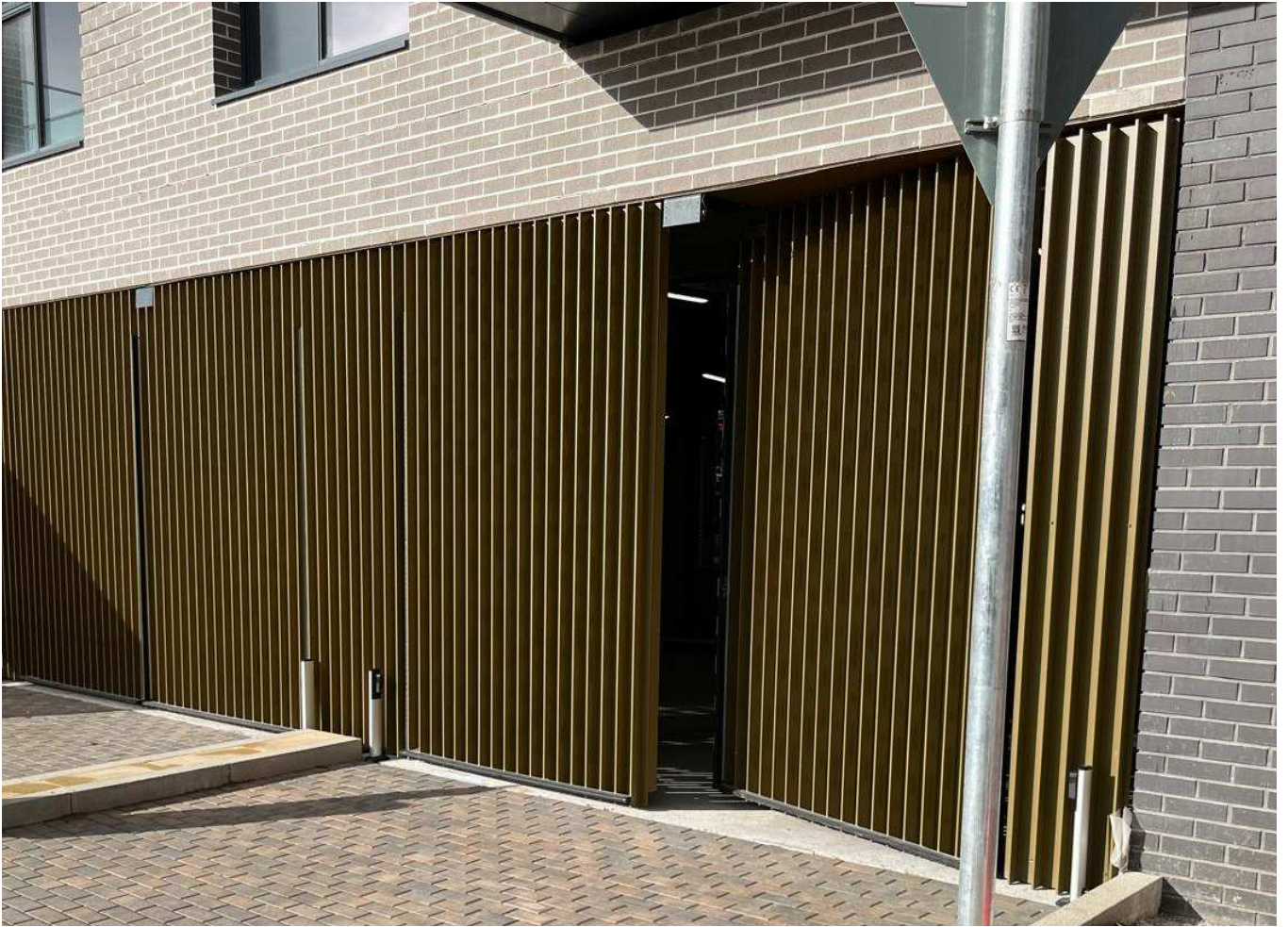


Glass balustrading with integrated PPC access gates fitted with lock's and closers.

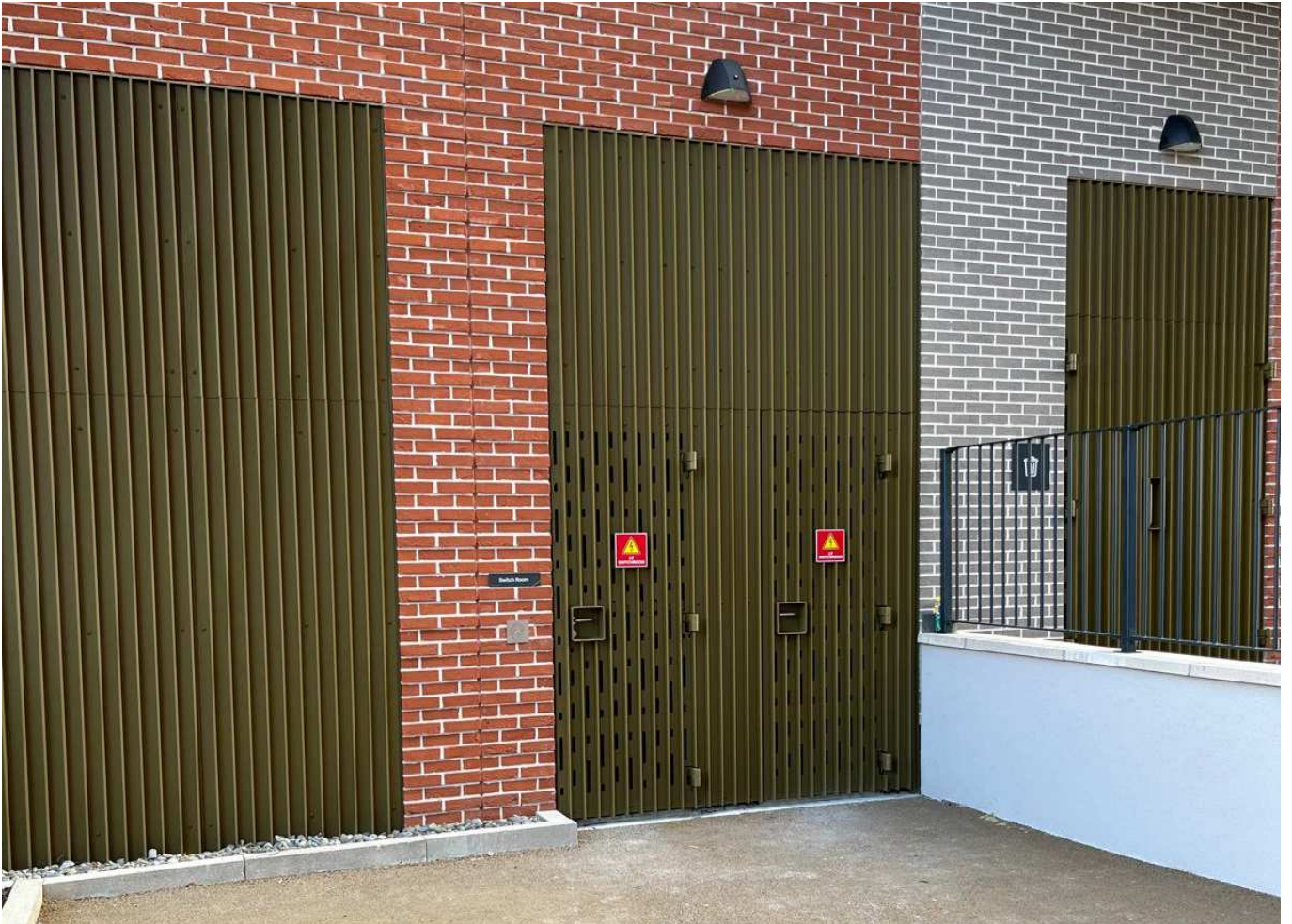
**Project: Glass Bottle Contractor: SISK**

OMC completed structural steelwork to the façade, architectural PPC panels, glass to the wintergarden areas and stainless steel railings to the entrance steps.

**Project: Glass Bottle Contractor: SISK**



Large Architectural Car park gates, ground floor balustrades , & privacy screen units.

**Project: Glass Bottle Contractor: SISK**

OMC installed feature gates in front of the ESB substation standard gates. Feature gates and screens were installed to the bin store. Double height privacy screens at ground floor

**Project: New Shannon Bridge Killaloe Contractor: SISK**



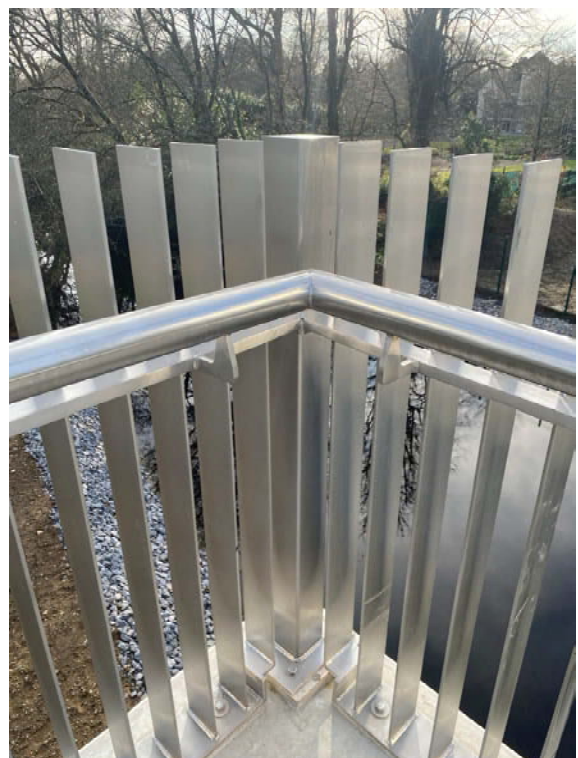
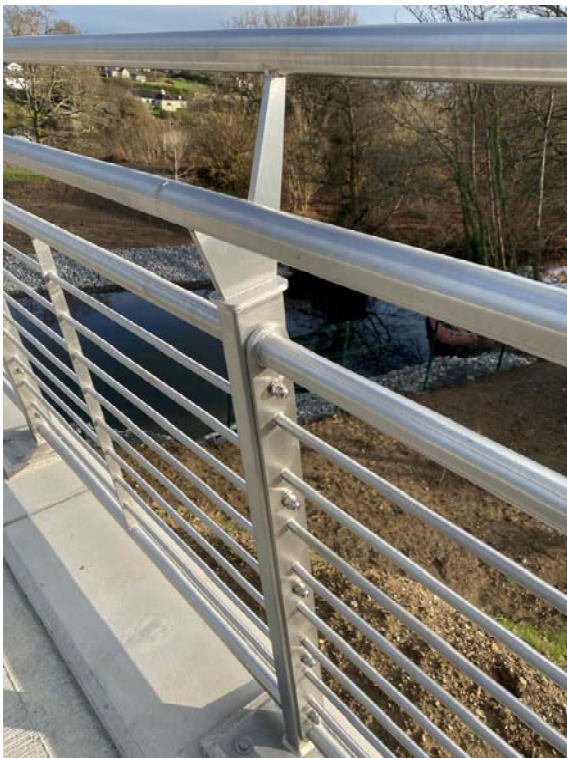
OMC supplied and installed Stainless Railings and seating to the viewing areas.

**Project: New Shannon Bridge Killaloe Contractor: SISK**



OMC supplied and installed Stainless Railings and seating to the viewing areas.

**Project: New Shannon Bridge Killaloe Contractor: SISK**



Stainless steel railings manufactured to a very high standard. A very high level of Polishing and welding was required for this project.

**Project: Bon Secours Hospital Limerick Contractor: SISK**

OMC installed a range of roof terrace balustrading including glass balustrade, galvanised and powder coated railings, access gates and twin rail plant enclosures in the new Bon secure Hospital in Limerick.

**Project:** Bon Secours Hospital Limerick **Contractor:** SISK

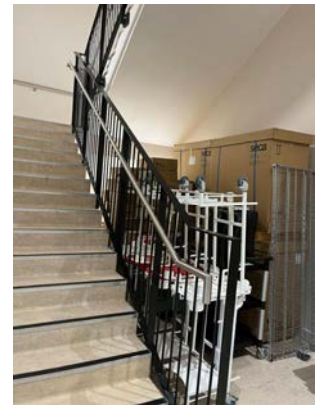
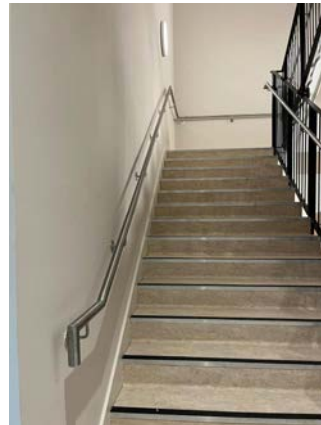
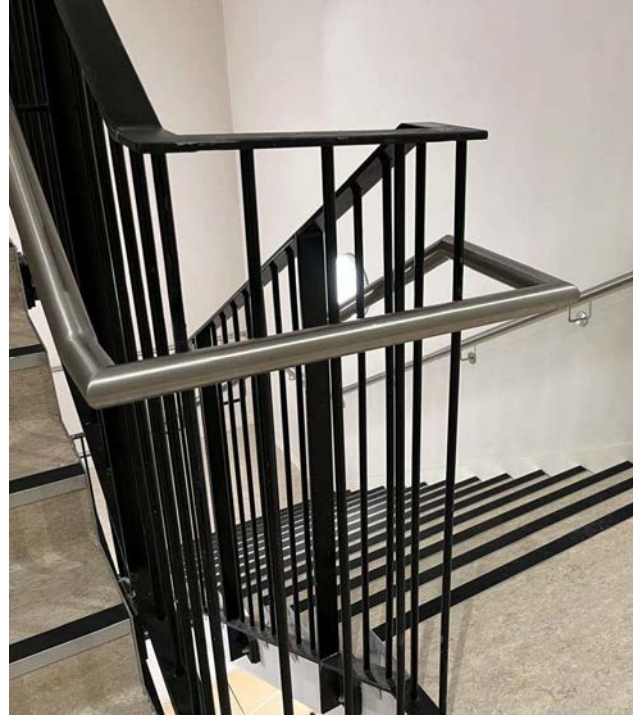


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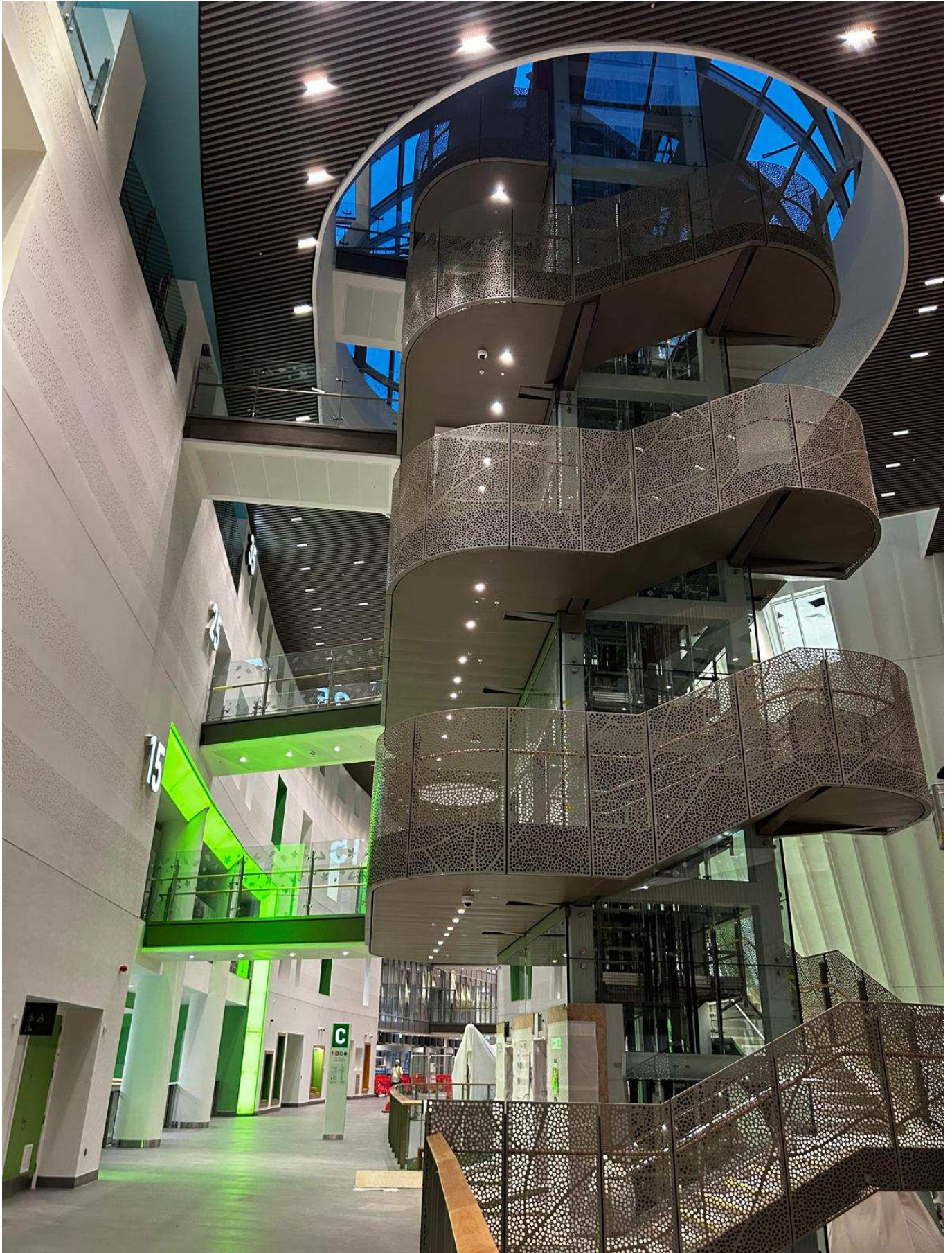
**Project:** Bon Secours Hospital Limerick **Contractor:** SISK

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**Project: Bon Secure Hospital Limerick Contractor: SISK**



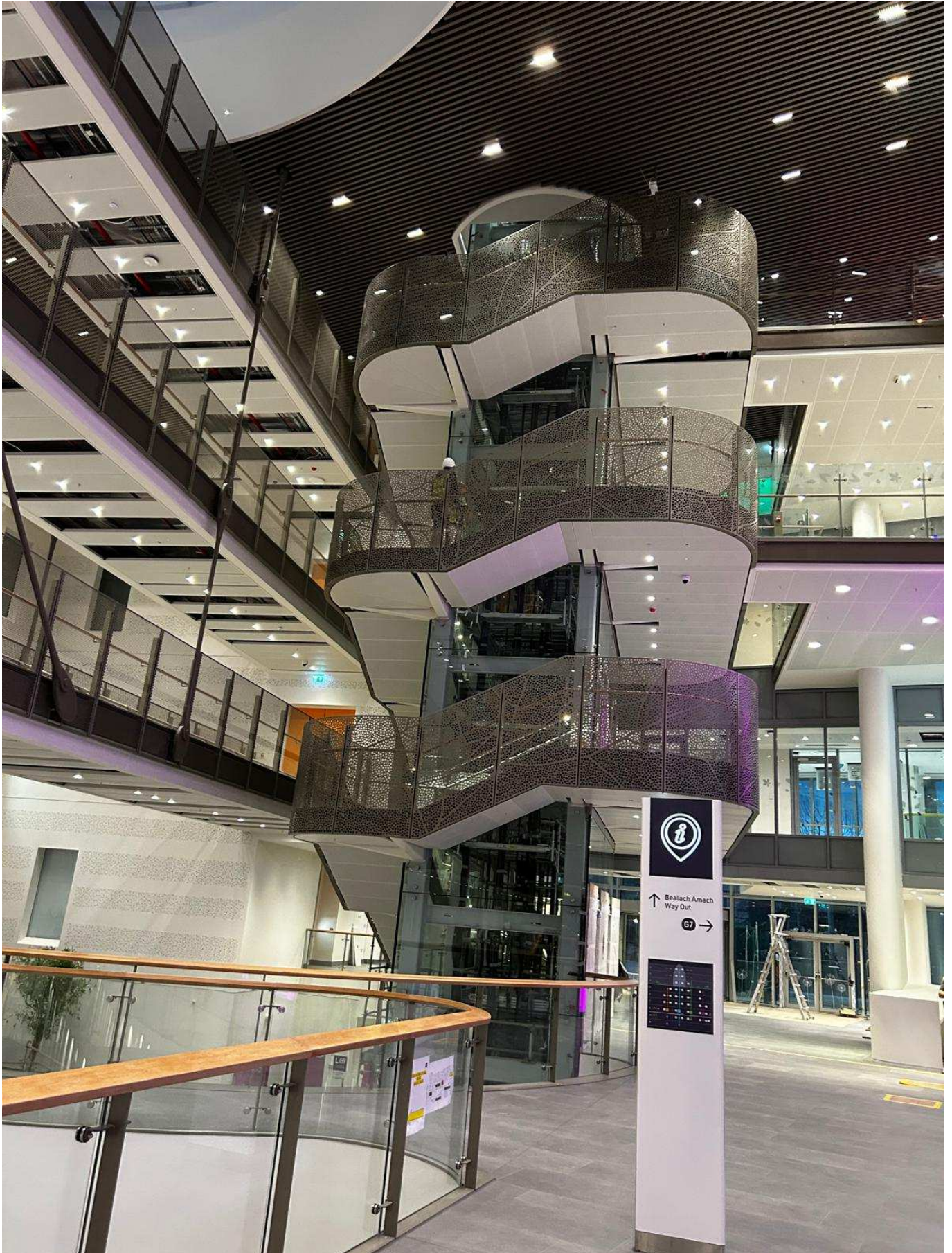
OMC installed the balustrading to all stair cores in the Hospital combining a mix of Stainless steel and Powder coated steel. Roof terrace safety rails were installed around plant areas.

**Project: National Children's Hospital Contractor: BAM**

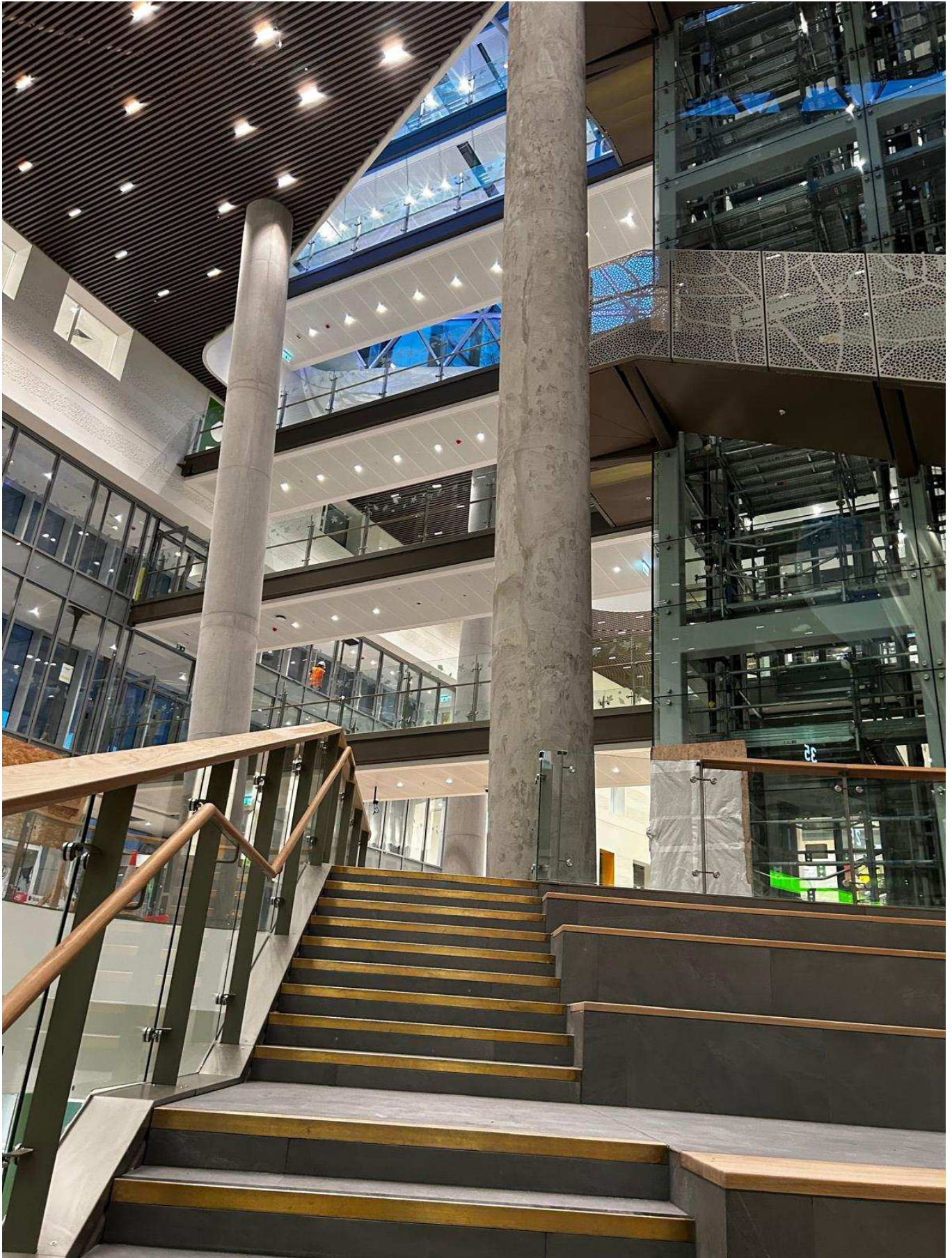
Feature perforated panels to the 3 main concourse stairs. Each panel having a unique leaf pattern design. Timber handrails fitted to the outside and double stainless steel handrail with integrated lights, wrapping the glazed lift cores.

**Project: National Children's Hospital Contractor: BAM**

Various balustrading to the bridges and walkways using glass, timber and perforated panels. Timber panels completed by Glenwood, with the structural carcass by OMC.

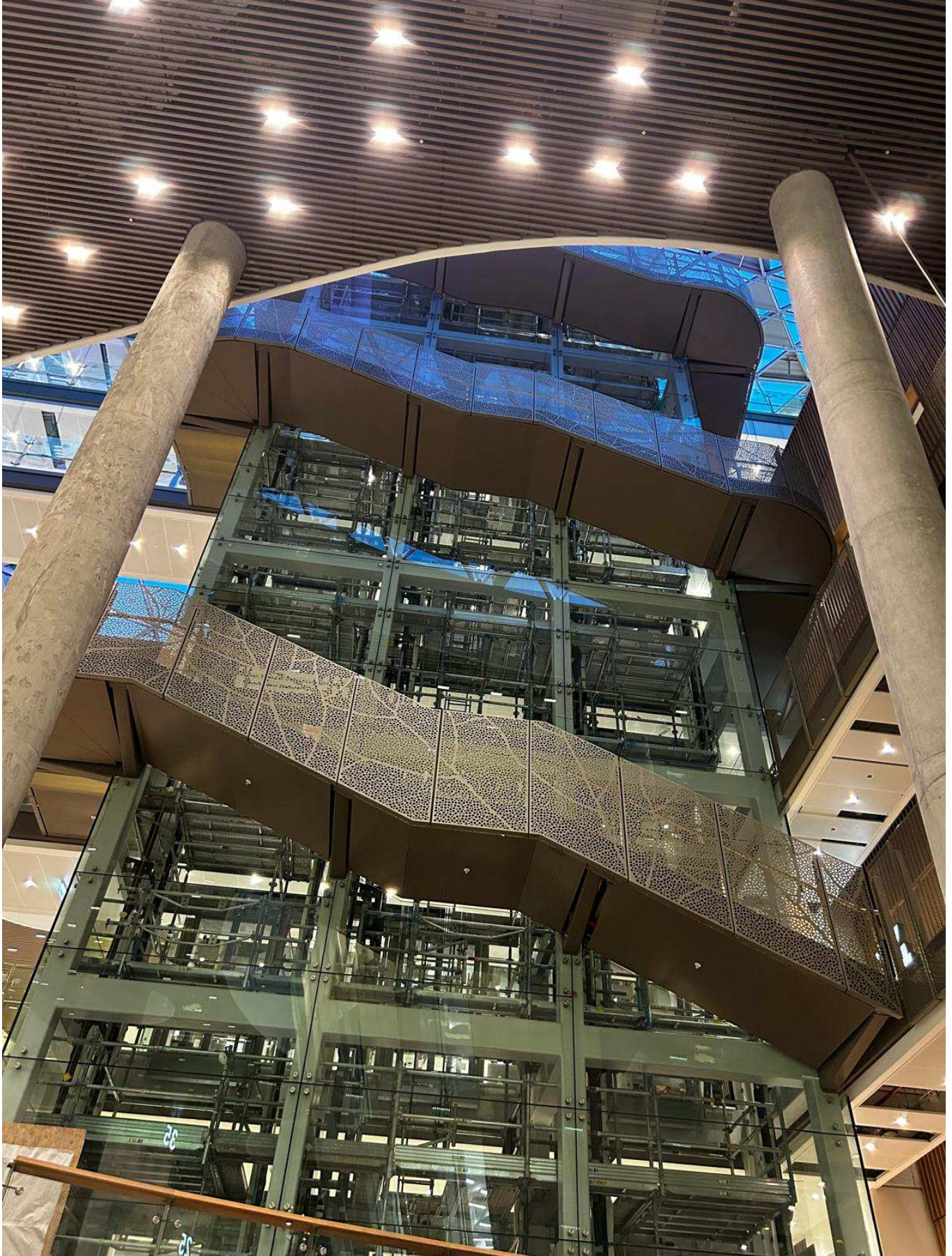
**Project: National Children's Hospital Contractor: BAM**

Access stairs fitted with bespoke perforated panels, support posts and handrails. Glass balustrade fitted to all voids in the hospital and finished with a curved timber top rail.

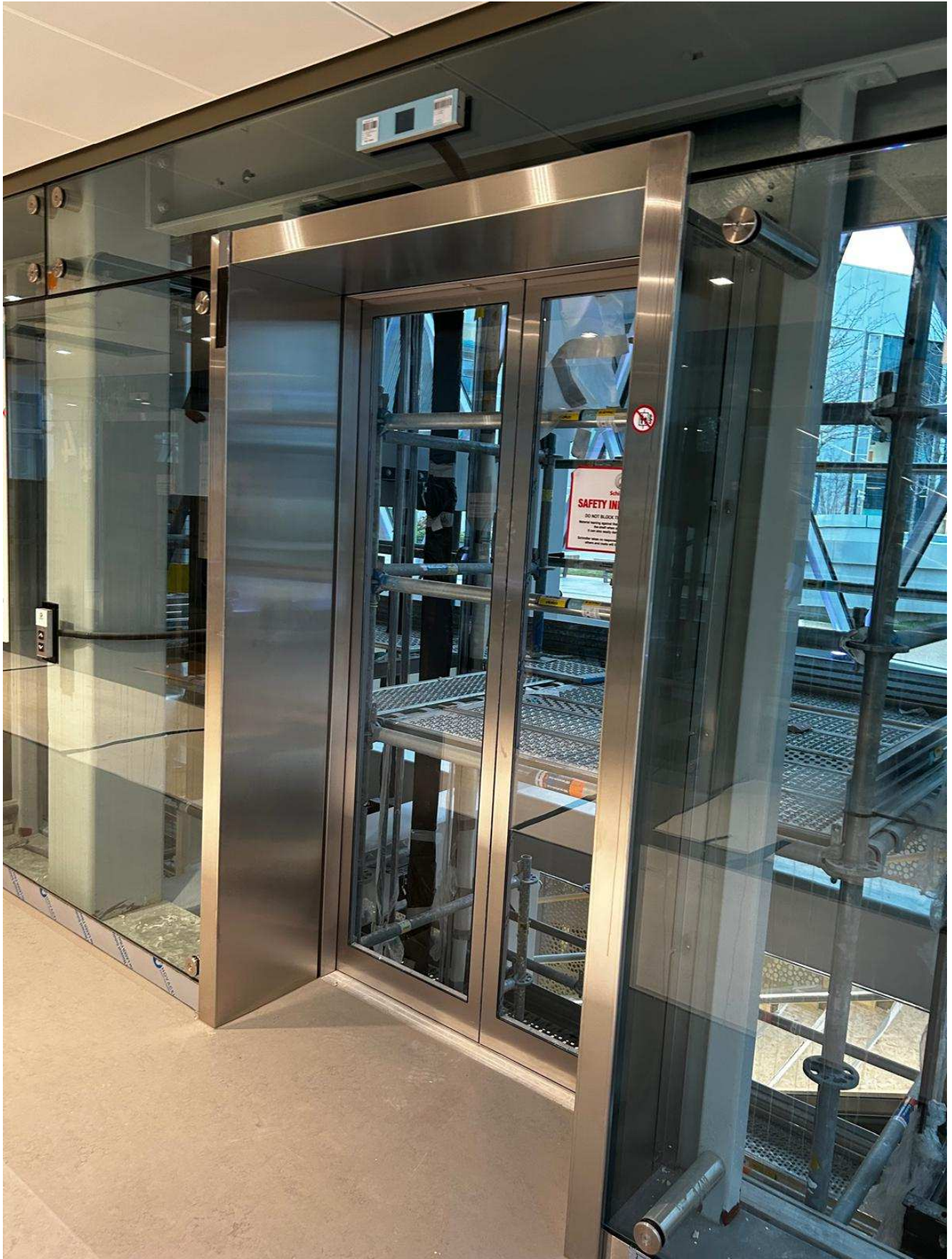
**Project: National Children's Hospital Contractor: BAM**

A view of the atrium showing glass balustrade, timber handrails, bridge balustrade on upper floors and stair perf panels.

**Project: National Children's Hospital Contractor: BAM**



Bespoke perforated panels to the access stairs leading to the sky garden on level 4.

**Project: National Children's Hospital Contractor: BAM**

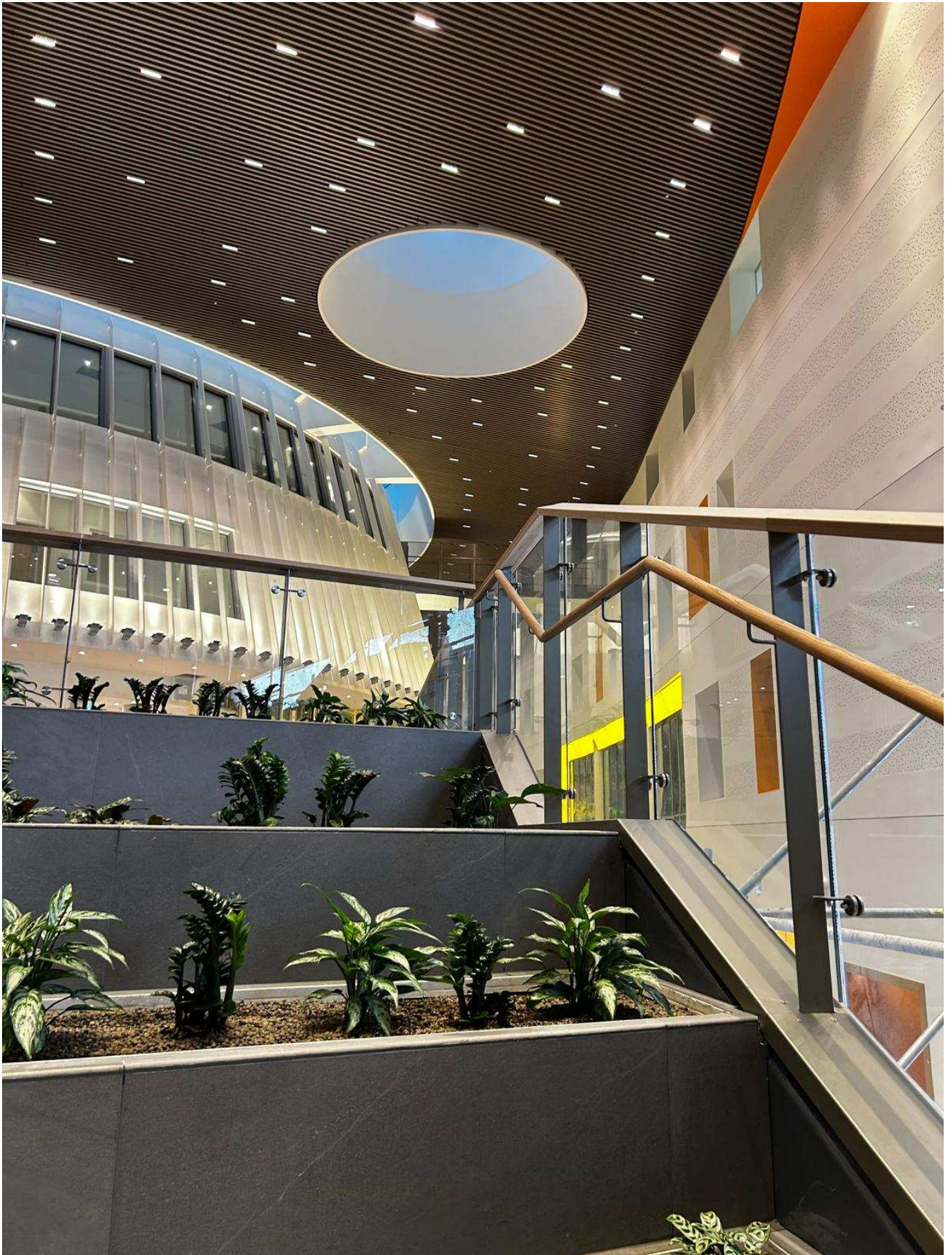
Polished stainless steel lift architrave fitted around the lift doors on all levels . Stainless steel skirting to the base of the glass on all sides with metal panels over the lift glass on all floors.

**Project: National Children's Hospital Contractor: BAM**

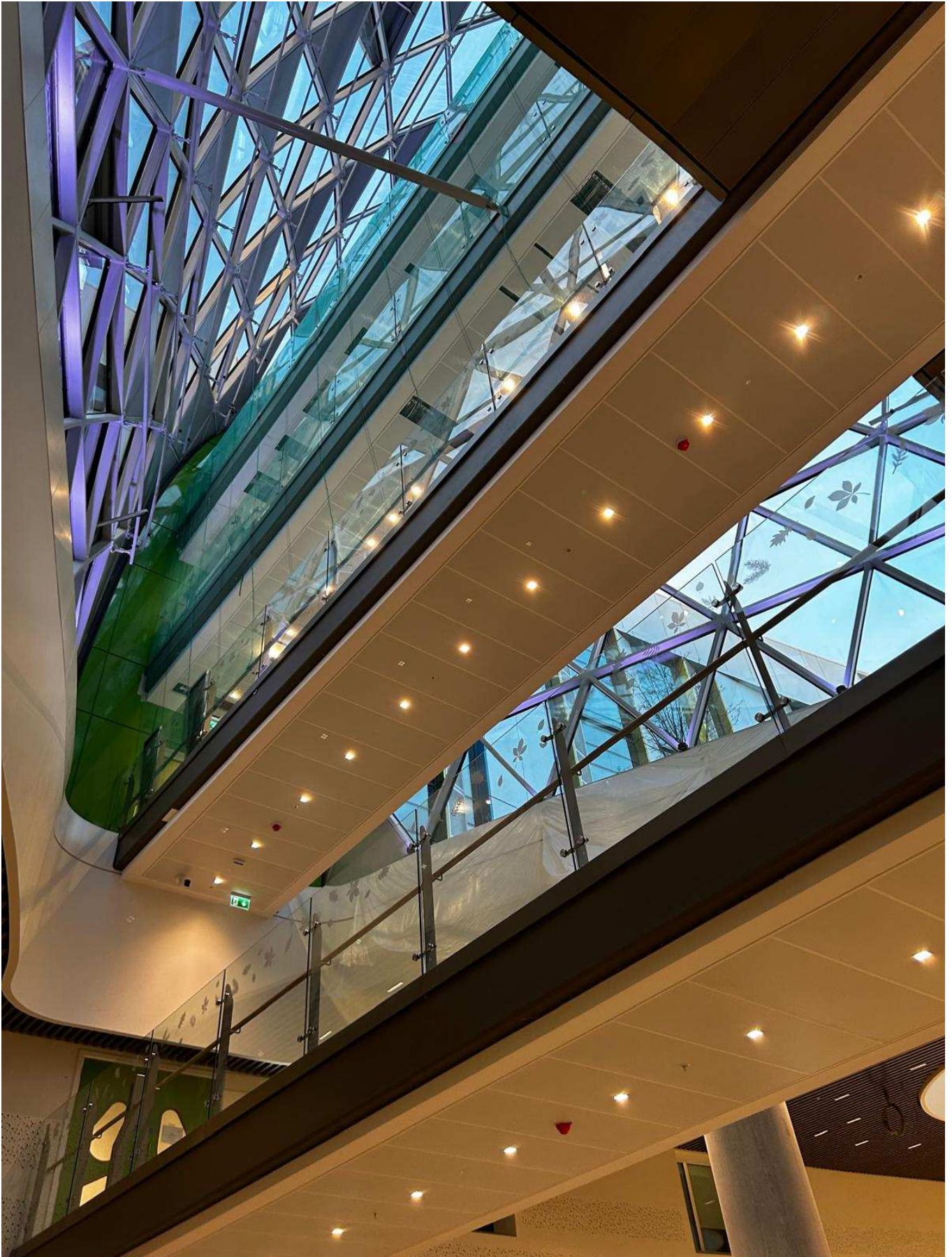


Various balustrade type's and flashings from around the hospital. Bridge balustrade, external glass balustrade and access pedestals.

**Project: National Children's Hospital Contractor: BAM**



Bleacher unit glass balustrade and feature fins to the lecture theatre cone in the background.

**Project: National Children's Hospital Contractor: BAM**

Glass balustrading & flashings to the bridges, curved white flashings to radiator track beneath the glazed biome. Shaped M/S carcass behind Glenwood panelling in green, where the biome intersects the wards.

**Project: Astrazeneca Contractor: SISK**

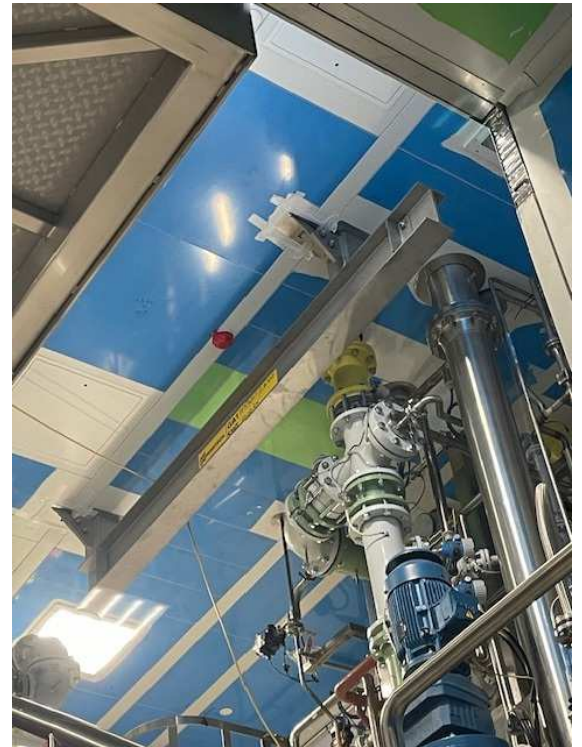


Astrazeneca Dublin. OMC installed stainless steel access platforms, Access stairs, Access ladders, lifting beams and galvanised access platforms.

**Project: Astrazeneca Contractor: SISK**

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**Project: AstraZeneca Contractor: SISK**

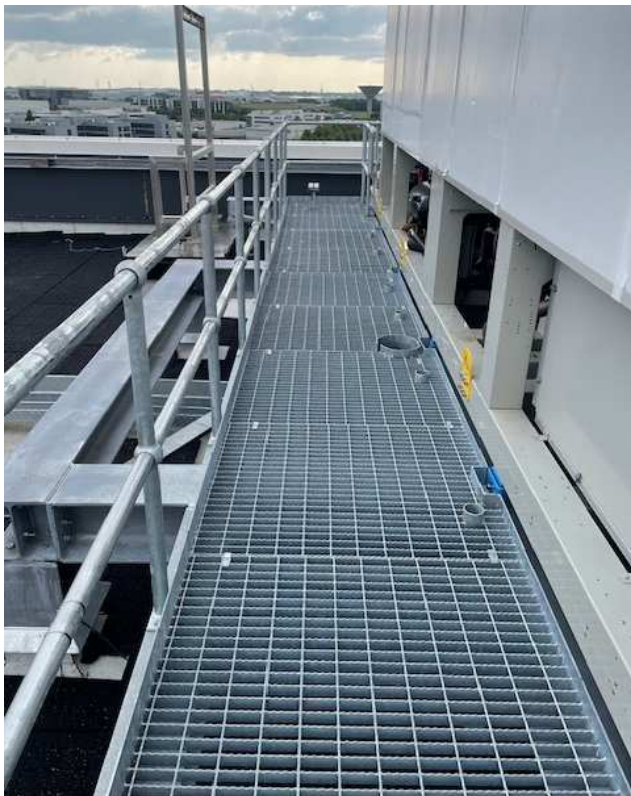


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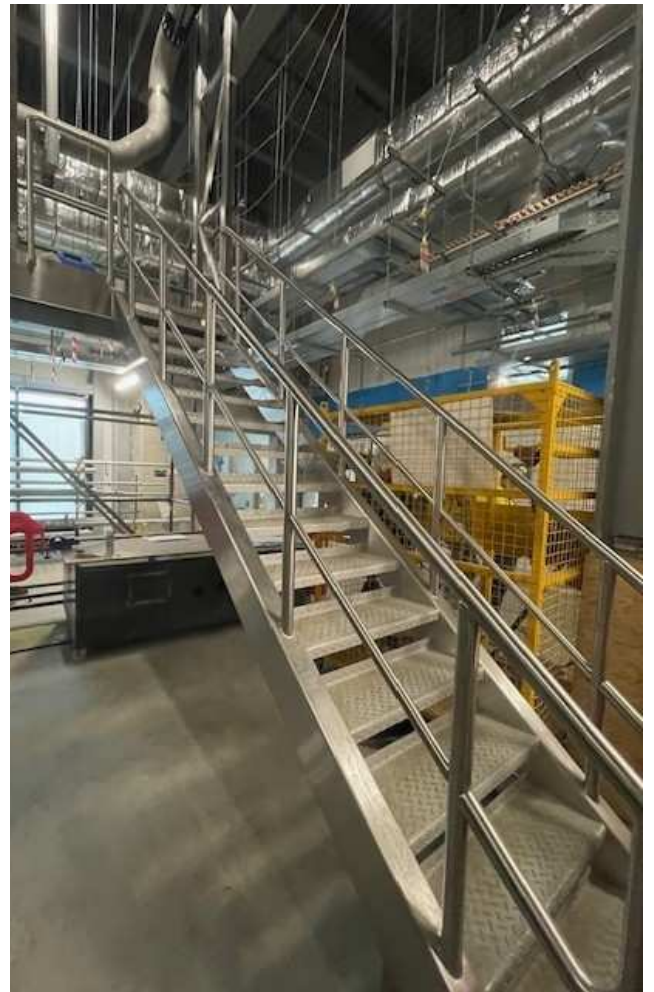
**Project: Astrazeneca Contractor: SISK**

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**Project: SK Biotek Contractor: KSSL**



SK Biotek Dublin. OMC supplied & installed stainless steel access platforms, Access stairs, lifting beams and floor gullies.

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**Project: Coopers Cross Commercial Contractor: SISK**



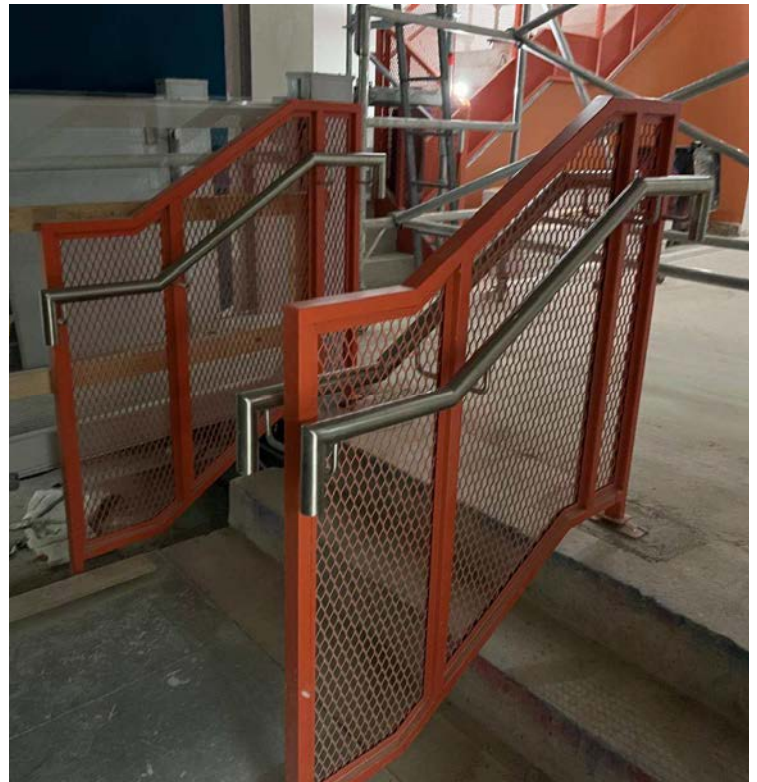
Void Balustrade to Coopers Cross Commercial Development in Dublin.

**Project: Malt House Contractor: SISK**



Polished stainless steel lift architraves with a radius quadrant on each side of the vertical architraves.

## Project: Irish Life Contractor: Walls



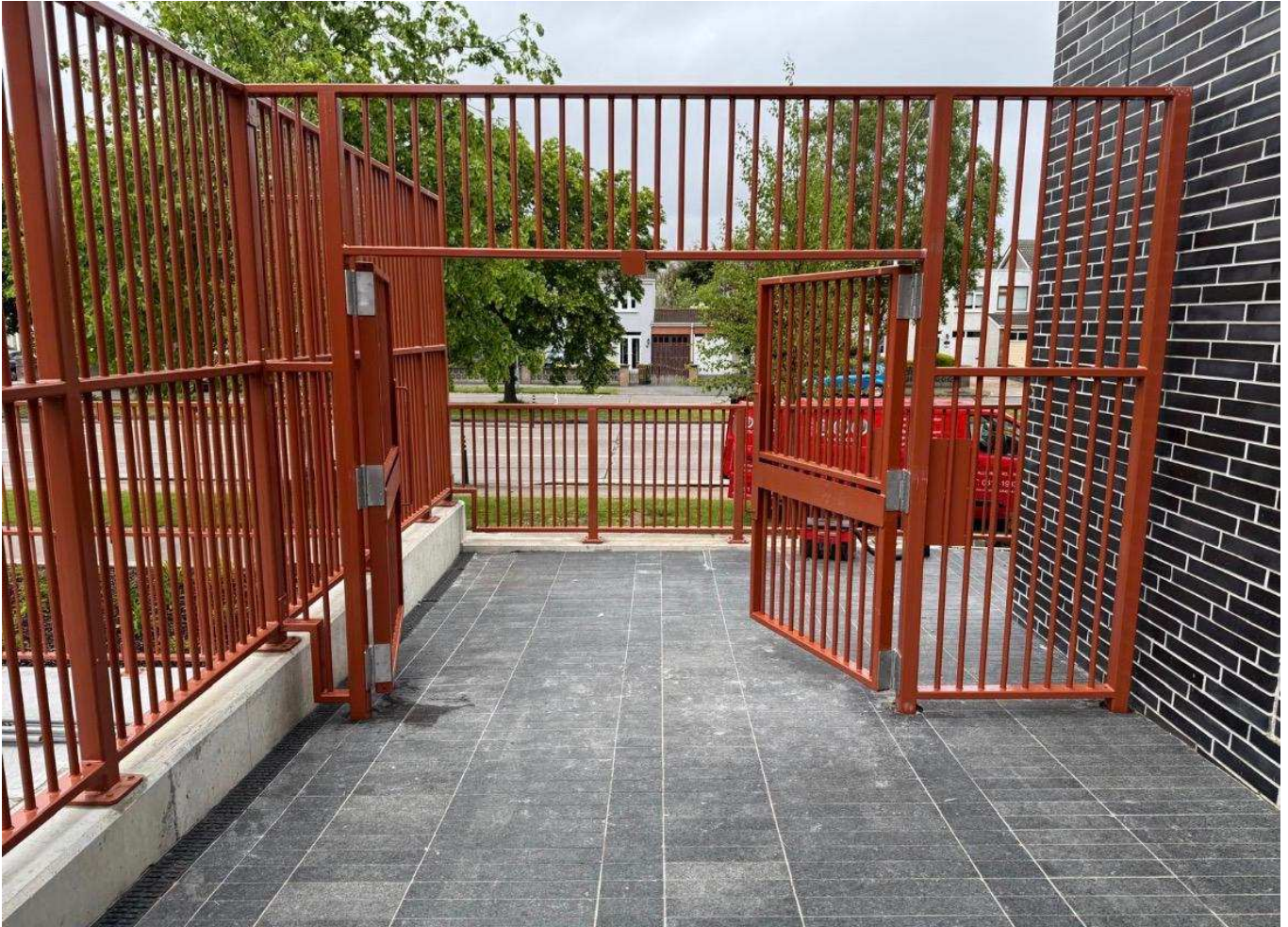
Curved glass balustrade to all floors in Irish Life . Stair balustrade and entrance steps.

**Project: DCU Contractor: Walls**



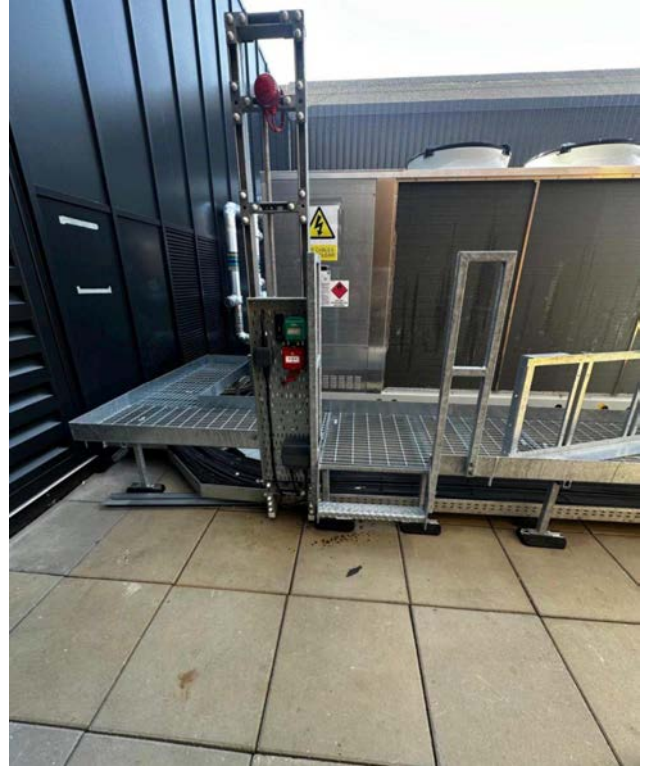
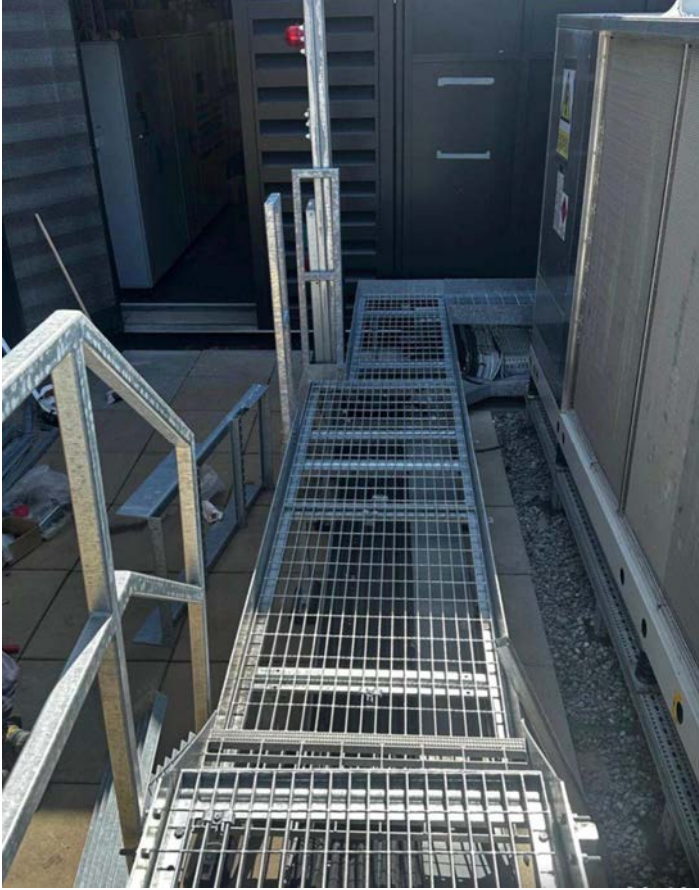
Galvanised and painted railings, gates and access stairs.

**Project: DCU Contractor: Walls**



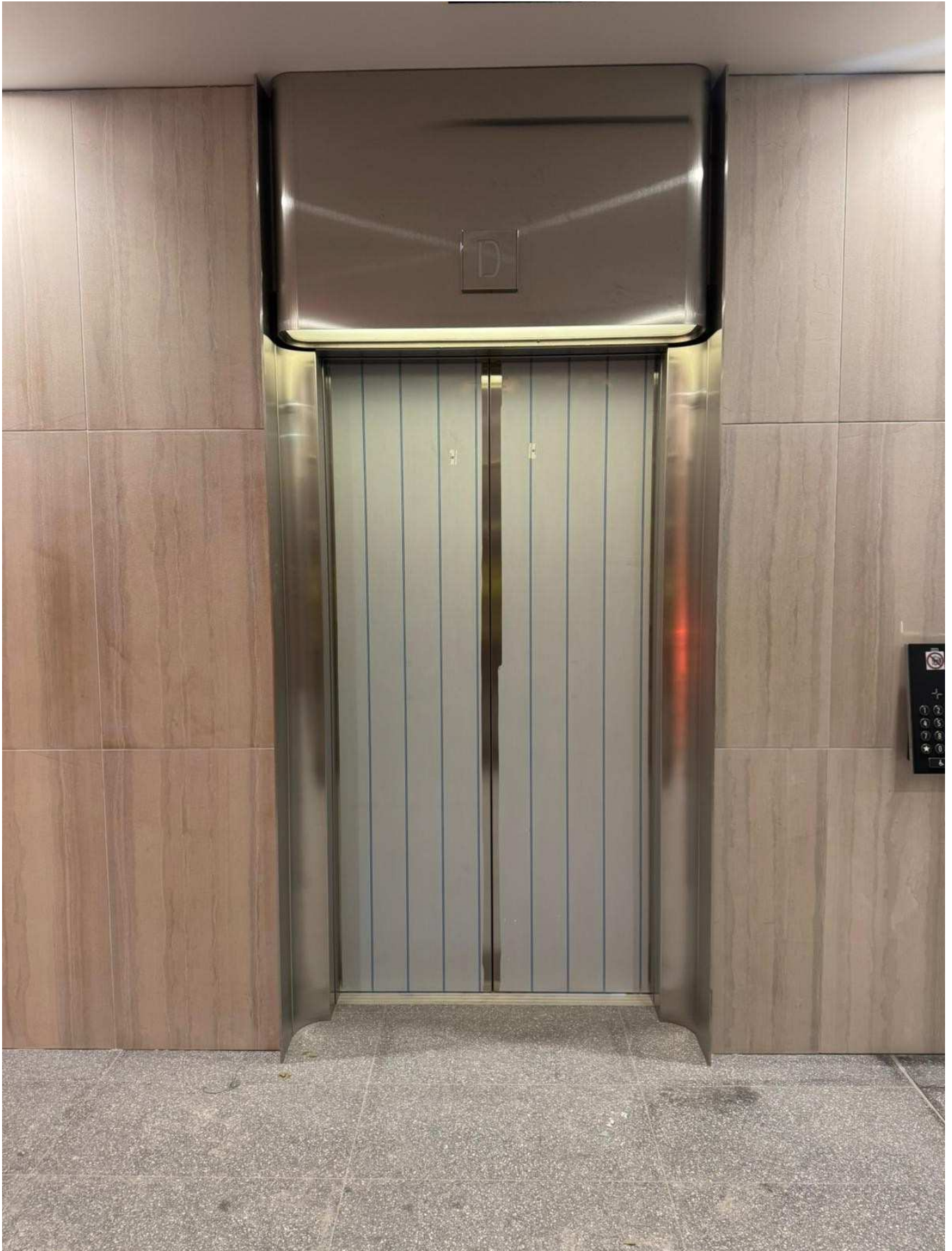
Galvanised and painted access gates, railings, and entrance screens to DCU Dublin.

# Project: DCU Contractor: Walls



Galvanised roof access walkways, steps and railings. Plant access with no roof fixings.

**Project:** Two Grand Canal Quay **Contractor:** SISK

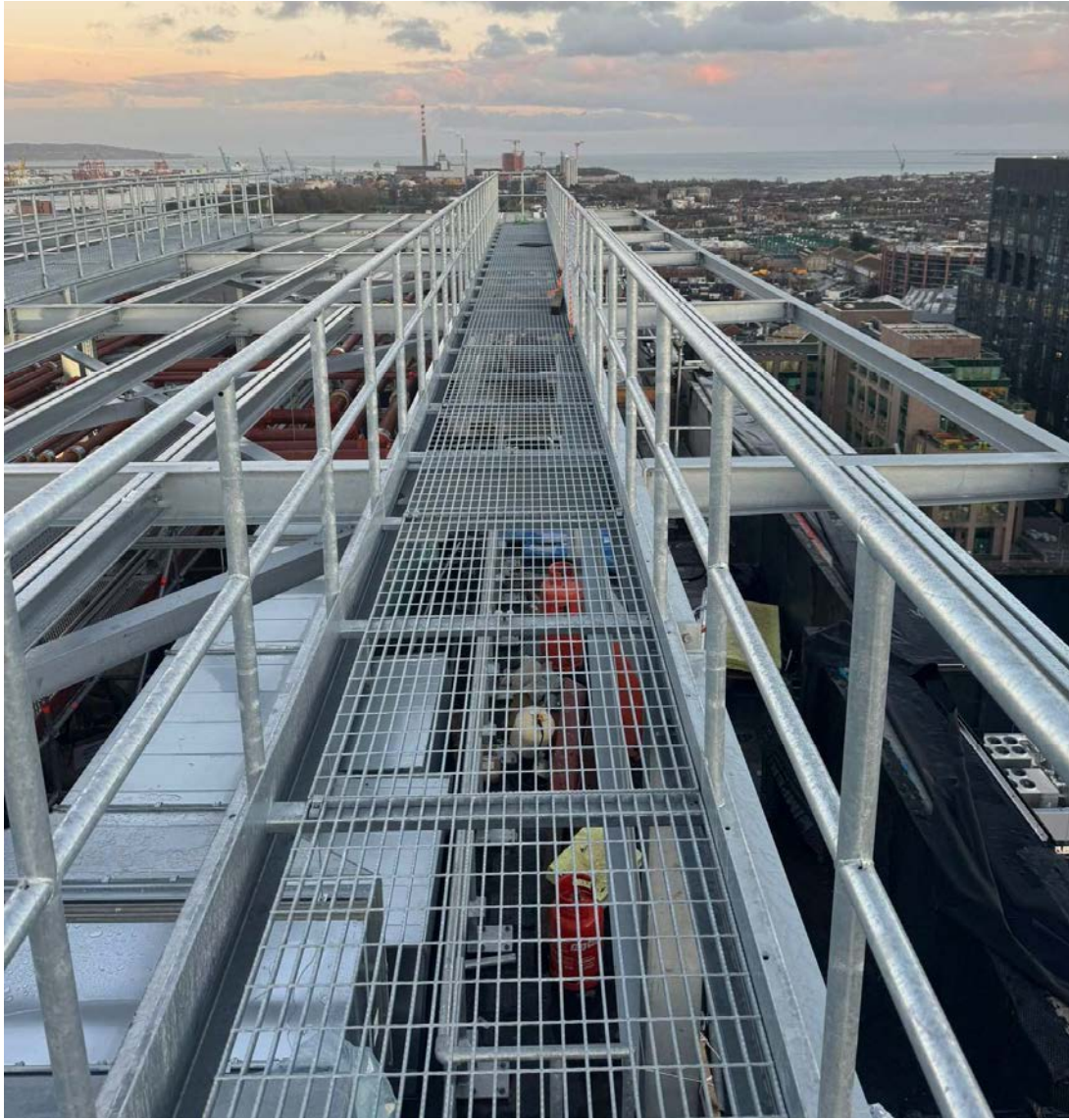


First of a kind curved lift architraves. These lift architraves were formed on the sides and the top to create a stylish & elegant entrance to the lift. Integrated LED lights

**Project:** Two Grand Canal Quay **Contractor:** SISK

First of a kind curved lift architraves. These lift architraves were formed on the sides and the top to create a stylish & elegant entrance to the lift. Integrated LED lights

**Project: Two Grand Canal Quay Contractor: SISK**

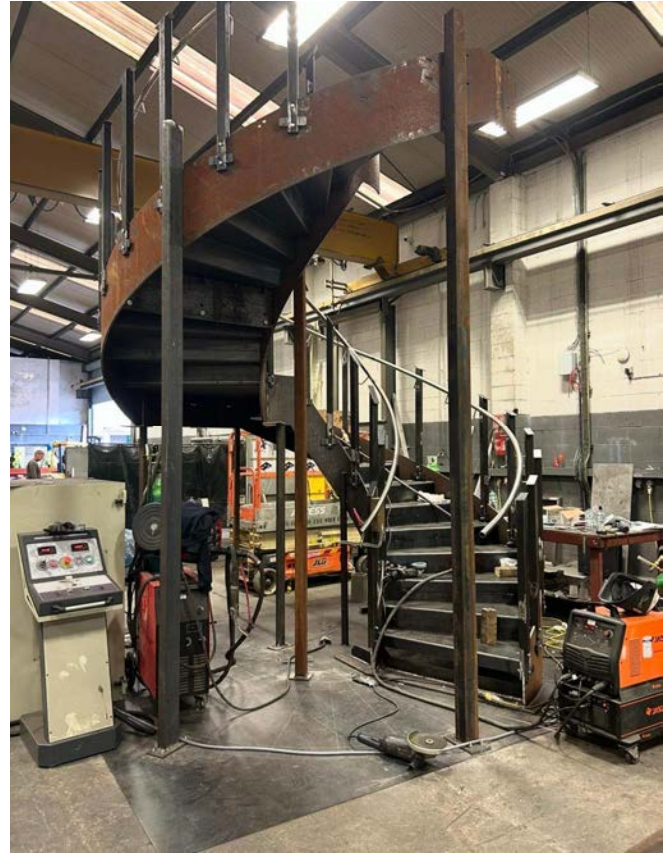


Galvanised roof access walkways installed in Two Grand Canal Quay. Dublin.

**Project: Two Grand Canal Quay Contractor: SISK**



Plate rolling and Assembly



Fabrication and welding



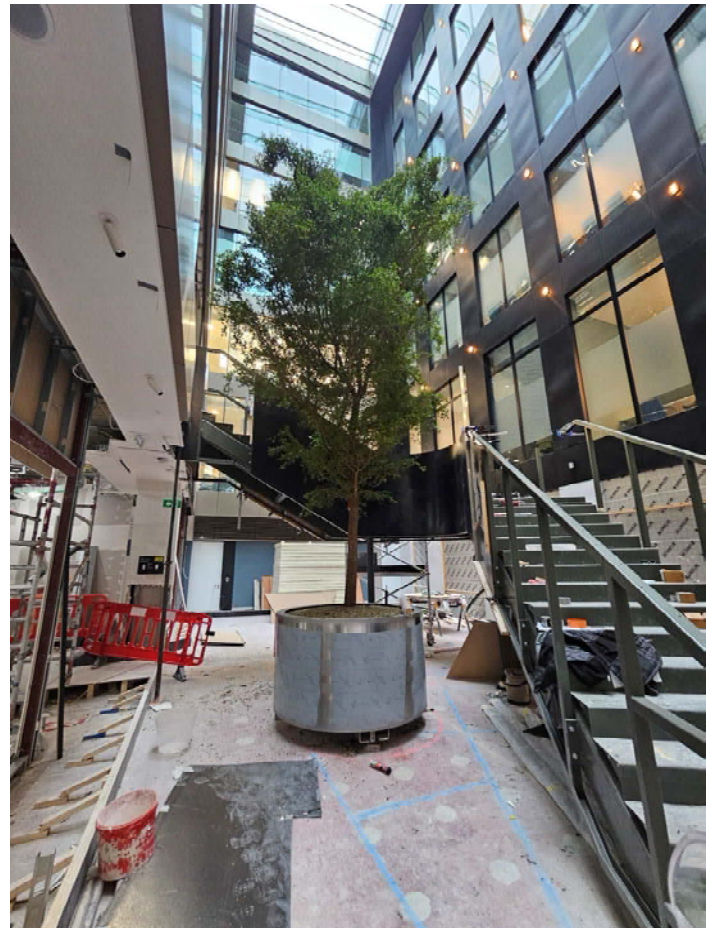
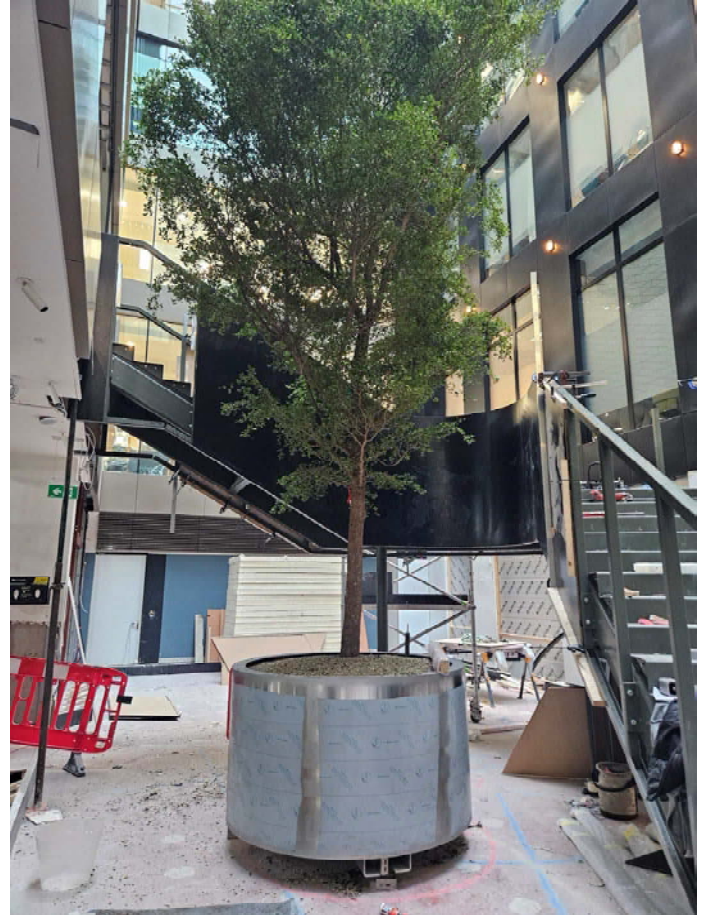
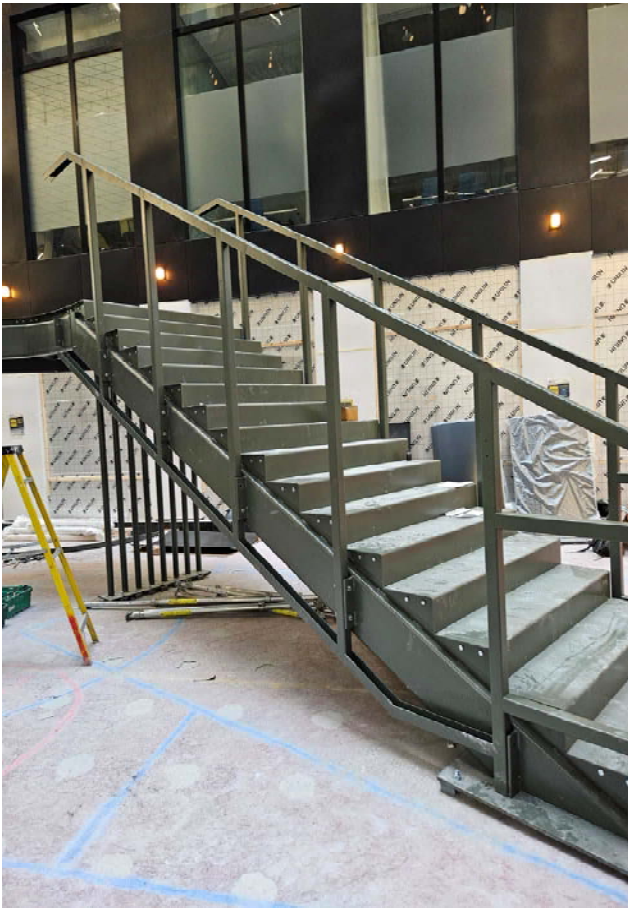
Shotblasting, painting and delivery



Full site installation by our qualified steel erectors.

Curved feature stairs, work in progress in Two Grand Canal Quay. Dublin.

**Project:** Three Dublin Landings **Contractor:** Inicio Interiors



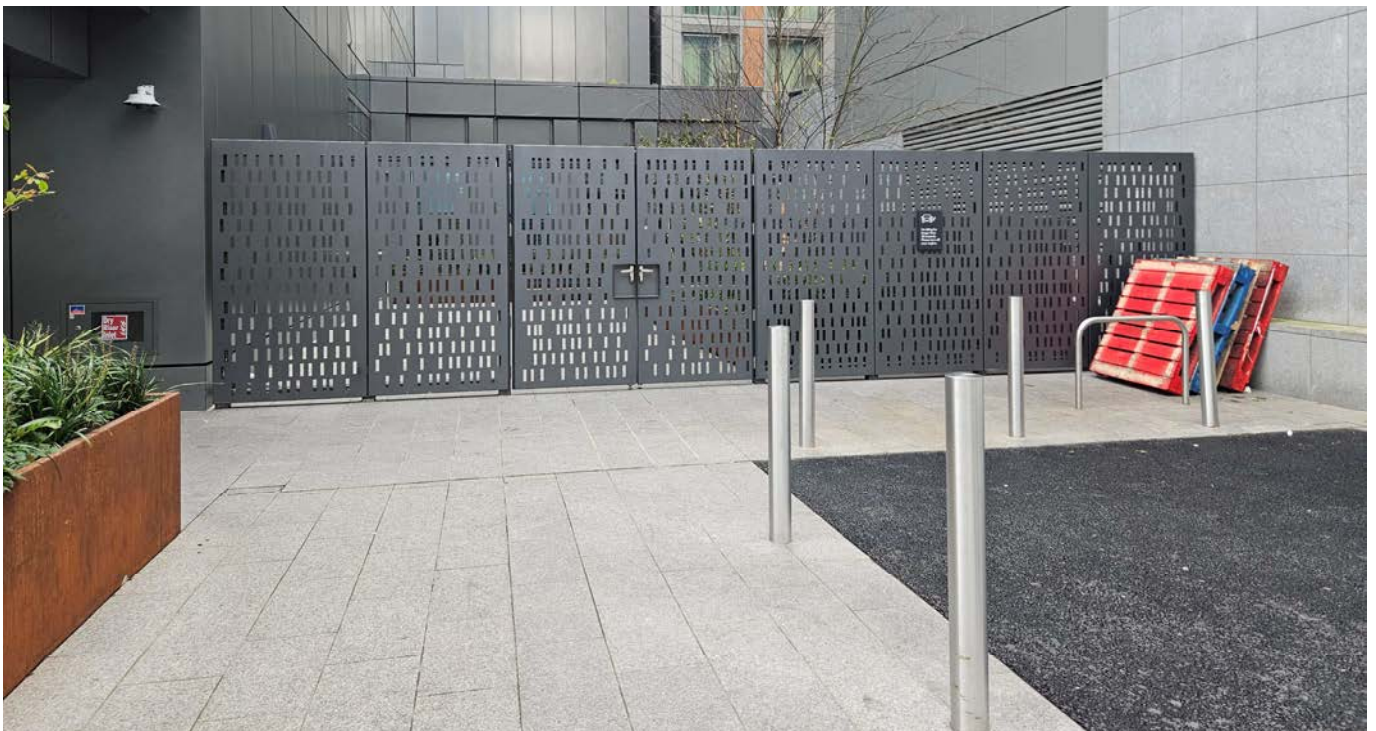
Work in progress of this curved feature stairs, and stainless steel planters.

**Project:** North Wall Quay **Contractor:** Structuretone



Galvanised and powdercoated entrance rails fitted to North wall quay.

**Project: North Wall Quay Contractor: Structuretone**



PPC feature perforated screens, Gates, planters and galvanised open steel flooring.

**Project: O 'Devaney Gardens Contractor: SISK**



Roof terrace balustrade and structural steelwork for the pergola in progress.

**Project: O'Devaney Gardens Contractor: SISK**



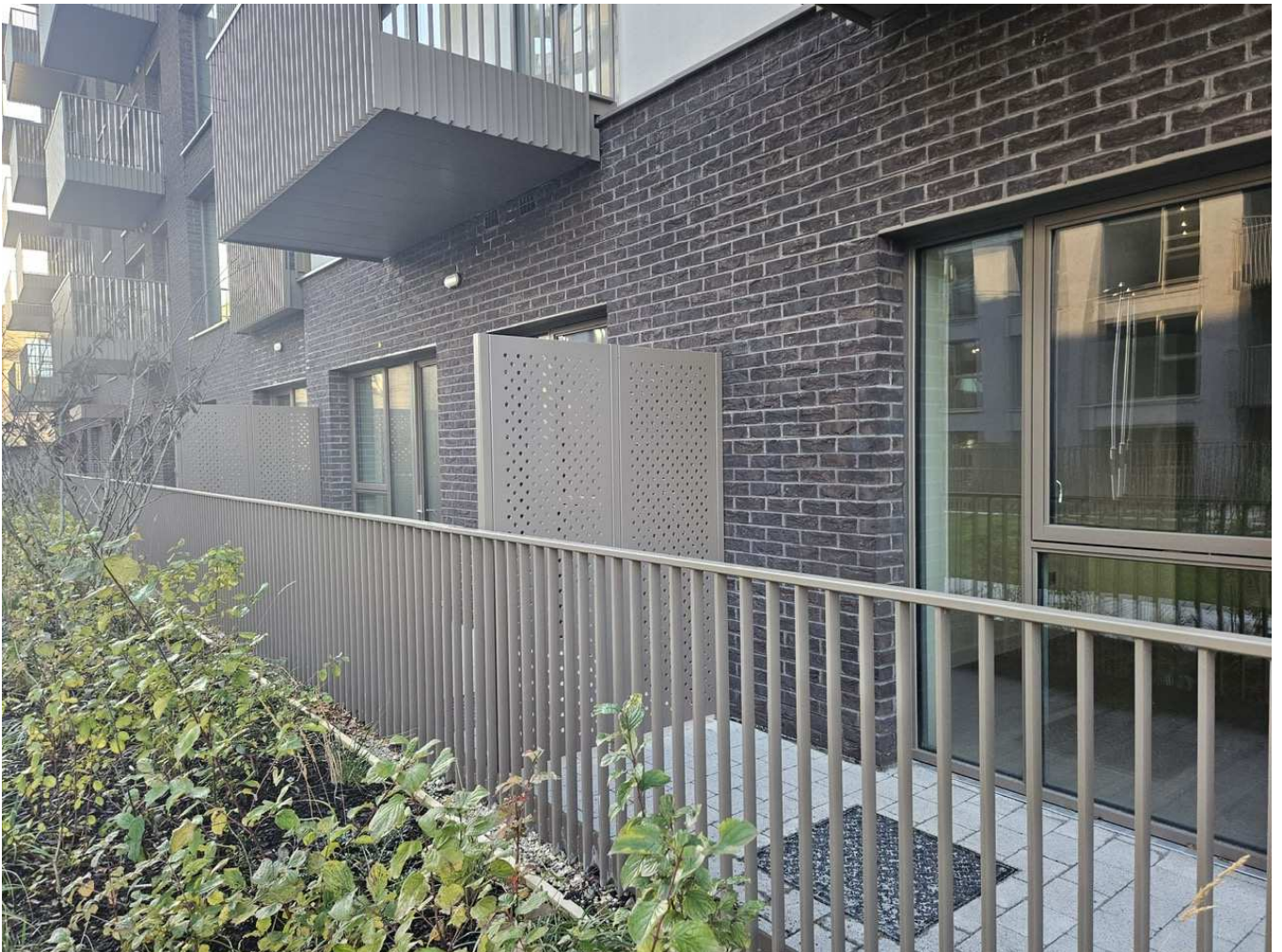
Ariel view of the apartments in O'Devaney showing various OMC steelwork elements and above photo showing planter boxes and perforated screens.

**Project: O' Devaney Contractor: SISK**



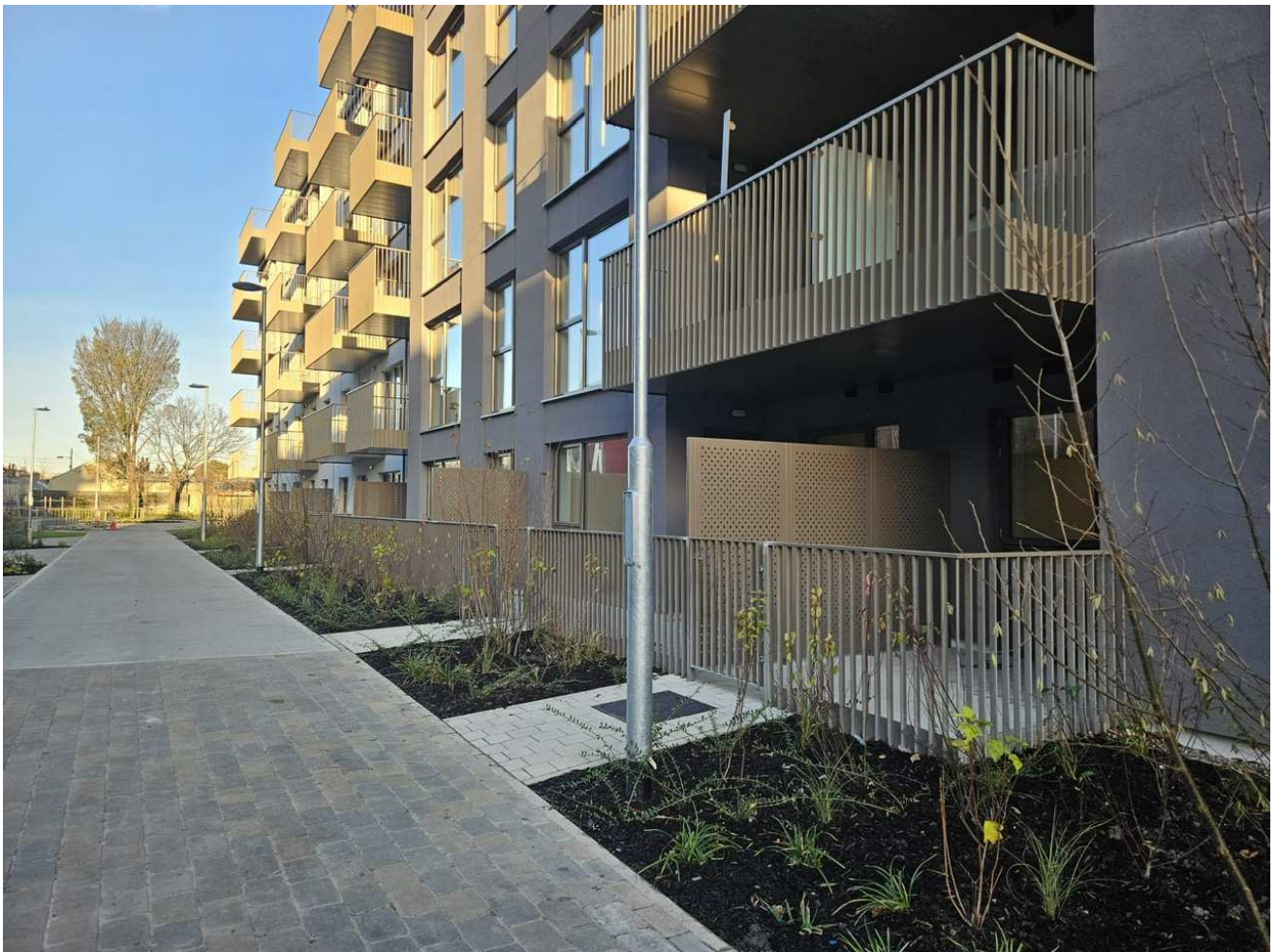
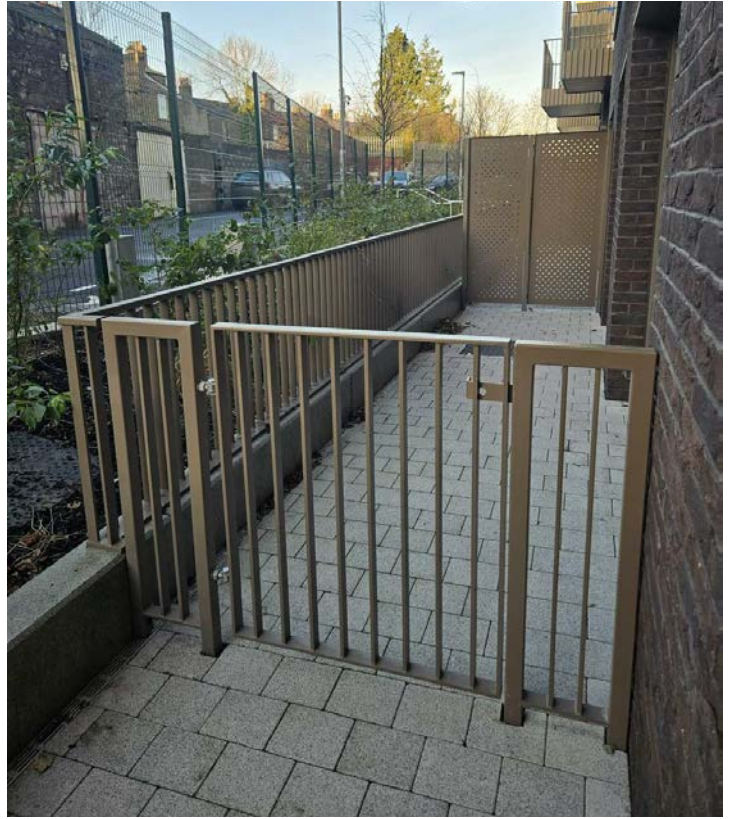
Galvanised and powdercoated railings, decorative privacy screens and entrance canopies installed in O 'Devaney Gardens Dublin.

**Project: O' Devaney Contractor: SISK**



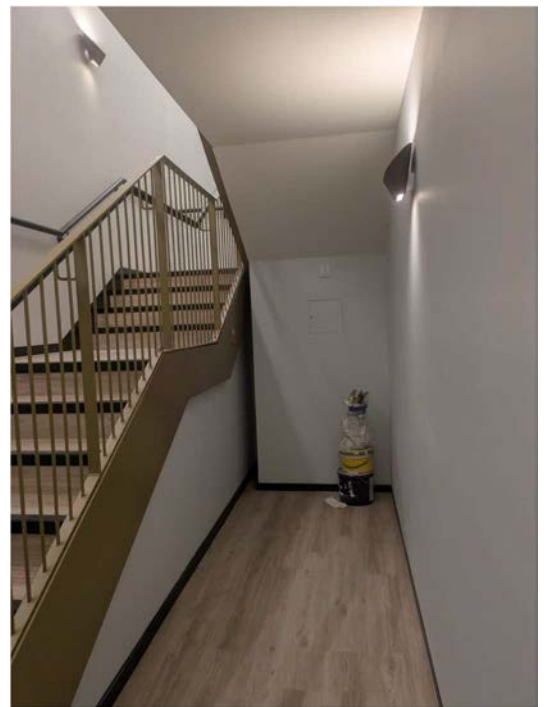
Entrance Gates, privacy screens and railings installed in O 'Devaney Gardens Dublin.

**Project: O' Devaney Contractor: SISK**



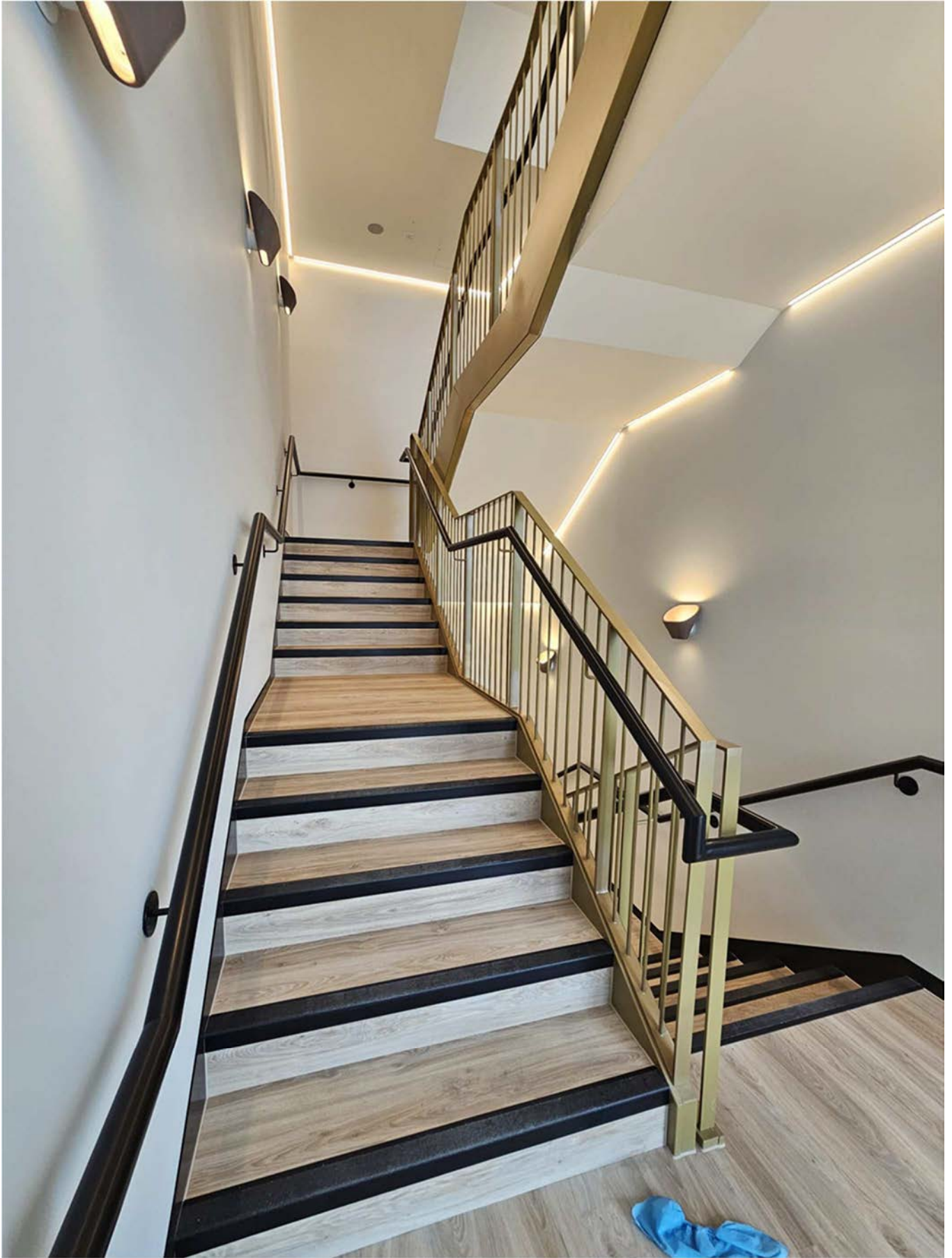
**Entrance Gates, privacy screens and railings installed in O' Devaney Gardens Dublin.**

**Project: The Frame Contractor: SISK**



Architraves, stainless gates, glass balustrade, feature bench and stair balustrade.

**Project: The Frame Contractor: SISK**



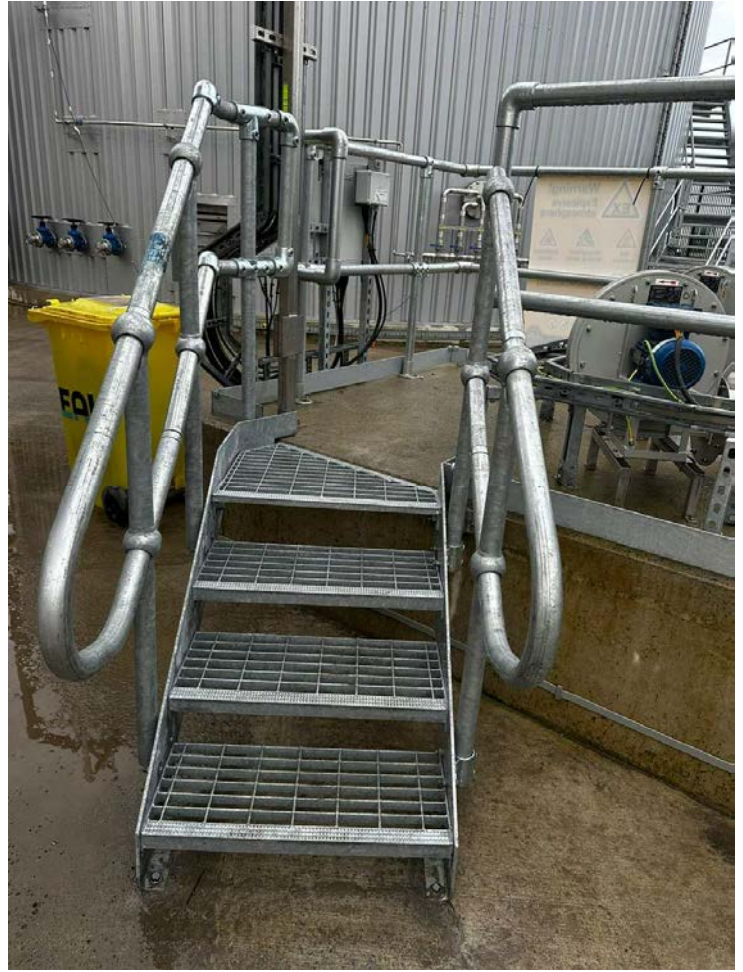
Access stairs fitted with painted balustrade, stringer plate and cover and painted handrails

**Project: Diageo Contractor: Walls**



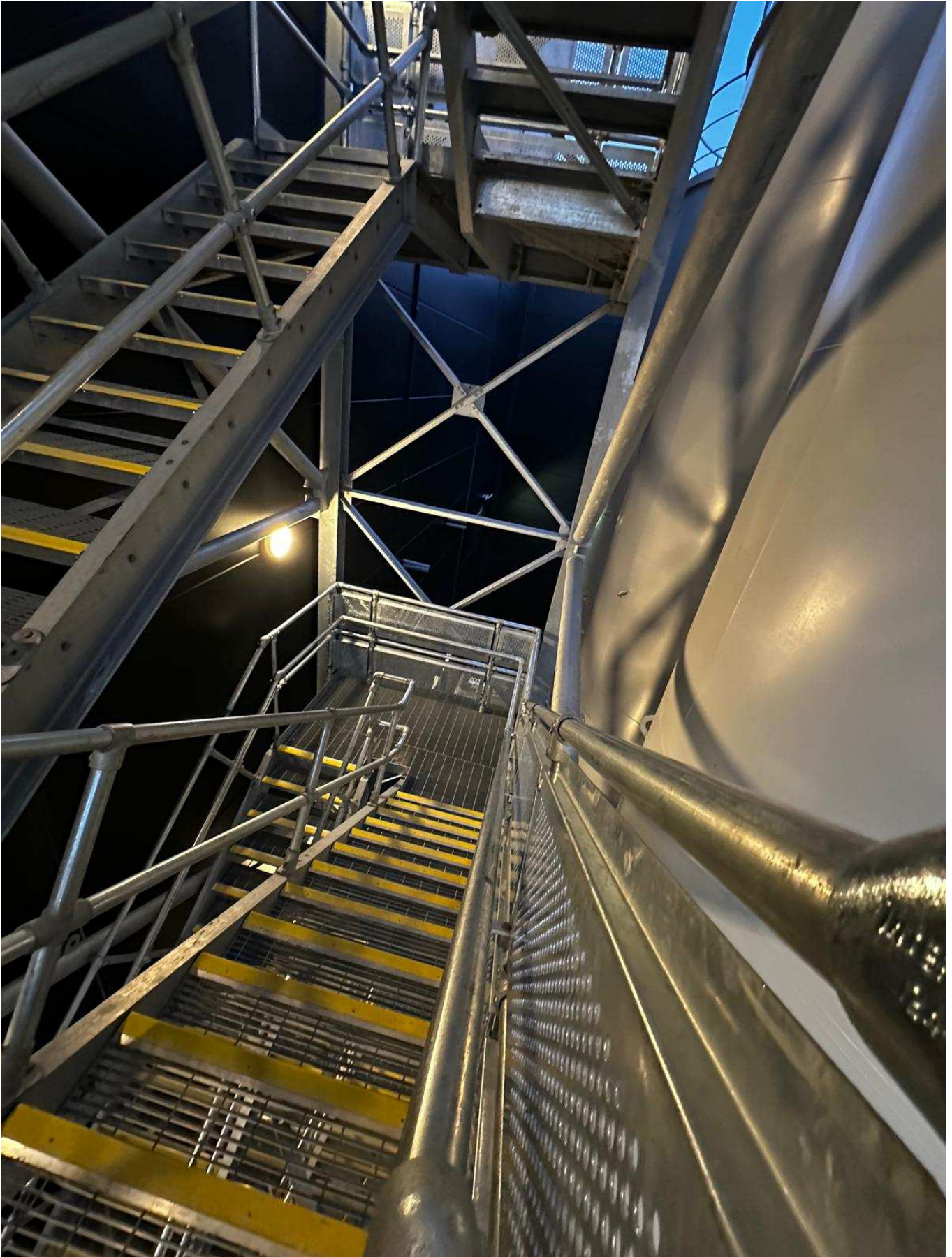
Access stairs, balustrade and stainless steel handrails to the security office and perimeter railings to Diageo processing plant in Kildare.

**Project: Diageo Contractor: Walls**



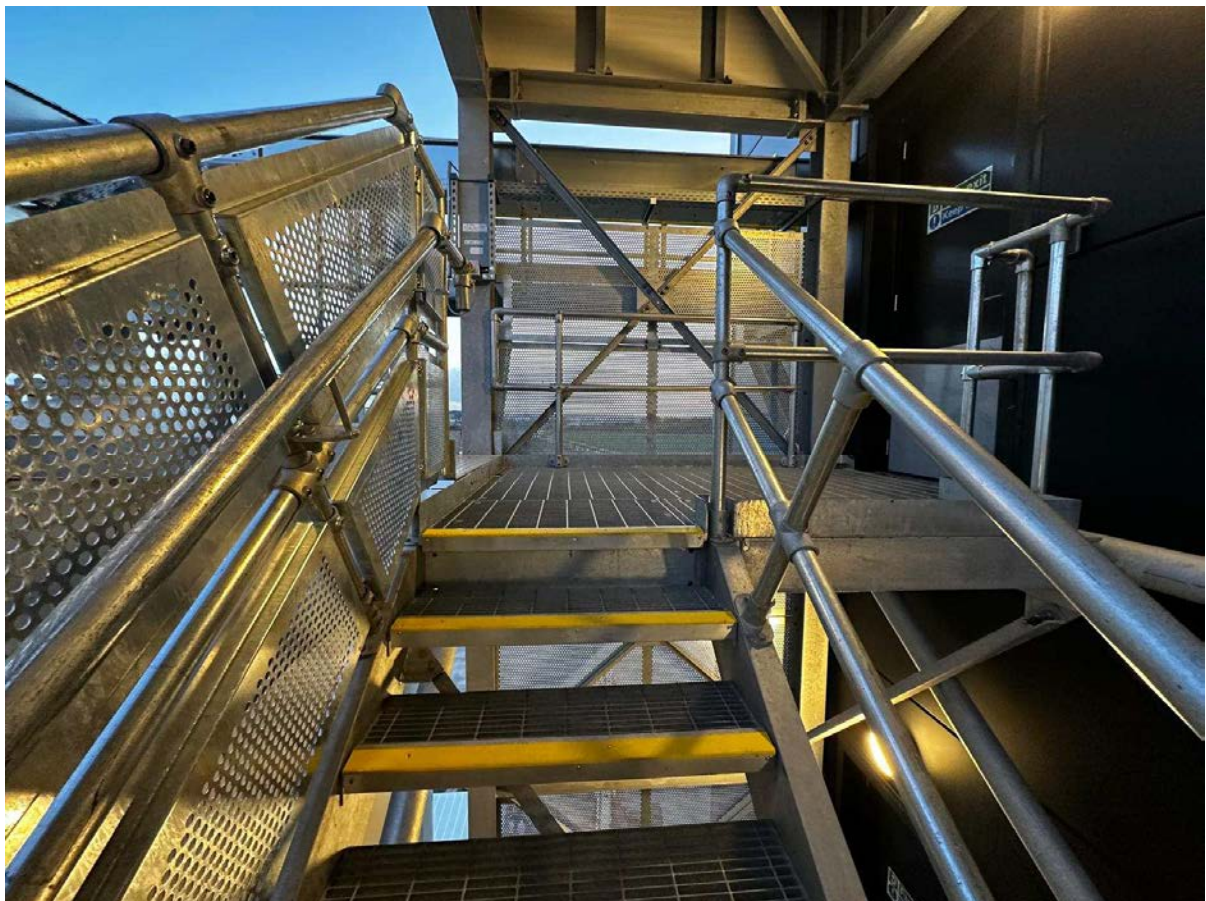
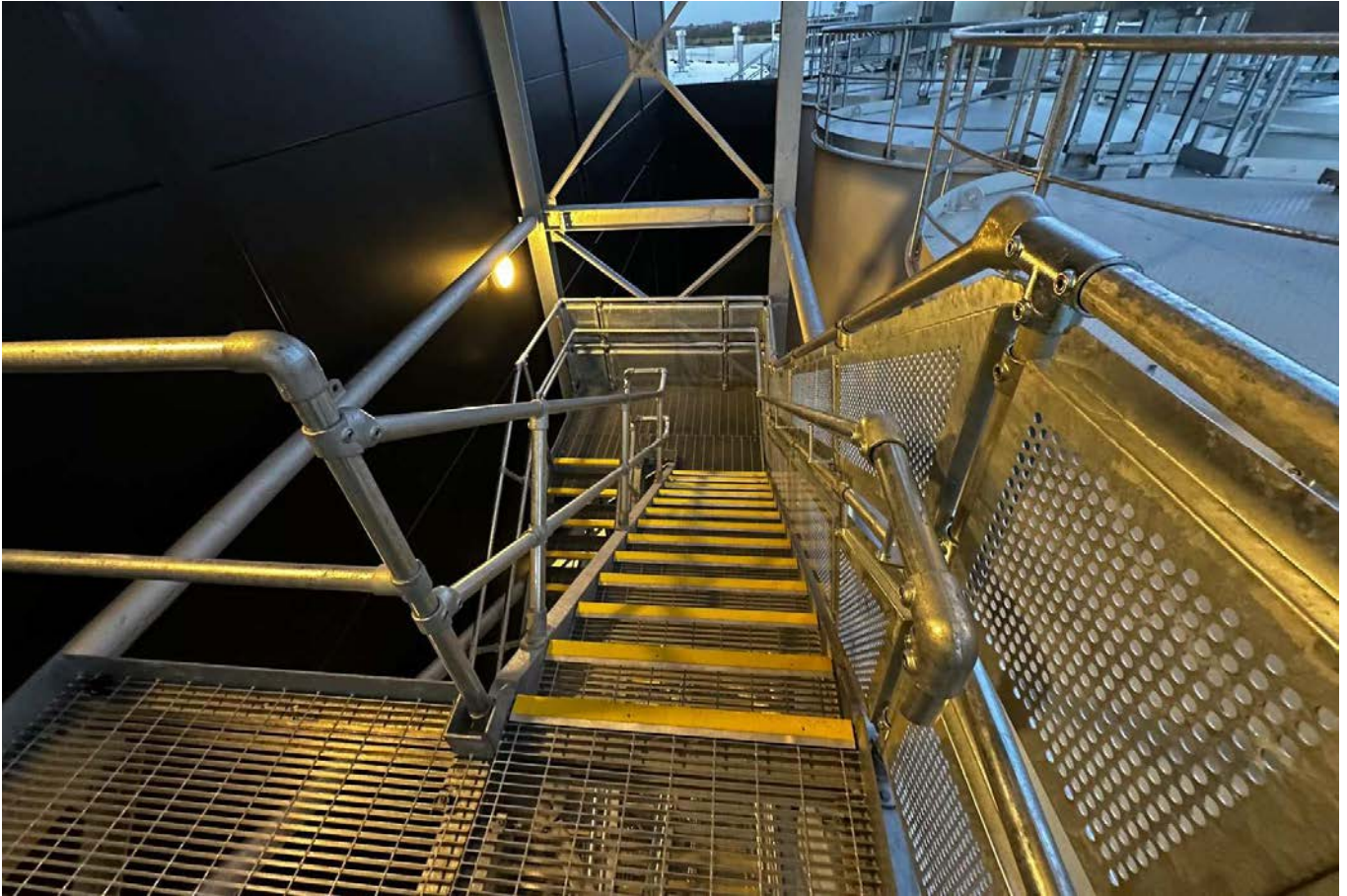
Access steps to plant areas. Perforated metal panels to the bus shelter.

**Project: Diageo Contractor: Walls**



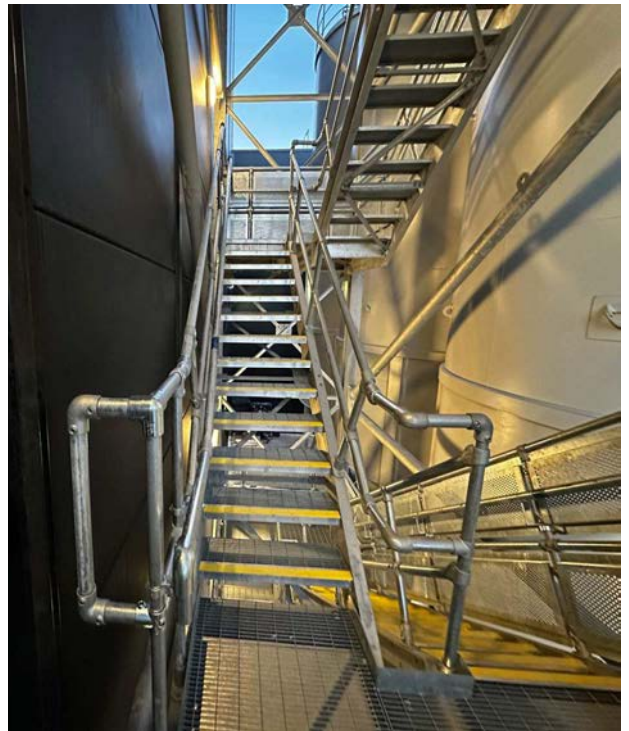
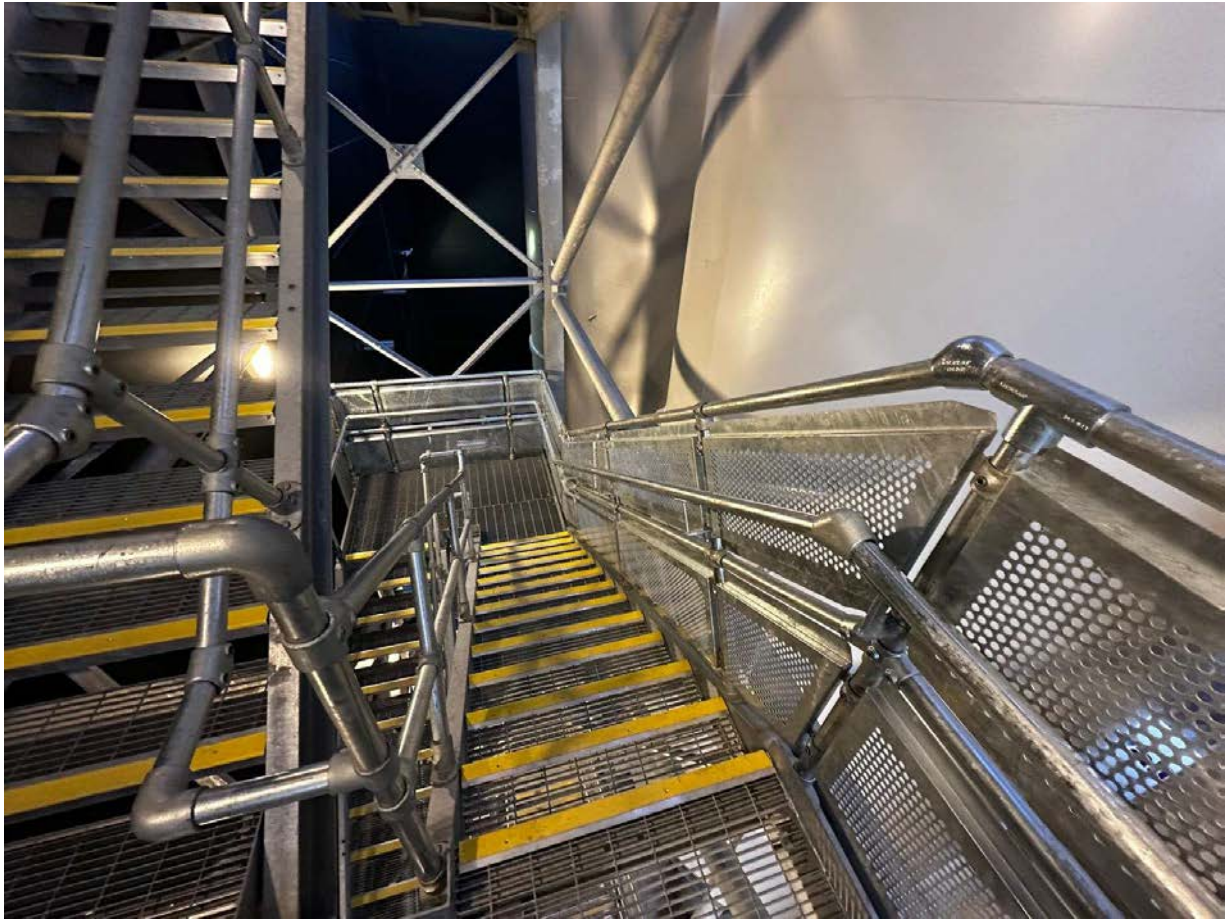
Kee Klamp Railings and galvanized perforated panels to the external escape stairs

**Project: Diageo Contractor: Walls**



Keel Klamp Railings and galvanised perforated panels to the external escape stairs

**Project: Diageo Contractor: Walls**



Galvanised perforated panels fitted to the external tower and outer side of the stairs.

**Project: National Gallery Of Ireland Contractor:**



Polished and formed stainless steel uprights with timber handrails fitted recently in the National Gallery of Ireland, Dublin.

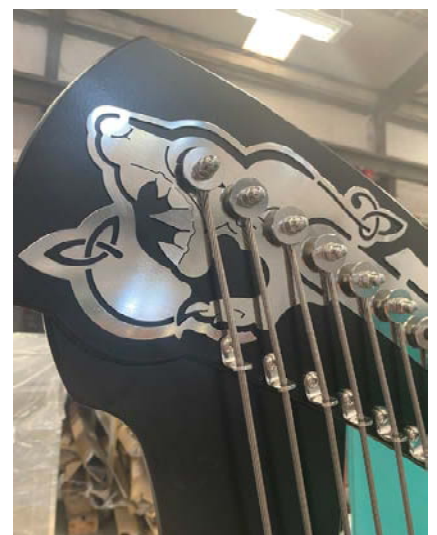
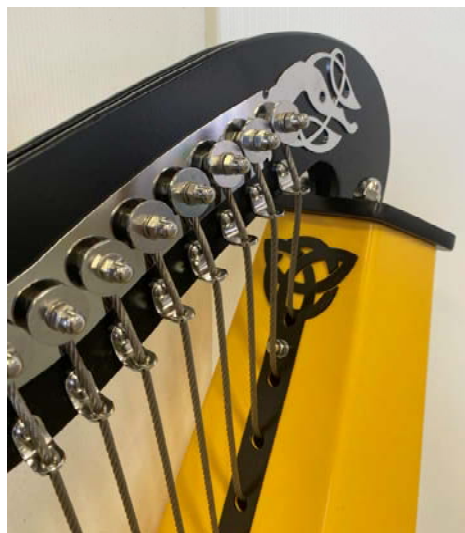
# Twinning of Kilmacow/Saint Thurien 25 Year Anniversary



The Saint-Thurien Twinning Committee went to Ireland, to Kilmacow, in July. This stay was an opportunity to celebrate the 30th anniversary of the twinning. The signing of the charter between Saint-Thurien and Kilmacow dates back to July 1995. During this anniversary trip, the Thurien twinning committee was offered a magnificent gift, a harp designed by the designer Colm Walsh, one of the sons of Mary Walsh, the president of the committee.

"This magnificent gift weighs nearly 150 kg. It was scheduled that the harp would be delivered to us during the last quarter of 2025. This beautiful instrument arrived safely at its destination on Sunday afternoon, November 16. Tom Hennessy, Alfie Penkert, Colm Walsh and Richard Walsh made the trip to ensure that it arrived safely. We are really delighted to receive them," says Anne-Marie Sévenec, president of the Twinning Committee.

It remains to determine the exhibition location of this work of art so that the harp is preserved as much as possible, can be admired and highlighted as it should be. The reunion was an opportunity to share a good meal in the association hall and to remember the many common memories. The harp was manufactured by OMC Technologies where Colm works as a design Engineer.



## Special Projects– Irish Harp



Irish Harp designed and fabricated in OMC Technologies. Manufactured from stainless steel and powdercoated to selected Ral. This piece was delivered to France as part of a 25 year anniversary of the twinning of Kilmacow and St Thurién

# 2025 Irish Steel awards



Martin O Boyle, Padraic Comerford, Eoin Mockler & Brian Johnston



OMC Technologies were shortlisted for 4 awards in different categories at the Irish Steel awards. OMC came away with 1st Place award for specialist metalwork for their feature stairs in the National Children's Hospital .

# 2025 Irish Steel awards



OMC Technologies presented with their award by sponsor AKYAPAK . Padraic Comerford, Brian Johnston, Eoin Mockler & Martin O Boyle



# SISK supply chain awards 2025

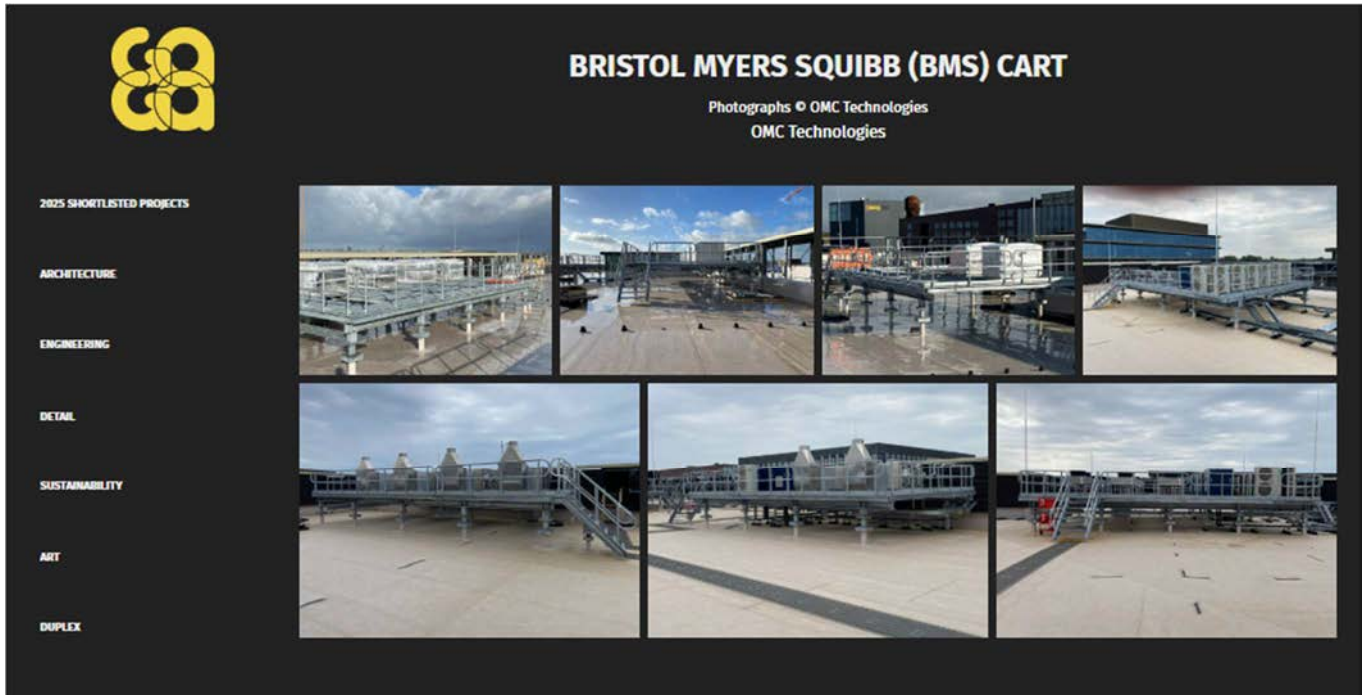


Paul Browne Chief Executive Officer at John Sisk & Son Ltd , Martin O' Boyle & Brian Johnston OMC Technologies.



Austin Vaughan, Brian Johnston, Martin O'Boyle & Seamus Collins attending the SISK supply chain awards . OMC Technologies were a finalist on the night in recognition of their work with Sisk.

## Galvanising Association Awards UK & Ireland 2025



As part of this new facility OMC Technologies were contracted by SISK Group Ireland to provide large steel structures on the roof of the new building to facilitate the external plant and equipment. The steelwork had to be fabricated off site to allow for ease of installation, it was required to be aesthetically pleasing, robust to deal with environmental stressors and cost effective.

For these reasons galvanized steelwork was chosen as the preferred material. The steelwork was designed and fabricated in OMC Technologies and then galvanized in Ireland. Galvanized steelwork proved to be the ultimate solution here, it is easily assembled, hardwearing during transport from Ireland to Netherlands and during installation with cranes and slings. Another important feature of galvanized steel is the ability for roofing contractors to make roof penetrations weathertight. Torch on applications work well with galvanized steel which cannot be obtained with painted steel.

### First European CAR-T production centre

The Leiden manufacturing centre is our first European site for CAR-T cell therapies, joining our global network of facilities transforming care for patients with blood cancer. Equipped with the latest technology and state-of-the-art production facilities, the centre represents our commitment to ensuring supply of CAR-T therapies.

Above extract is from the Galvanising Association Galvanising Awards, where OMC Technologies were shortlisted for an award for BMS in Leiden. This was a huge achievement given the scale of these awards which accepts entries from across the UK & Ireland. Once again OMC are recognised for their high standards and quality.

# World Skills Ireland Event 2025



**Oisín Madigan - 2nd Year Metal Fabricator Apprentice competing in the 2025 Worldskills Competition.**



**Apprentice Metal Fabricator Finalist**

**2025 World Skills Fair**

**OMCTECHNOLOGIES.COM**

"The Construction Industry Federation (CIF) is proud to be the main sponsor of WorldSkills Ireland. This event is a powerful platform for highlighting the vast opportunities available through apprenticeships and skills-based careers in the construction industry. As our sector continues to innovate and grow, the demand for skilled professionals has never been greater. The three-day event brings together students, educators, and industry leaders, providing an invaluable opportunity for young people to explore the diverse career paths within construction."

**Hubert Fitzpatrick**  
Director General, Construction Industry Federation



**Project: Pipe Racks NovaNordisk Denmark Contractor: MSL**

OMC Technologies fabricated over 100 largescale pipe racks for Nova Nordisk in Demnark Unit size: From 14m Long, 3m High and 3m wide. Fabricated from 150 x 150 x 8mm polished stainless steel SHS. Over 600 Tonne of stainless was used in the manufacture of these units. Once complete they were transported to our customer MSL ,who fitted the racks with process piping and equipment. When the units were shipped to Denmark, they were flanged at each end for modular installation. This was a very large stainless steel fabrication project which we completed under a tight programme.

**Project:** Pipe Racks NovaNordisk Denmark **Contractor:** MSL

Final checks and cleaning prior to shipping of the units. 100% visual weld inspection, 20% UT Testing, 40% DPI Inspections and camera inspections where required.

**Project:** Pipe Racks NovaNordisk Denmark **Contractor:** MSL



Stephen Cummins carrying out video inspections of weld penetration on stainless structural steel.

**Project: Data Centre OSM Unit Contractor: ODS**

OMC in progress manufacturing of OSM units for ODS Engineering. OMC has the capacity, expertise, & engineering solution for all data centre Off site manufacturing.

**Project: Data centre OSM Contractor: ODS**

Very large data centre HAC unit leaving OMC technologies workshop for Germany. OMC can design, fabricate to EXC 3 in stainless steel and carbon steel, arrange transport and lifting equipment and deliver to site anywhere in Europe.

**Project: Pfizer DS2 Contractor: Jones Engineering**



**Modular Pipe Racks , design , fabrication, galvanising, delivery and installation.**

**Project: Pfizer DS2 Contractor: Jones Engineering**



Modular Pipe Racks , design , fabrication, galvanising, delivery and installation.

# OMC Surface Treatment Report 2025

## Surface Treatment Report 2025

2025 was a year of continued progression in the Surface Treatment division

In-house we invested heavily in equipment upgrades, purchasing new ultrasonic baths, RO skid, steam boiler, OFDA compressor /dryer & oven. Images of all included further along. These investments have resulted in significant increase in output & quicker turnaround for the clients.

Our site teams have been spread far & wide over the course of 2025. Starting in Billingham just outside Middlesbrough in England we mobilised on the Fuji UK site in February, this contract covered grey & clean utilities and ran over a 5-month period

Pfizer Grange castle DS2 also began in Q1, initially starting on the grey utilities flushing before moving onto passivation's. We are now operating day & nightshifts and will continue until the spring of 2026. The crews are averaging over 6 passivation's per week.

In April we mobilised on phase 2 of Fuji Hillerod just outside Copenhagen in Denmark. We had completed phase 1 back in 2023. Again, initially we were to concentrate on grey utilities flushing before moving onto passivation's. These are significant size of scopes and great credit goes to the crews for the output to date. Completion of this contract is scheduled for the summer of 2026 with crew size averaging at 18 .

We are now over halfway through the passivation package of project Joyce in Astrazeneca Dublin. Operating with a split shift crew to cover out of hours chemical circulation, we have received recognition from the client & management contractor on our quality of work & equipment.

Q4 of 2026 has seen us commence planning & mobilisation for both the SDP BMS project & Astellas Tralee. Both significant contracts that will run well into 2026.

In addition to above contracts, we have also completed significant shutdowns & maintenance works in Regeneron, Janssen, Eli Lilly, Amgen, BMS, Intel, SK Biotech & MSD among others

Huge credit & thanks to both our inhouse & site teams for their output in 2025. Even though programmes have been tight our quality & safety has never dipped.

2026 already looks to be busy & we hope to expand & improve the division further.

Michael Kennedy

Associate Director Surface Treatment Division

# OMC Electropolishing & Passivation



Very Large vessel being delivered for electropolishing. Capacity 100,000L

# OMC Electropolishing & Passivation



Galaxy XCover7



Various parts in for passivation and electropolishing.

# OMC Electropolishing & Passivation



Parts in the oven after specialist cleaning and polishing.

# OMC Electropolishing & Passivation



Galaxy XCover7



Various parts and equipment in for specialists electropolishing & mechanical polishing

# OMC Electropolishing & Passivation



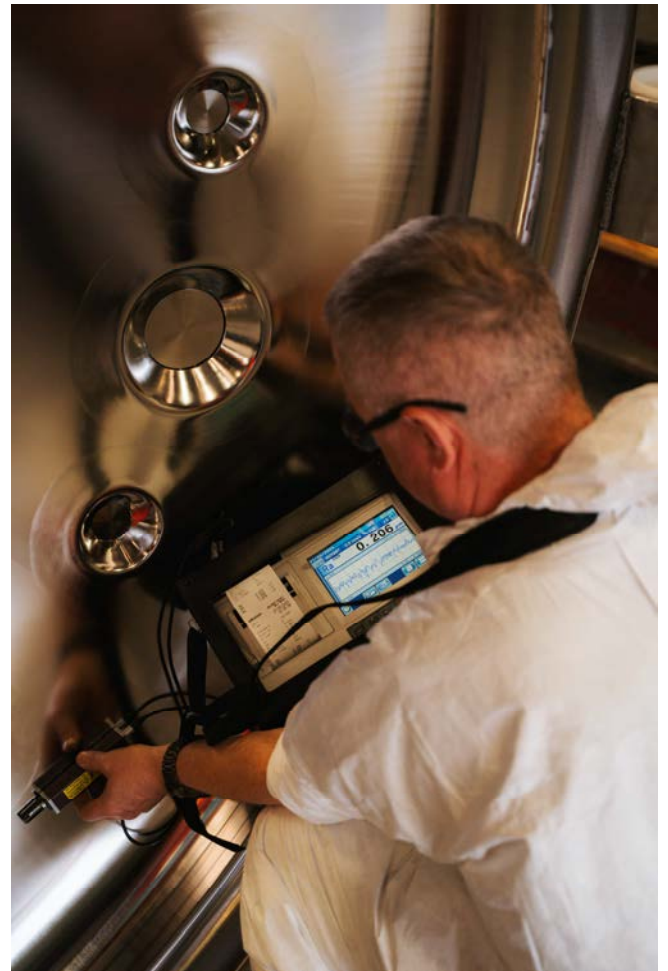
Various items in for Electropolishing and specialists cleaning

# OMC Electropolishing & Passivation



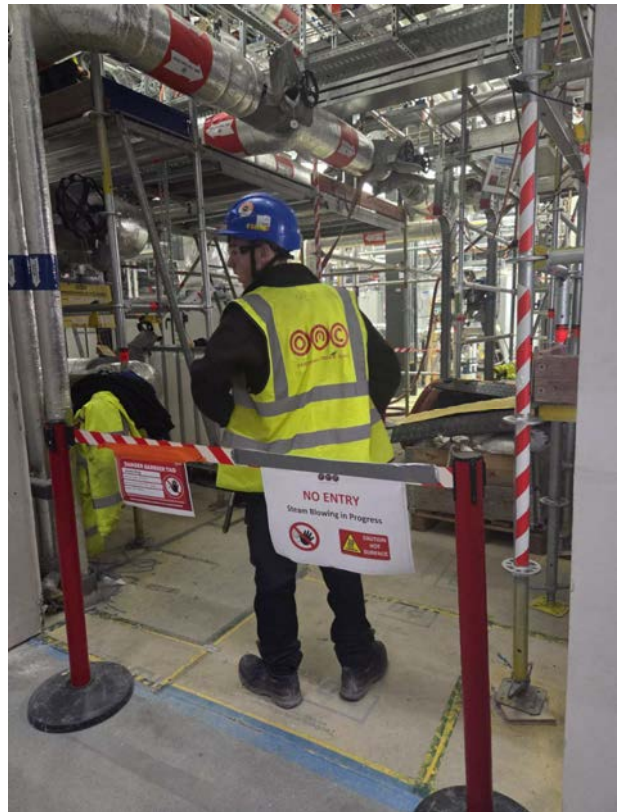
Various items in for Electropolishing and specialists cleaning

# OMC Electropolishing & Passivation



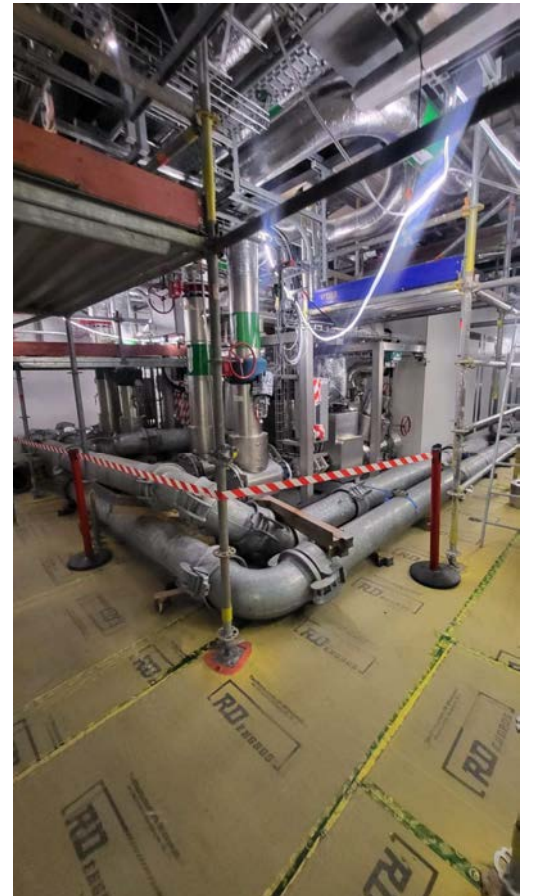
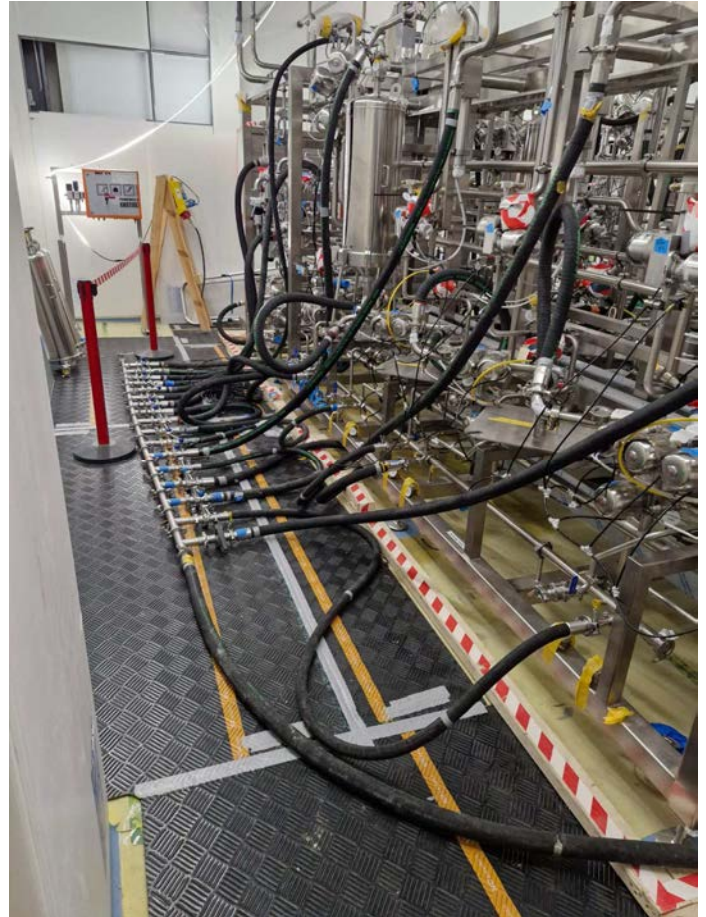
Electropolishing quality control. All vessels are thoroughly inspected and all results recorded for our customers.

# OMC Passivation -Fujifilm Denmark



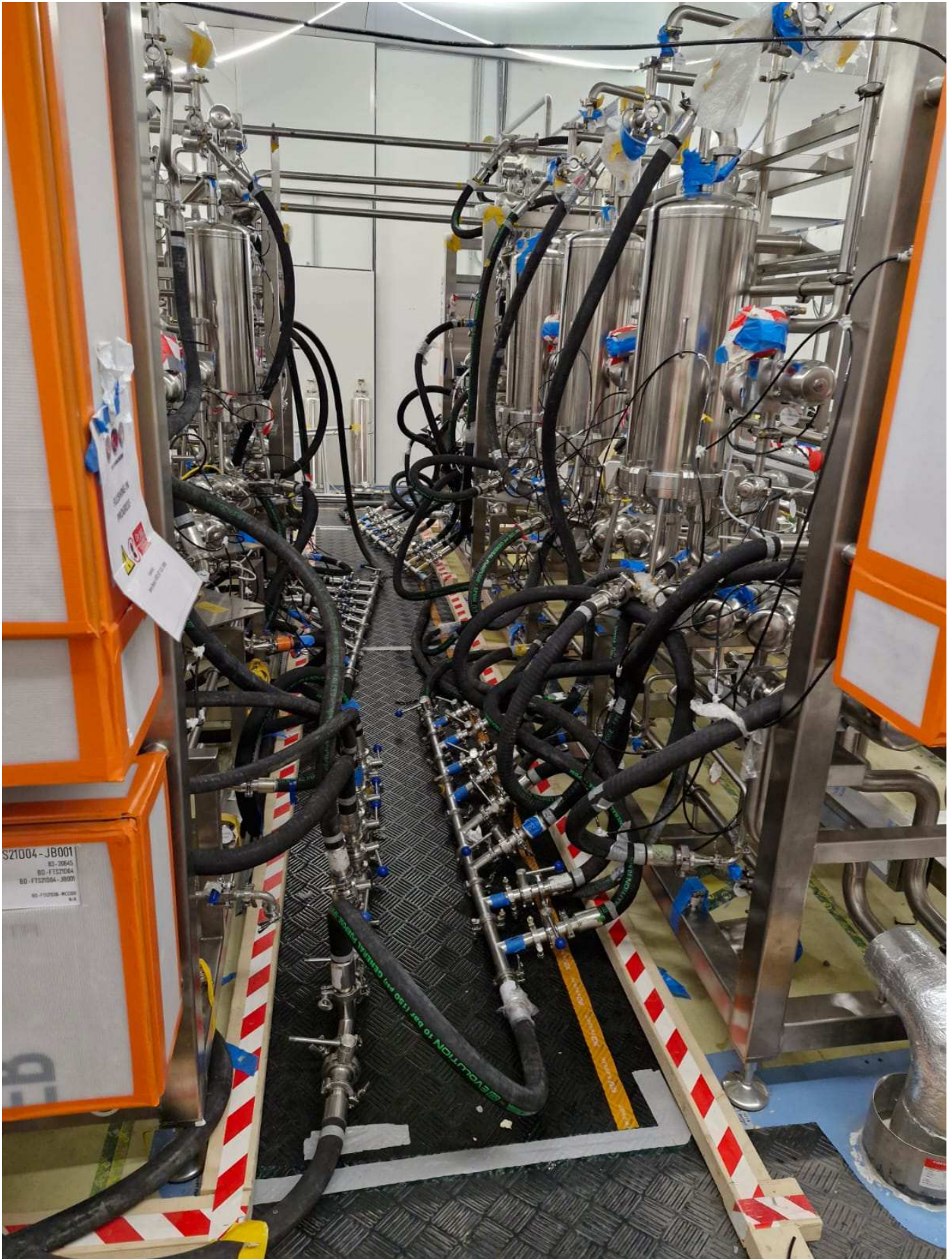
OMC staff carrying out passivation works in Fujifilm Denmark.

# OMC Passivation– Fujifilm Denmark



Passivation setup in Fujifilm Denmark. Huge amount of logistics and equipment required for passivation. Compliance and safety is paramount.

# OMC Passivation– Fujifilm Denmark



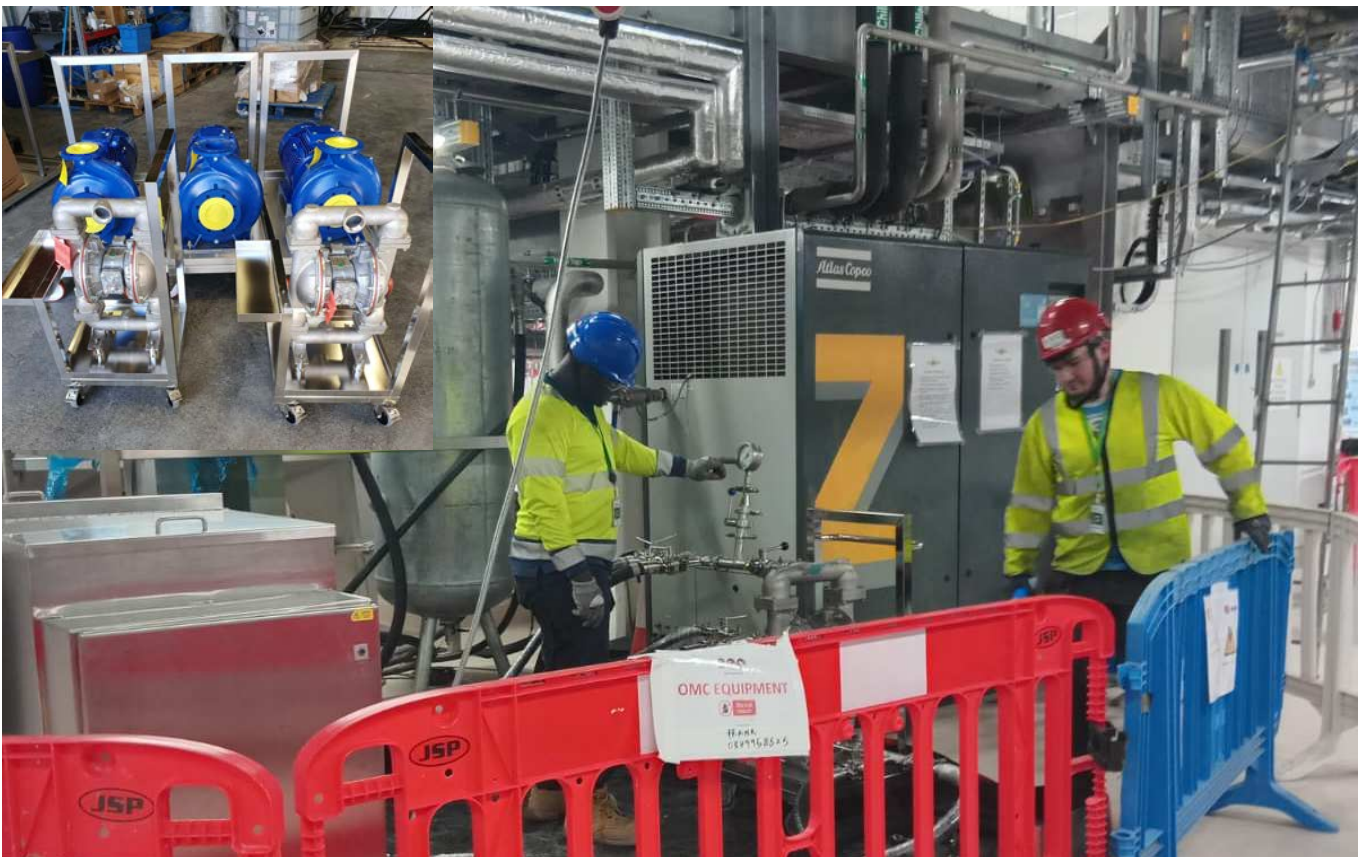
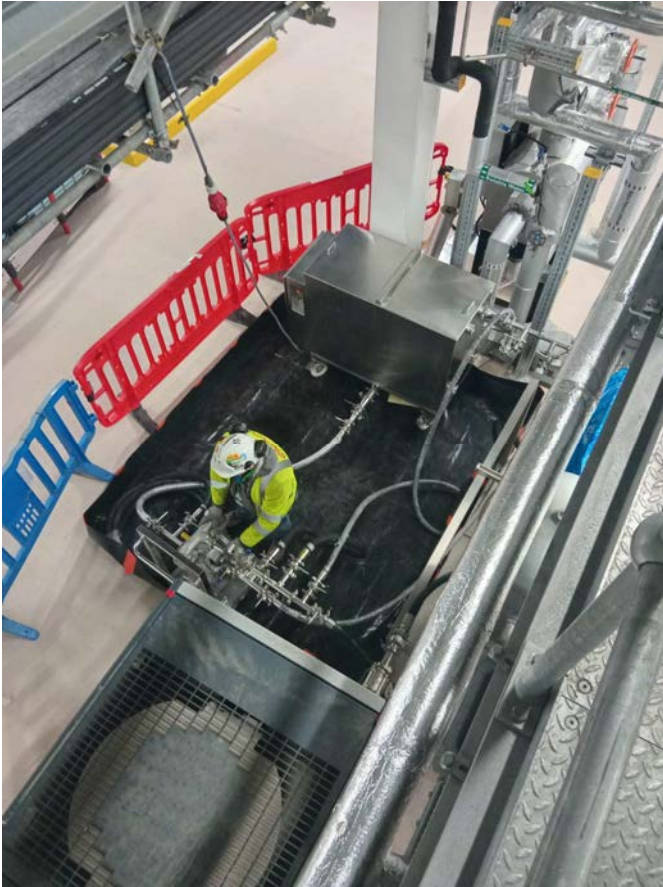
Passivation site setup in Fujifilm Denmark. Setting up for site passivation is a very complex process and required highly trained skilled engineers for this process.

# OMC Passivation– Site Team Pfizer Grangecastle



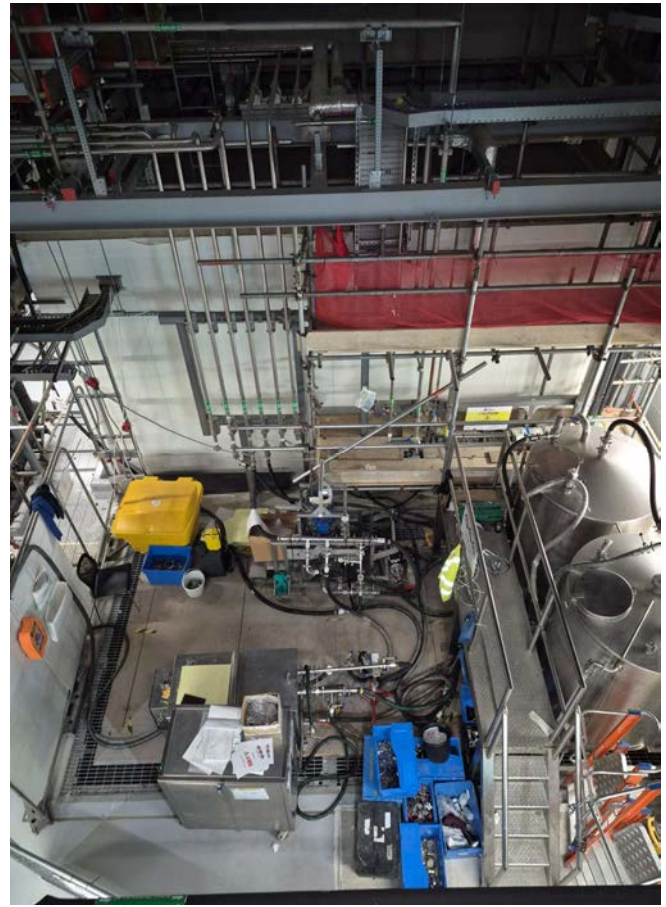
OMC Passivation team in position and working safely on site. Site set up is crucial for the safety of our team and the safety of other trades working in a live plant.

# OMC Passivation—Site Set Up Amgen



Site set up for passivation works in Amgen, Dun Laoghaire Grey Utilities Flushing & Clean Utilities Passivation.

# OMC Passivation Ds 2 Pfizer Grangecastle



Some pictures of laydown areas & Equipment set up in Ds2 Pfizer Grangecastle .

## OMC new appointment



**Tom Comerford Chairman , Tomas Comerford Director, Padraic Comerford Managing Director.**

OMC Technologies are delighted to announce the Senior Management appointment of Tomás Comerford to the Board of Directors which strengthens the leadership team and brings a sharper focus to some of the sectors the company operates in.

Commenting on the appointment Padraic Comerford, Managing Director said “This appointment to our Board of Directors will further enhance OMC’s capabilities and will strengthen the business in terms of growth and delivering for our customers.

Having started as a graduate, and worked in various roles in the business, Tomás has a deep understanding of the business, its people and its core values. This appointment is a reflection of his commitment to the company and I wish Tomas all the best in his new role and I know the OMC team will continue to deliver under his leadership.”

Tom Comerford, a founding member of the OMC Group almost 45 years ago, and current OMC Chairman commented “Having started the company myself in 1981, It’s great to see the next generation of the Comerford family taking a lead role in driving the OMC business onto a new level into the future, I wish Tomas and the company continued success.”

Congratulations Tomás and we wish you the very best in your new role.

# OMC Surface Treatment – Career Fairs



**Top:** Róisín Comerford & Jack Fitzgerald attended the LCA Coláiste Mhuire Career Day in Thurles, March 2025.  
**Above:** Tomas Comerford, Sinead Callinan, and Colin Balfe attended the UL Autumn Career Fair, September 2025.

# OMC Cleanroom Furniture



OMC Ergonomic workstations recently fitted in Dublin Bus. All units are specially designed to accommodate the user. Working height and computer screen height are both adjustable with the press of a button.

# OMC Cleanroom



Stainless steel mobile access steps. Welded and polished. Manufactured in accordance with safety of machinery BS EN ISO 14122-3:2001 + A1: 2010

# OMC Cleanroom



Top: OMC Cleanroom workshop testing of the ergonomic double workstation with built in 220 v power points .

Above: OMC staff attending the 7th Annual Cleanroom Design and Engineering Forum in Berlin.

# OMC Cleanroom



Specialists heavy duty aluminium carts . Designed and built in OMC Technologies .

# OMC Cleanroom



OMC Cleanroom manufacture and install a full range of furniture for all cleanroom applications.

# OMC Cleanroom



Various cleanroom furniture products supplied to customers.

## OMC Cleanroom



Various cleanroom furniture products supplied to customers.

# OMC Cleanroom



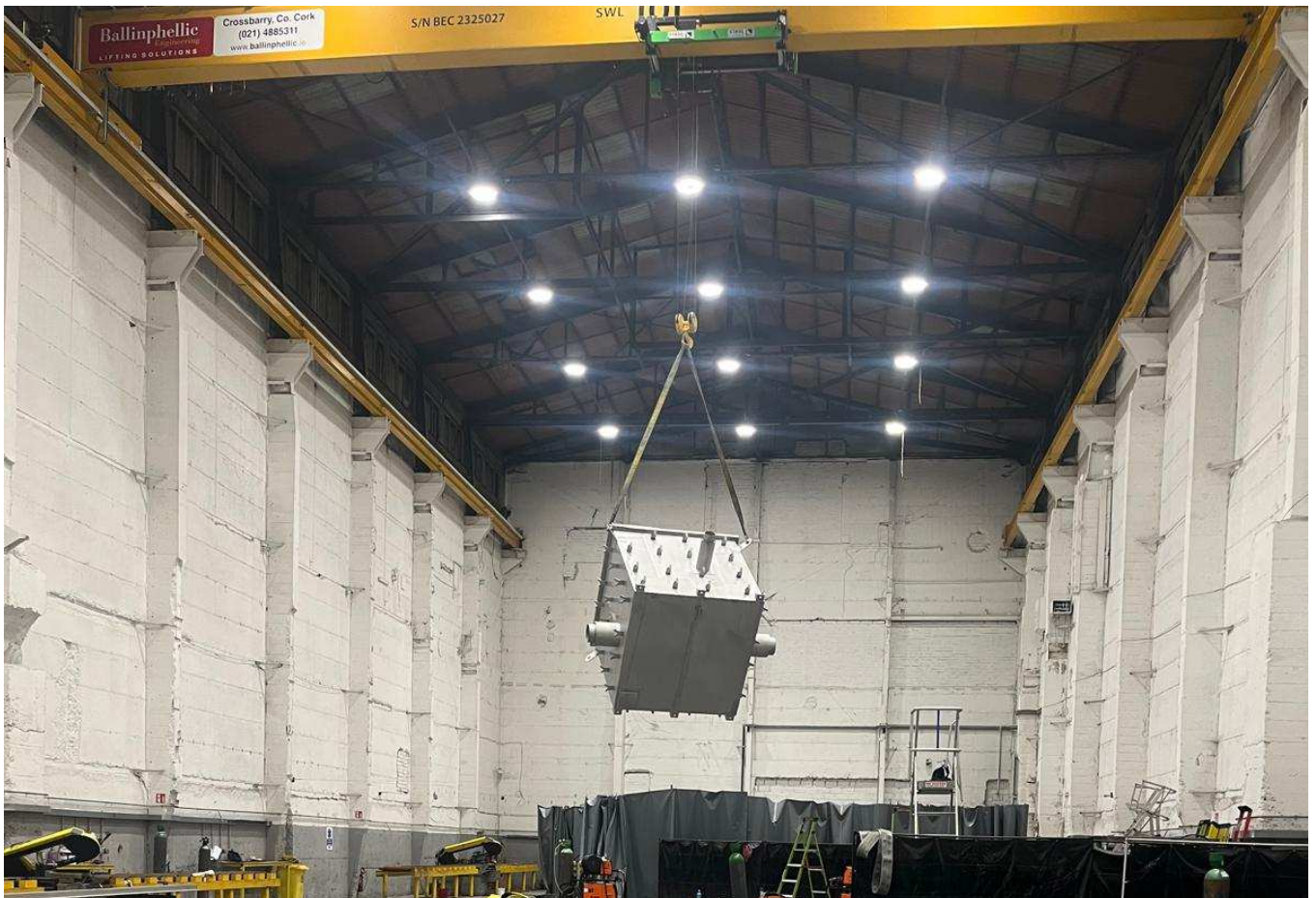
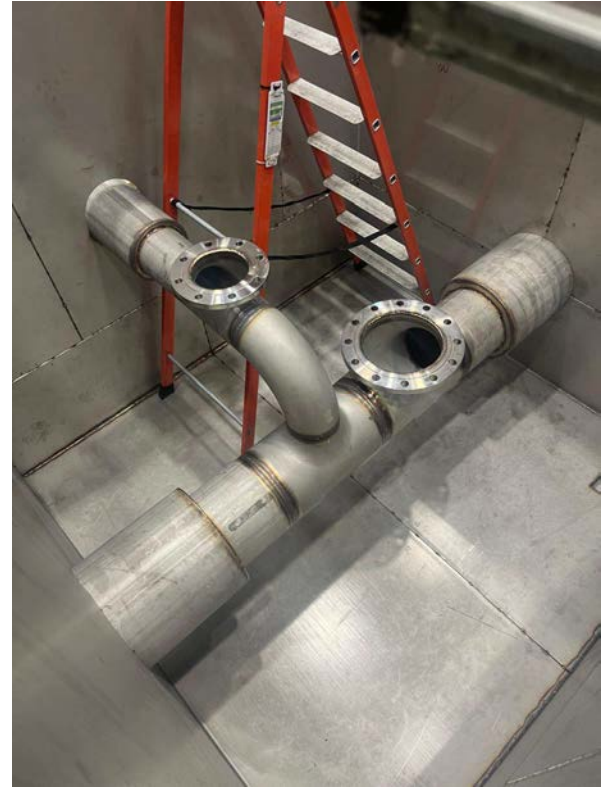
Top: Bespoke tool chests manufactured from Aluminium.  
Above: Stainless steel waste bins with pedal opening and easy close.

# OMC Drainage



Large stainless steel Inspection chamber being manufactured for Astellas Tralee.

# OMC Drainage



Large stainless steel inspection chamber , fabricated, welded, tested, cleaned & Inspected ready for shipment.

## OMC Drainage – Diageo Kildare



Stainless steel Insulated pipework being installed in Diageo Kildare Plant All lines fully tested and borescope testing was carried out on all field welds.

## OMC Drainage Diageo Kildare



Top: Factory welding and testing, allowing for off site manufacture and faster site installation.  
Above: Large runs of pipework connected and ready for site installation.

## OMC Drainage Diageo Kildare



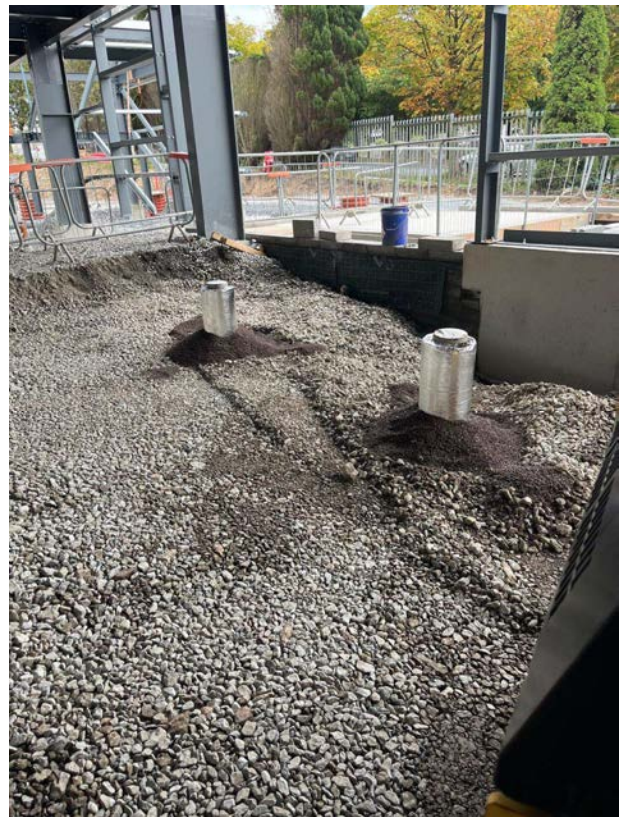
Large prefabricated pipework units being carefully lifted into place. Our OSM of these units allow for ease of installation and reduced time welding and testing on site.

## OMC Drainage Diageo Kildare



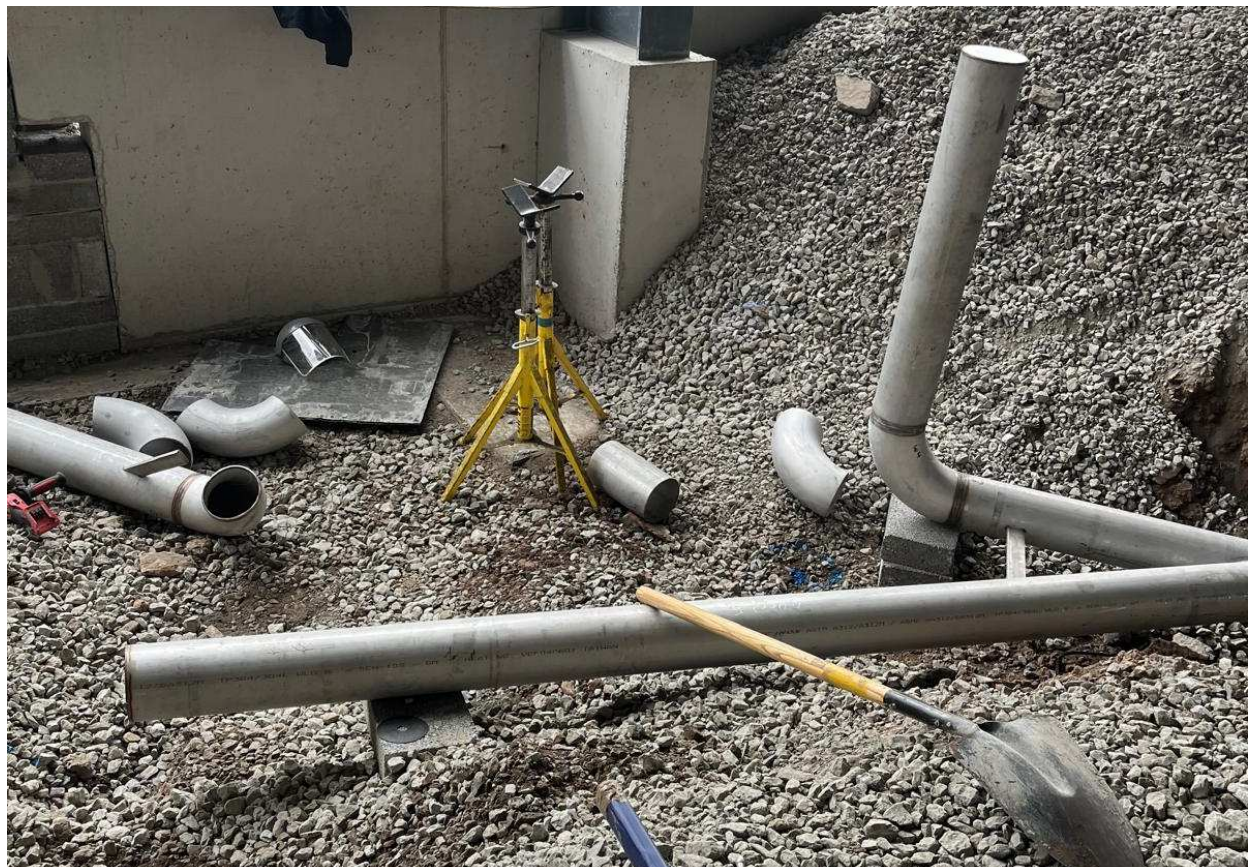
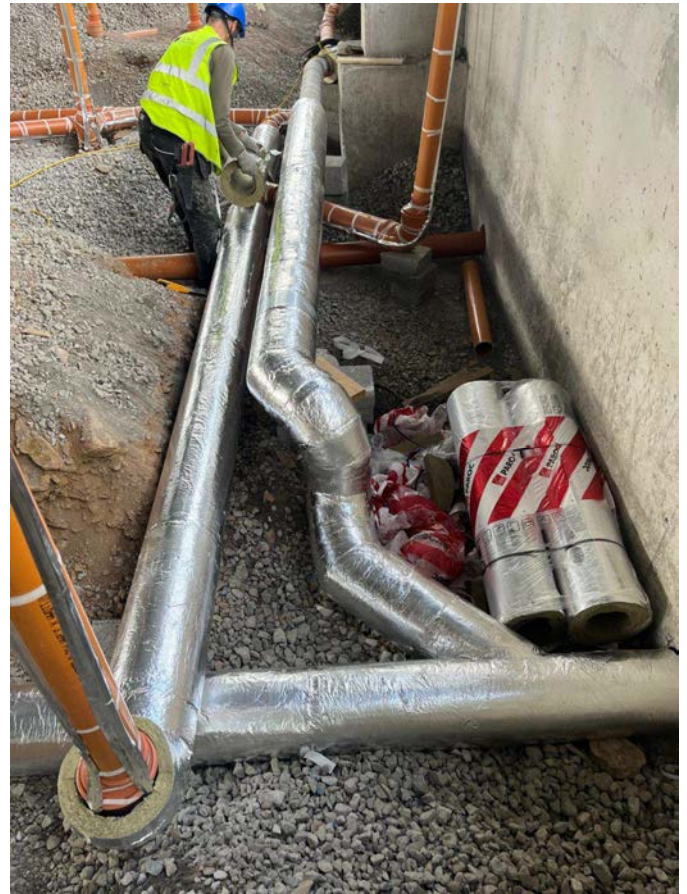
Coordinated pipe installation by the site track machine drivers. Once pipes are correctly levelled, they are backfilled and handed over to the client.

## OMC Drainage - Apple Cork



OMC Drainage, installed process drainage in Apple Cork earlier this year. All pipes were Purge welded, inspected, trace heated and insulated for heat retention

## OMC Drainage - Apple Cork



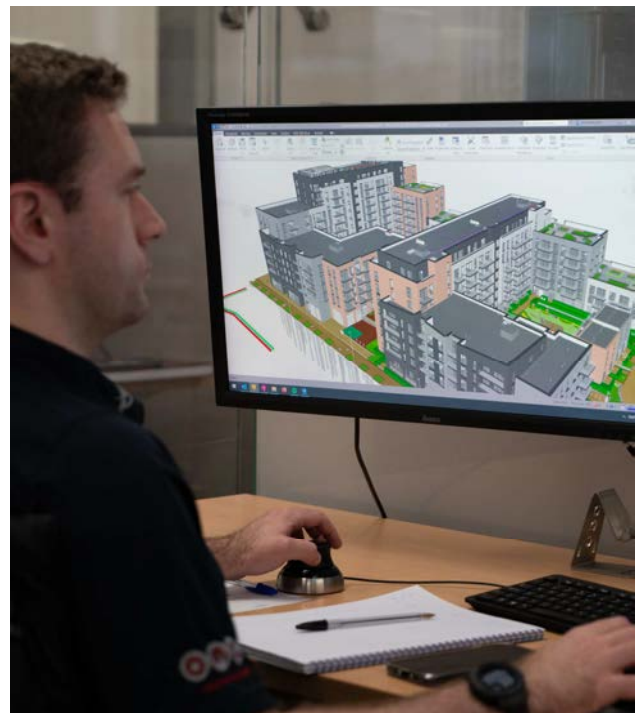
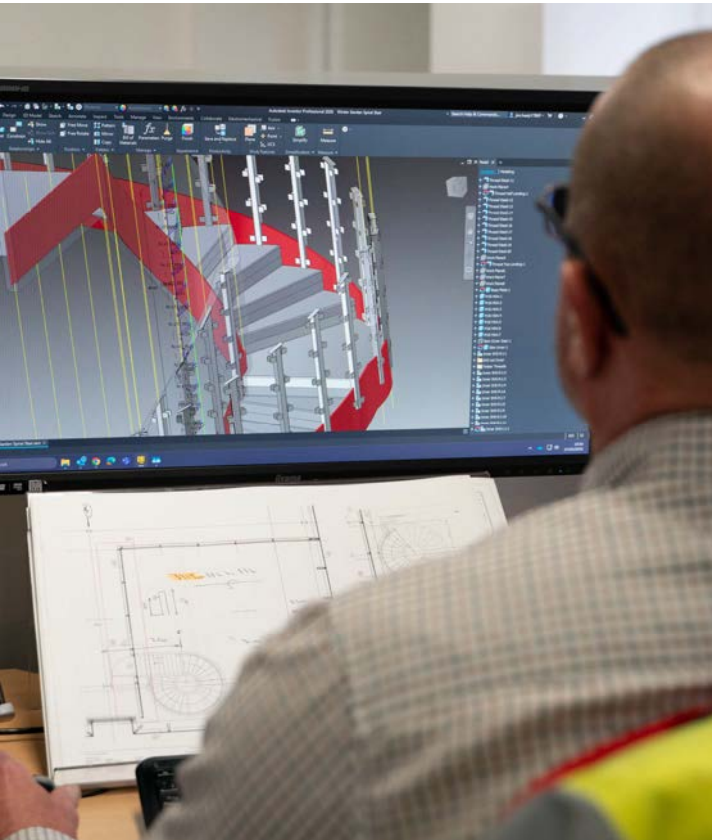
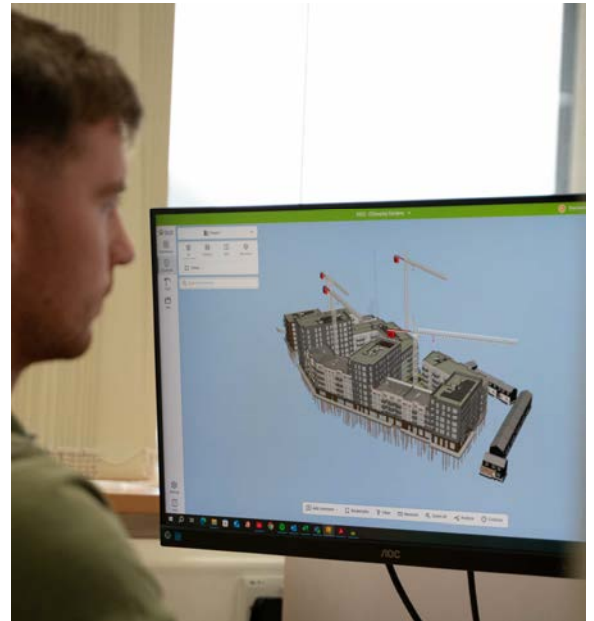
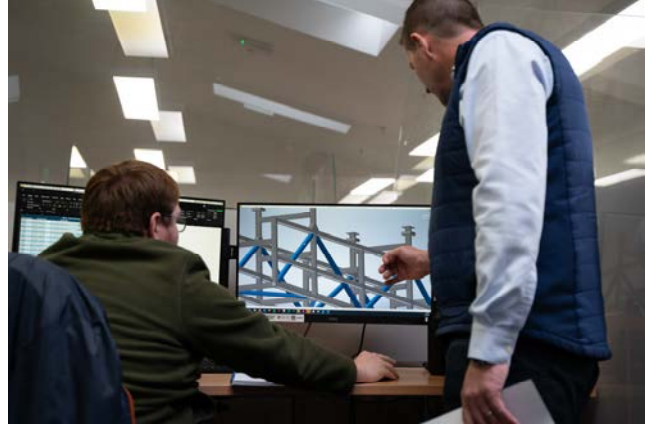
OMC Drainage, installed process drainage in Apple Cork earlier this year. All pipes were Purge welded, inspected, trace heated, and insulated for heat retention.

# OMC Drainage Specialist Pipe Welding



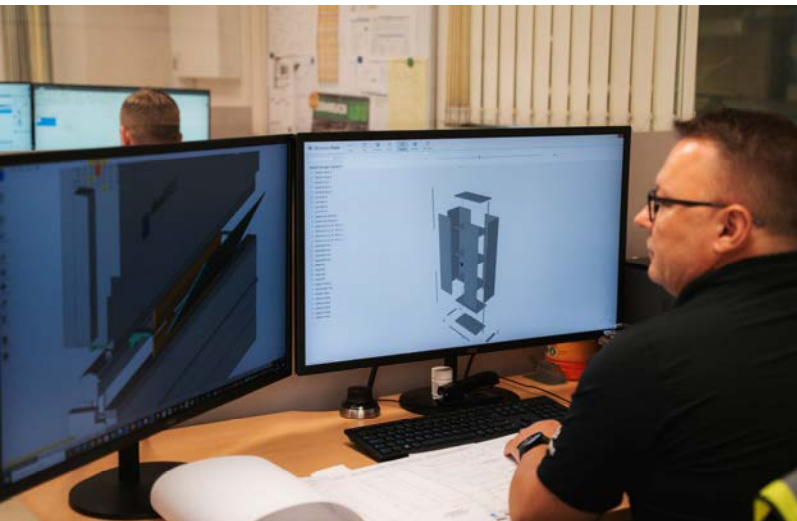
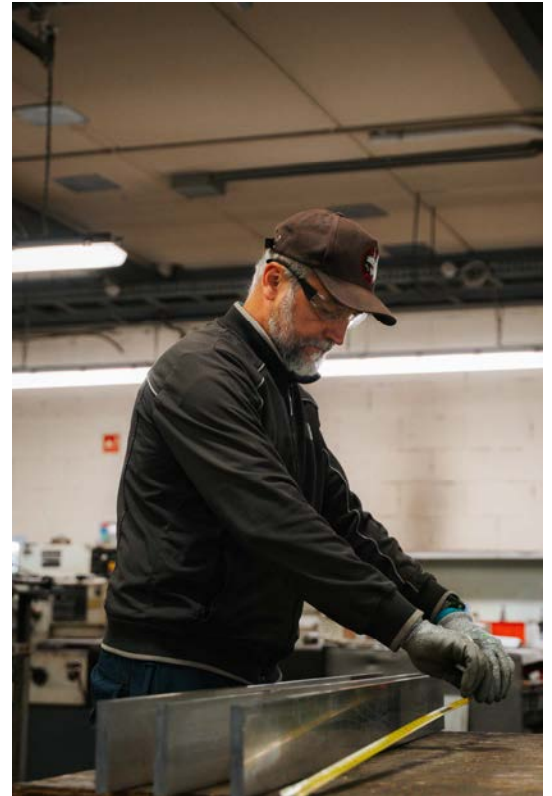
OMC Drainage has had a very busy year with large contracts for Pharmaceutical plants, Apple Cork and Diageo new processing plant in Kildare, are two large contracts currently in progress.

# OMC Design Office



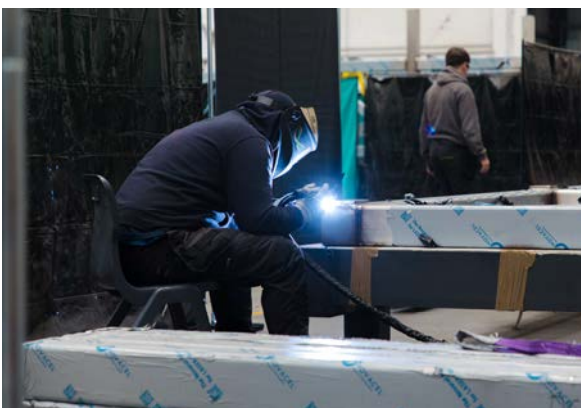
OMC offer a full design solution package with each project. We can provide 2D AutoCAD drawings, 3D Drawings, and models, BIM coordination, federated models, site surveys and structural calculations.

# OMC Laser And Pressbrake



OMC have a state of the art machine shop offering laser cutting, material forming, milling machines, drilling lines, CNC milling and machining. We operate a very strict production control system, which is tracked live and provides customers with real time data. Pictured above: Padraig Ryan Pressbreak, Piotr Nedza, Machine operator, Johnny McNamara Laser, Brendan O'Callaghan laser & Pressbreak manager, Ryan Meagher Laser programming and Brian Hassett production control manager.

# OMC Stainless Steel Workshops

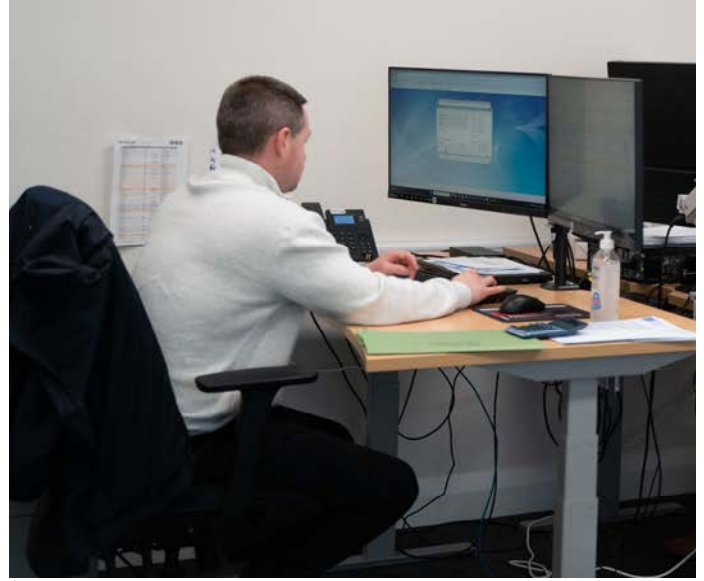


OMC technologies stainless steel workshop. We offer a full range of Tig, Mag, Arc and Orbital welding services. We stock a range of standard stainless steel sheets for processing and fabrication.

# OMC Mildsteel workshops



# OMC Accounts Safety & Administration



Top L to R: Vivian Kenny Ass. Financial Director, Aaron McCronn accountant, Brian Lyons EHS & Compliance manager, Aisling Sheehan, H&S Document Control, Niamh O 'Mahony Construction document control, Sinead Callinan, purchasing & Fiona Quirke Payroll Manager.

# Health & Safety

## ***Putting Safety, Health & Welfare at the Heart of OMC Technologies***

As we look back on the year, one message continues to stand out across OMC Technologies DAC: **our people are our greatest strength**. Everything we achieve as a company starts with the safety, health, and welfare of our teams—whether in the office, the workshop, or on sites across Ireland and Europe. Working in diverse and demanding environments means that safety requirements are constantly evolving. From our drafts people and support services, to our metal fabricators, surface treatment technicians, and site crews on construction and pharmaceutical projects, each area brings its own challenges. Meeting these challenges requires a dynamic, responsive approach—and this year our teams continued to deliver exactly that.

## ***A Strong EHS Structure Driving Everyday Safety***

OMC has continued to invest significantly in our Environmental, Health & Safety (EHS) and Compliance structures. Led by our EHS & Compliance Manager—who reports directly to the Managing Director and is part of the senior management team—the department plays a central role in safeguarding our workforce and maintaining compliance across all areas of the business.

Our Safety Officer has remained a consistent and valued presence visiting multiple sites on a daily basis throughout the year, engaging directly with client representatives, project managers, supervisors, and site crews. From offering practical guidance and resolving issues as they arise to conducting integrated safety audits and ensuring the correct PPE is available, their day-to-day support has been instrumental in protecting our people.

Their weekly site visit reports continue to be an essential tool in maintaining high safety standards. These detailed reports capture any issues encountered, the actions taken to address them, and other significant observations from the week. This ongoing monitoring not only ensures prompt resolution of concerns but also helps us identify emerging trends, improve our processes, and strengthen the safety performance of every project team.

In addition to the weekly site visit reports, conducting integrated safety audits remains one of the Safety Officer's key responsibilities. These audits provide clear, evidence-based insights into site conditions, helping to identify issues early and communicate them effectively to all relevant parties—including client and site teams. This collaborative approach ensures issues are resolved efficiently and supports continuous improvement across our projects

Close, daily communication between the Safety Officer and the EHS & Compliance Manager ensures that potential issues are identified early and resolved quickly, helping us maintain a proactive and responsive safety culture across the company

OMC ensuring safety is paramount on our sites with weekly visits by our safety officers Brian Lyons and Laura Gleeson .

## Health & Safety

Behind the scenes, our EHS Administration Officers have continued to keep the wheels turning smoothly managing RAMS, statutory inspections, training records, inductions, and all associated EHS and compliance requirements. **Their work is essential in ensuring our people are trained, our equipment maintained and our processes effective, efficient and fully documented.**

### ***Safety Leadership in Action***

The Safety Leadership Team (SLT), made up of senior management, remained actively engaged throughout the year. Meeting monthly—and communicating informally almost daily—the SLT ensures safety, health, and welfare remain front and centre in decision-making. Members also regularly accompany the Safety Officer on site visits, reinforcing the company's commitment to visible, hands-on leadership.

### ***Continuing to Build a Strong Safety Culture***

A robust safety culture doesn't happen on its own. It is built through teamwork, communication, and a shared commitment from every individual across all departments. This year, OMC continued to strengthen that culture—one where everyone looks out for each other and safety is part of how we work, not just what we talk about.

As we move into a new year, our goal remains unchanged:

to provide every employee with a safe, healthy working environment and to ensure that everyone goes home safely to their families each day.

Thank you to every member of the OMC team and the EHS and Compliance crew for your dedication, your vigilance, and your continued commitment to safety.

## OMC Health & Safety—Site Audits



Site supervisor Ger Doyle 3rd from Left pictured here with his crew in the Bottle Bank site Dublin.



Site supervisor Ruairi Kelly pictured here with his crew in AstraZeneca Pharmaceutical. The crew are receiving a debriefing and toolbox talk from Martin O' Boyle & Laura Gleeson following a quarterly directors walk in AstraZeneca.

## OMC Health & Safety—Site Audits



Chemical awareness training taking place in AstraZeneca Pharmaceutical site Dublin.



L to R : Adam Oleksy, Piotr Gaworek, Ruairi Kelly Dara McGil & Ronan Conboy who are part of the crew in AstraZeneca installing large stainless steel platforms.

# In House Training Health & Safety at work

The table below gives a brief overview of the training courses completed across 2025

<b><i>Course / Training Event</i></b>	<b><i>Number of attendees</i></b>
Abrasive Wheels	44
ADR	5
Advanced Slinger Awareness	10
Appointed Person	7
Basic Slinger Awareness	10
Chemical Awareness	36
CIF SSST	8
Confined Space	15
CPC	4
Fire Warden	7
First Aid	24
Forklift	40
Gantry Crane	10
IPAF 3a&3b	10
Lift Supervisor	5
Manual Handling	106
Rigger	21
Safe Pass	42
Working at Heights	17
Working at Heights & Harness	16

# OMC Document control and certification.



OMC are certified for the following:

- ISO 9001
- ISO 14001
- ISO 45001
- Execution Class 2 & 3 for steel structures in Stainless & Carbon steel

# OMC Certified to Execution Class 3



# NSAI

NSAI, 1 Swift Square, Northwood, Dublin 9, Ireland, D09 A0E4

## WELDING CERTIFICATE

**0050 - CPR - 0392**

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050 – CPR – 0392. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

<b>Manufacturer</b>	OMC Technologies DAC
<b>Address</b>	Ballysimon Road, Limerick, Co. Limerick & Cabragh Business Park, Cabra, Thurles, Co Tipperary, E41 WY66
<b>Standard</b>	EN1090-1:2009+A1:2011
<b>Execution Class</b>	EXC 3
<b>Welding Process(es)</b>	MAG 135, TIG 141, MIG 131
<b>Base Material (s)</b>	S355 J2+N 304L stainless steel, 316L stainless steel
<b>Responsible Welding Coordinator</b>	Up to Exec Class 2: Pat Whelan  Up to Exec Class 3: Gerry McCarthy

This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 22 July 2015 and remains valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

File Number: 1.144.032  
 Approval Date: 22 July 2015  
 Last Amended Date: 16 June 2025  
 Expiry Date: 21 July 2026

Signed:

Mr. Kevin D. Mullaney  
 Director of Certification, NSAI



OMC are certified for Execution Class 3 in steel and stainless steel.

# OMC Certified to Execution Class 3



# NSAI

NSAI, 1 Swift Square, Northwood, Dublin 9, Ireland, D09 A0E4

## Certificate of conformity of the factory production control, 0050 - CPR - 0392

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product(s):

**The design and manufacture (including welding) of structural steel components up to and including Execution Class 3 (EXC 3) as defined in EN 1090-2:2018**

Placed on the market under the name of:

**OMC Technologies DAC**

and produced in the manufacturing plant:

**Ballysimon Road, Co. Limerick, Ireland  
&**

**Cabragh Business Park, Cabra, Thurles, Co. Tipperary Ireland E41 WY66**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

**I.S. EN 1090-1:2009+A1:2011**

under system 2+ are applied and that

**the factory production control is assessed to be in conformity with the applicable requirements**

This certificate was first issued on 22 July 2015 and remains valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

File Number: 1.144.032  
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Signed:

Mr. Kevin D. Mullaney  
Director of Certification, NSAI



Cert 316 – WM Certificate of Conformity FPC System 2+ INAB (2)

OMC are certified for Execution Class 3 in steel and stainless steel.

# OMC—SEMICON EUROPA 50



Great to be part of SEMICON Europa in Munich, Germany this week with Padraic Comerford and Martin O'Boyle in attendance from OMC Technologies, where we were featured in the 'Silicon Ireland' Showcase presented by Richard Casey. His talk powerfully highlighted the strength and global reputation of Irish companies in the life sciences sector — a testament to the innovation and execution capabilities across our Irish supply chain.

Proud to see OMC Technologies DAC represented among the leaders driving advanced fabrication, design and construction.

# OMC welcomed students from Thurles CBS

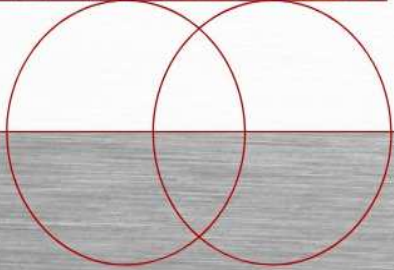


We had a busy week in Thurles last week where we had Thurles CBS 2nd year Engineering Students out to visit our Workshop, followed by a Career Day for Coláiste Mhuire Co-Ed in the Dome.

Both occasions offered brilliant opportunities for young students to see and learn about local businesses, and to offer insight on potential career paths for these young, eager engineers!

Big thanks to both schools for having us as part of your schedules!

# OMC welcomed students from LIT/TUS



**TUS, MOYLISH CAMPUS  
MOTORSPORT SPONSOR  
AND 2025 SPRING FAIR**

Brilliant to see such talent coming through local Third Level Education here in Limerick at Technological University of the Shannon. We have recently had the pleasure of meeting the TUS Motorsport Racing Team and offer some welcomed funding towards their design, development and manufacturing of their Formula Racing Car which is due to compete at Silverstone Formula Student Event in the UK this July 2025. We also met some of these budding students and future Engineers at the recently held Spring Career Fair.

## Breakfast Morning –Thurles Workshop



OMC Technologies held a breakfast morning in our Thurles premises for engineering and passivation staff. It was a great morning and great to meet some of the passivation staff who are predominantly out on the road and working in pharmaceutical plants around the country.

## Breakfast Morning Fundraiser – Limerick



Fiona Quirke, Ashley Green, Sinead Callinan, Niamh O Mahony, Clare Daly, Ashling Sheehan, Fiona Brennan, Sakura Permata and missing from photo is Karen Haskett, who was probably the photographer!



OMC Technologies held a breakfast morning in our Limerick premises. A food trailer was present on the morning to provide all staff members with healthy breakfast rolls!! Teas, coffees and treats were also served. Donations were made by employees to Down Syndrome Tipperary on the morning as part of our Jingle Your Jumper fundraiser.

# OMC Proud Sponsors of the Tipperary Masters



The Tipperary team who won the All Ireland Masters Hurling final which was sponsored by OMC Technologies.



OMC Technologies were the 2025 Official sponsors of the Masters All Ireland Hurling Tournament in which Tipperary were victorious. Pat Comerford and Nicky English making a presentation to the Tipperary player of the year Eoin Brislane . Also in picture is player/manager Ger Redser O' Grady.

## OMC Supporting GAA Clubs 2025



OMC Technologies sponsored jerseys for Holycross Ballycahill U19A Mid Champions 2025.



OMC Technologies sponsored jerseys for Holycross Ballycahill Junior A Mid Champions and County Champions



Holycross Captain and former OMC employee Tony Leahy

OMC continue to invest in sport and development. Well done to all teams and coaches.

# Mental Health and Construction Safety Month.



Padraic Comerford, Olive Foley from the Children's Grief Centre Charity & Pat Whelan OMC.

OMC were delighted to welcome Olive Foley to our recent Breakfast Morning where she spoke about the Children's Grief Centre, the importance of the services they provide and shared with us her own story and how she became Patron of the Charity.

The morning was an opportunity for all staff members to meet and chat over a coffee and some food.

We are very grateful to Olive for taking the time to visit and delivering the breakfast morning talk to all our staff. A donation was made to the Children's Grief Centre by Padraic Comerford.

Our breakfast morning marks both Mental Health and Construction Safety Month.

This year's theme, 'Back to Basics', encourages construction companies across Ireland to revisit the core principles that keep workers safe.



## Mental Health Month

Mental Health Month takes place throughout October and October 10th marks World Mental Health Day. Throughout the whole month, we make mental health and wellbeing a national priority with a programme of events, activities and workshops.

It was an excellent presentation and is available by request on a USB stick, please contact OMC for a copy. We recommend watching the presentation if you were not available on the day.

# Workplace Mental Health First Aid

## What is Mental Health First Aid?

- Awareness and Understanding
- Stigma Reduction
- Effective Communication
- Referral and Support
- Self-Care and Boundaries
- Cultural Considerations



## What is a Mental Health First Aider?

Workplace Mental Health First Aiders are employees who:

- offer immediate support
- recognise signs and symptoms
- promote mental health awareness and education
- work in conjunction with 'Mental Health Champions'

\*It is important to note that mental health first aiders are not intended to replace or duplicate the important role of HR within your organisation, instead they work alongside them.



## Why?

- For early intervention and support
- To reduce stigma and promote awareness
- To improve employee well-being and productivity
- To comply with legal and ethical responsibilities
- To build a resilient workforce



OMC have provided training for 9 Mental Health First Aiders within the company. A representative from each division received training. Further details are available on the OMC App and on notice boards.

## OMC Technologies Award Wining App with digital transformation



The modules include:

- 🔍 Chat
  - 🔍 Updates
  - 🔍 Time Clock
  - 🔍 Site RAMS
  - 🔍 Toolbox Talks
  - 🔍 Forms
  - 🔍 Job Scheduling
  - 🔍 Training
  - 🔍 OMC Induction
  - 🔍 Library
- And others.

OMC Technologies have introduced a company App for site based staff to help with communication and reducing emails and paper submissions.

Primarily the app is used to communicate EHS information and updates directly to site personnel.

It is used, for example, to communicate site/client specific toolbox talks directly to that particular site crew via 'smart groups' or to communicate general toolbox talks to all site personnel via 'all users' group. EHS dept. or project managers can then login and see who has or has not viewed the toolbox talk and with one click can issue reminders accordingly.

All this is done in real-time.

Signed off toolbox talks can also be downloaded for submission to client EHS dept. as necessary.

RAMS are also communicated via the app and signatures attached from the site crews via their mobile devices. From an EHS management point of view, we can see the flow of information to and from sites in real time and it also allows us to communicate information in minutes after we receive it from site EHS giving a distinct improvement in effective and efficient communication.



New OMC App to help deliver a streamlined transfer of information. The App received 1st place in the recent Irish Steel Awards for Health & Safety.

# OMC supporting local Charities for Christmas



Pat Whelan Heart To Hand Charity, receiving a cheque from Joe Brennan Associate Director OMC . This donation to Heart To Hand is in Lieu of the traditional “Christmas Presents” given to customers.



L to R :Ashley Green, Jack Relihan OMC, Ann Marie Hayes Milford Care Centre & Fiona Quirke OMC presenting a cheque to Anne Marie Hayes, Milford Care Centre. This donation to Milford Care Centre is in Lieu of the traditional “Christmas Presents ” given to customers. We are very aware of the amazing work and care provided by Milford and happy to have them as one of our charity partners annually.

# OMC SUPPORTING NCBI -TRIP TO TIPP 2025



July 2025 OMC supported the 29th Annual Tripp To Tipp charity Cycle. OMC Provided support vehicles & staff members Pat Whelan & Niall Quinlan volunteered on the day. Well done to all involved.

# OMC supporting the Heart To Hand Charity



Wild fires have destroyed 2 villages in Albania. Families have lost everything. Their homes, their livestock, their possessions, basically everything they ever had. They now have to find shelter and begin to build their lives again. Heart To Hand with the generous support from OMC are able to send Humanitarian Aid to these people. The load will be out in time for Christmas and contains food, clothes and Christmas shoe boxes.



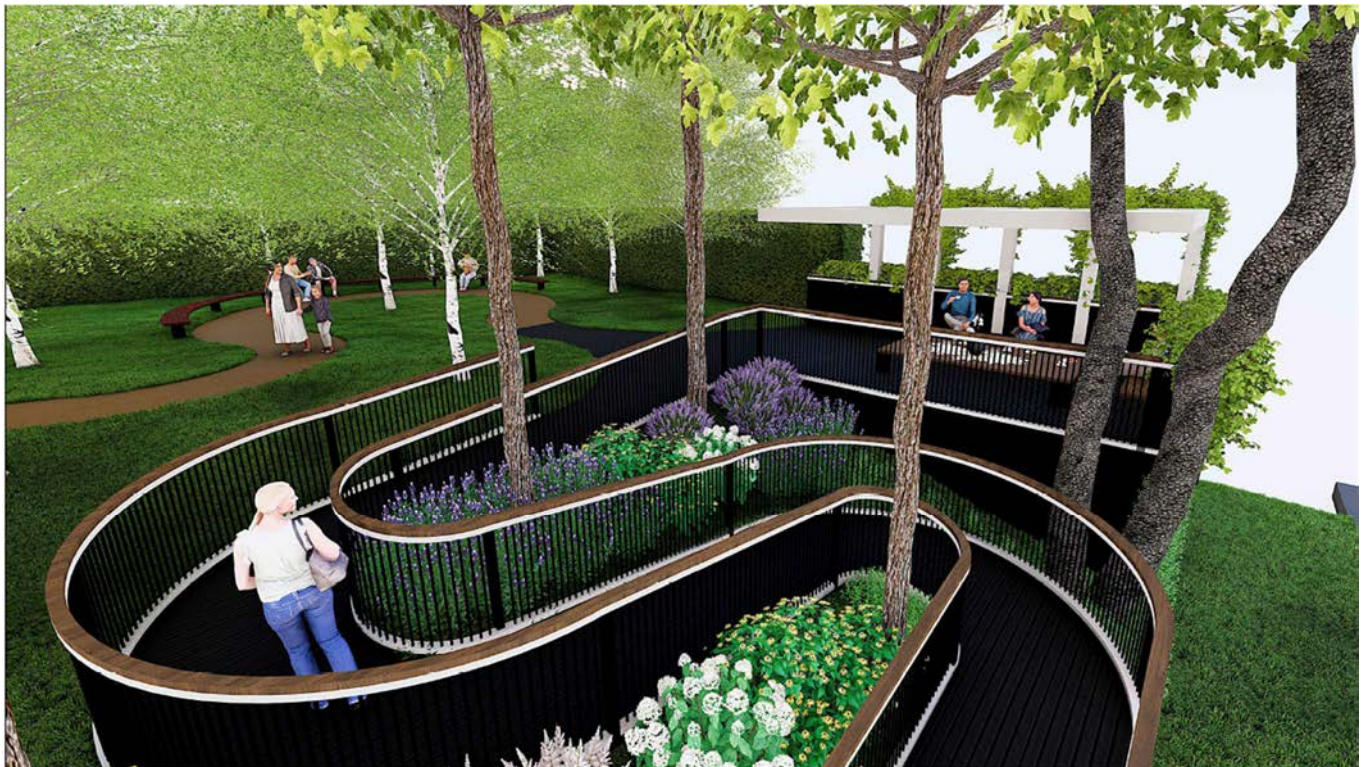
Heart To Hand are delivering one load of Humanitarian Aid to Albania for Christmas. This load will contain the Christmas shoe boxes, food and other necessary items. OMC are supporting the transport of this load.

# Jingle you jumper for Down Syndrome Tipperary



OMC held their annual “Jingle your Jumper Fundraiser for Down Syndrome Tipperary. Above Róisín Comerford presenting the cheque to Down syndrome in Thurles .

# OMC Supporting local communities. DSL



Top: Joe Brennan and Roisin Comerford visiting Down Syndrome Limerick to assess their needs for an outdoor space. Following this we engaged with landscape architect Peter Donegan, who we have worked with on many charity projects to design an outdoor space .

# OMC Supporting local communities. DSL



 <b>PETER DONEGAN</b> Garden Design & Landscaping Since 2001	CONTACT		DRAWING	ILLUSTRATION X	DATE	06.11.2025
	ADDRESS	Bettyville, Ballyboughal Co. Dublin, A41 P978 Ireland	PROJECT	DOWN SYNDROME IRELAND GARDEN	SCALE	
	PHONE	+353(87)6594688			DRAWING NUMBER	I-10
	EMAIL	hello@doneganlandscaping.com	DESIGNER	PETER DONEGAN MSGLD	DESIGNER	ELIF ÖZTÜRK



 <b>PETER DONEGAN</b> Garden Design & Landscaping Since 2001	CONTACT		DRAWING	ILLUSTRATION IX	DATE	06.11.2025
	ADDRESS	Bettyville, Ballyboughal Co. Dublin, A41 P978 Ireland	PROJECT	DOWN SYNDROME IRELAND GARDEN	SCALE	
	PHONE	+353(87)6594688			DRAWING NUMBER	I-09
	EMAIL	hello@doneganlandscaping.com	DESIGNER	PETER DONEGAN MSGLD	DESIGNER	ELIF ÖZTÜRK

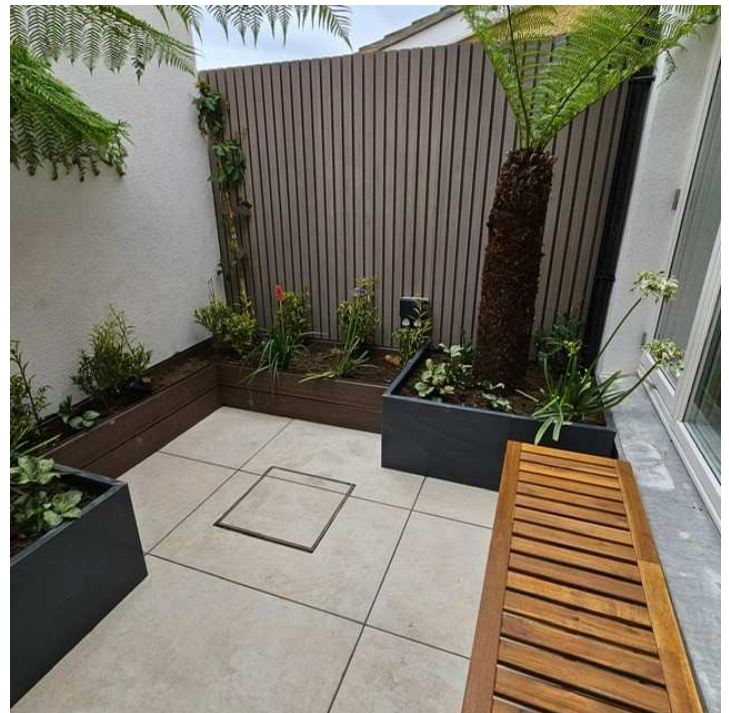
OMC Technologies & Peter Donegan Landscape gardener are helping Down Syndrome Limerick, to create an outdoor space for the students. Early concepts of this proposal shown above.

# OMC supporting DIY—SOS Mooncoin Co Kiklenny



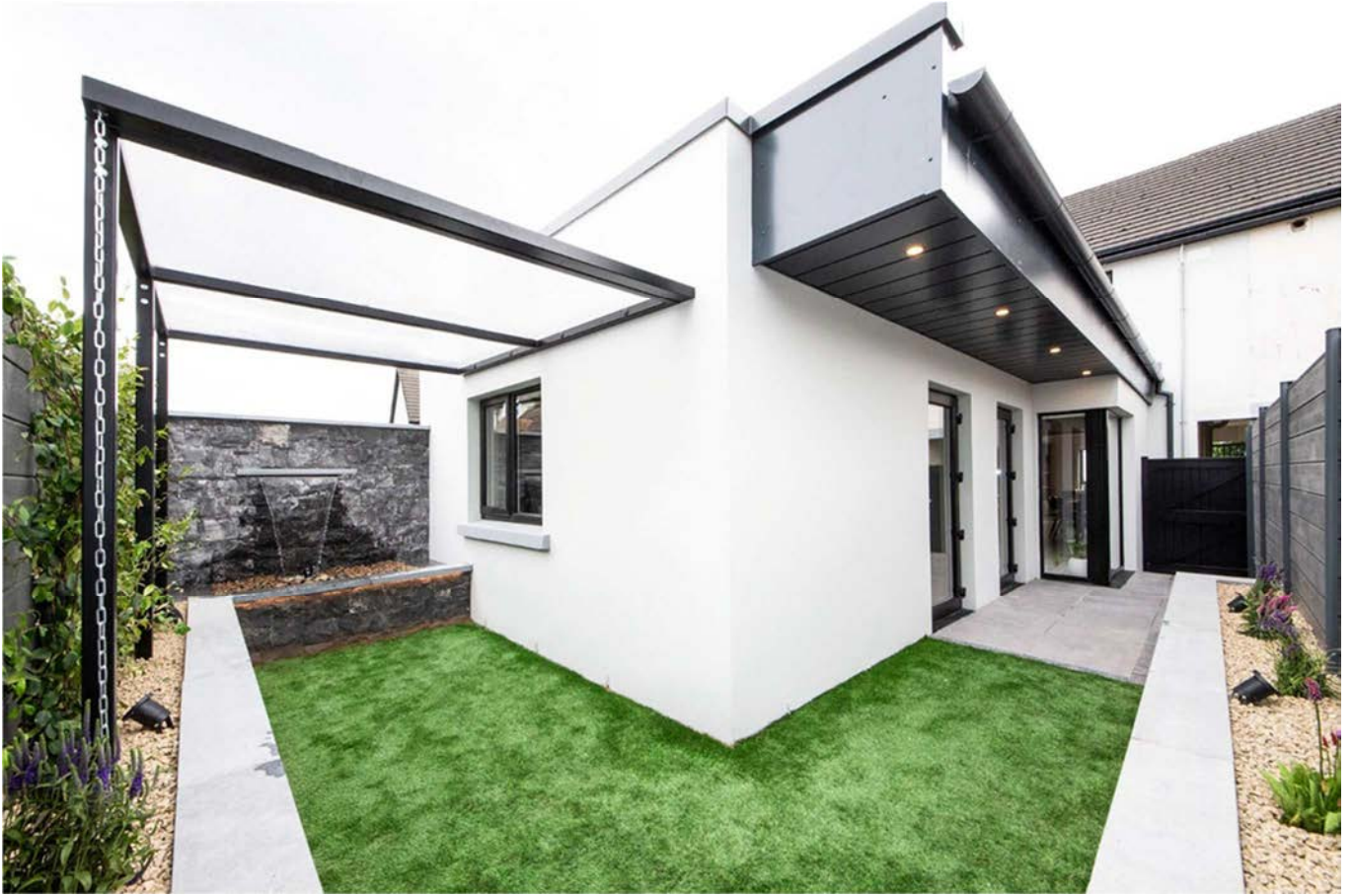
Schoolhouse, water feature, wheelchair accessible planters, clothes line, sculptor support shaft, and lawn edging supplied as series metalwork supplier for DIY—SOS since 2019

# OMC Supporting DIY—SOS Tallaght Dublin



Feature wall planter with perf panel & LED lights, PPC planter boxes

# OMC Supporting DIY—SOS Clarecastle Co Clare



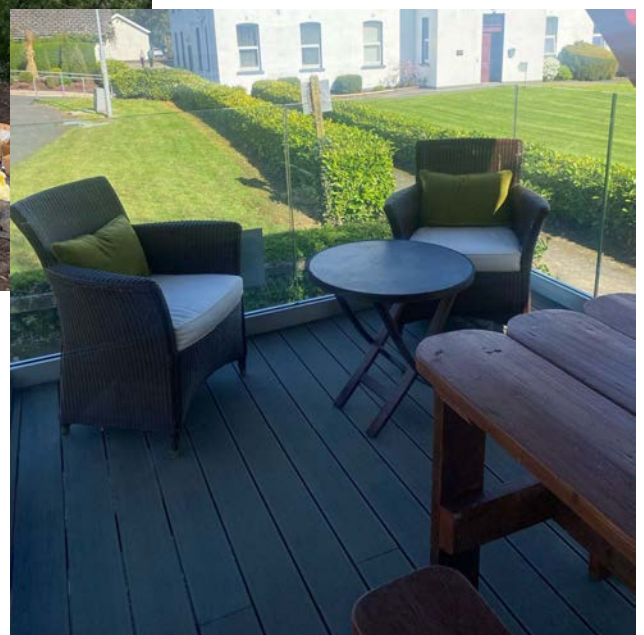
Top: Photo shows the canopy installed by OMC Technologies. Galvanised & Painted and sheeted with 16mm polycarbonate. Chain-link downpipe.  
 Above: Pat Whelan, Baz Ashmawy, Jim Healy & Helina Ryan at the reveal day in Clarecastle.

# OMC supporting LARCC Cancer Care Centre



OMC teamed up once again with Heart To Hand to deliver this amazing outdoor garden structure to LARCC Cancer Care Centre in Mullingar. Pat Whelan, Brian Johnston, Eoin Mockler, Jim Healy, Ian Gillispie & Noel Fehily all took part in the installation. The structure was manufactured by OMC, galvanised and painted by Shannonside and glass supplied by Carey Glass.

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# Christmas Word Search



## CHRISTMAS WORD SEARCH



C O O K I E S T N I C K E N E Z T I L B V G E A  
 E P G V E O T E L T S I M G L B X K L I M L G M  
 K R K S H O P P I N G Y L L O H S U A L C S R M  
 A A S Y G C H R I S T M A S T R E E R I E W S G  
 L N N Y T H G U A N Y B O Q E C I N C L F T R I  
 F C O E G G N O G T W A C Z A S S I F S K E S N  
 W E W C K W N E R O F Y R A O L O A Q K E K N G  
 O R M O A K L A N V A Y E S H E T G N N A U Y E  
 N C A N K Y P S C Q M O F T O D H E H T D K S R  
 S S N O W M S F A D I J F R T Y G G E G A X L B  
 N O R T H P O L E A L R U O C E I O D O N N E R  
 H O L I D A Y S B N Y G T F H N N O K H Y D I E  
 L E N A C Y D N A C S V S W O M Y R Y A N E G A  
 L A C R E I N D E E R N G O C I L C I O J C H D  
 R I E S T N E S E R P I N N O H O S E A R O H S  
 E E P M N O I S A C C O I S L C H L C R U R U Y  
 K K Q O R T A M E N T S K P A C I K T E D A M O  
 C J I N G L E B E L L S C Y T N F B D H O T B T  
 A Z P O H S K R O W V W O T E R L L O S L E U Y  
 R N A M W O N S E H T Y T S O R F K L A P C G R  
 C P W F I R E W O O D M S S J M I S V D H I D R  
 T S T H G I L P K C C D T D R A Z Z I L B L E E  
 U P M G N I K C O T S N O I T I D A R T G Y R M  
 N A E C A L P E R I F W R A P P I N G P A P E R

HOLY NIGHT  
 TRADITION  
 STNICK  
 WORKSHOP  
 DONNER  
 HOLIDAYS  
 GINGERBREAD  
 WRAPPING PAPER  
 TOYS  
 STOCKING  
 MILK

NORTH POLE  
 OCCASION  
 PARTY  
 SKATE  
 PRANCER  
 DECORATE  
 MRS. CLAUS  
 SNOW  
 NOEL  
 PRESENTS  
 REINDEER

HUMBUG  
 STOCKINGSTUFFER  
 BLIZZARD  
 SLED  
 DANCER  
 HOT CHOCOLATE  
 MERRY  
 SNOWFLAKE  
 JINGLE BELLS  
 CHRISTMAS TREE  
 ELF

SCROOGE  
 FIREWOOD  
 JACK FROST  
 SHOPPING  
 DASHER  
 HOLLY  
 NUTCRACKER  
 CHIMNEY  
 FAMILY  
 CANDYCANE  
 SANTA

SNOWFORTS  
 FIREPLACE  
 ICICLE  
 MISTLETOE  
 NAUGHTY  
 FROSTY THE SNOWMAN  
 GREEN  
 SNOWMAN  
 JOY  
 SLEIGH  
 RUDOLPH

SNOWBALL  
 MEAL  
 COAL  
 BLITZEN  
 NICE  
 LIGHTS  
 RED  
 ORTAMENTS  
 EGGNOG  
 COOKIES

Good luck with the above Christmas word search!

## Christmas Word Search

**CHRISTMAS WORD SEARCH***Christmas Word Search*

C	D	E	C	E	M	B	E	R	U	S	T	O	R	V
G	H	D	W	A	R	E	C	R	A	O	S	R	I	P
I	A	R	R	E	I	N	D	E	E	R	A	B	E	R
N	S	L	E	I	G	H	E	J	A	N	S	R	C	E
G	N	G	A	S	E	O	G	I	S	A	N	T	A	S
E	O	S	T	O	C	K	I	N	G	M	O	J	N	E
R	R	I	H	L	V	C	N	G	D	E	R	O	D	N
B	T	C	A	O	I	D	G	L	D	N	T	L	Y	T
R	H	A	M	E	L	G	E	E	A	T	H	G	C	S
E	L	V	E	S	G	L	H	D	E	S	P	H	A	L
A	I	C	R	D	A	S	Y	T	Y	C	O	T	N	E
D	C	H	R	I	S	T	M	A	S	X	L	S	E	E
A	R	A	Y	B	R	E	A	S	A	N	E	R	A	F
C	A	R	O	L	S	W	R	W	I	N	T	E	R	S
S	T	G	I	N	G	L	L	Y	O	R	N	A	S	T

CANDY CANE  
CAROLS  
CHRISTMAS  
DECEMBER  
ELVES  
GINGERBREAD  
JINGLE

HOLLY  
LIGHTS  
MERRY  
NORTH POLE  
ORNAMENTS  
PRESENTS  
REINDEER

SANTA  
SLEIGH  
STOCKING  
TREE  
WINTER  
WREATH



TECHNOLOGIES DAC

Best of luck with the above crossword and wishing you all a very Merry Christmas.